



CBF125S

CBF125S_J
CBF125S_K

PARTS CATALOGUE

1

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Instruction for use of parts catalogue

- **This parts catalogue has been created as of December 01, 2017.**
 - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
 - The modified information is reflected on the latest Electronic Parts Catalogue (EPC).
Also, refer to the parts catalogue news for any change.
 - See the parts catalogue news for any revision that is made after December 01, 2017.
- **Always specify the part number when ordering a part.**
 - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
 - Note that the illustrations (part drawings) can differ from the actual parts in shape.
They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

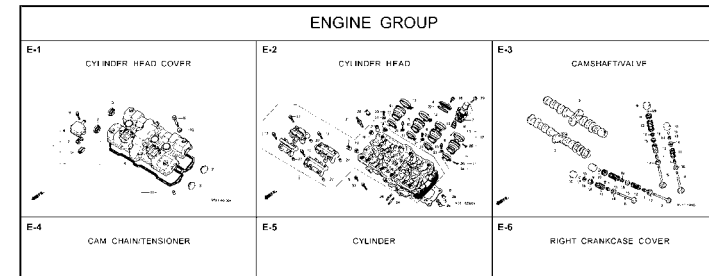
Initial version issue date
December 01, 2017
Honda Motor Co., Ltd.

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How to refer to the part information

A Reference with "Illustrated index"

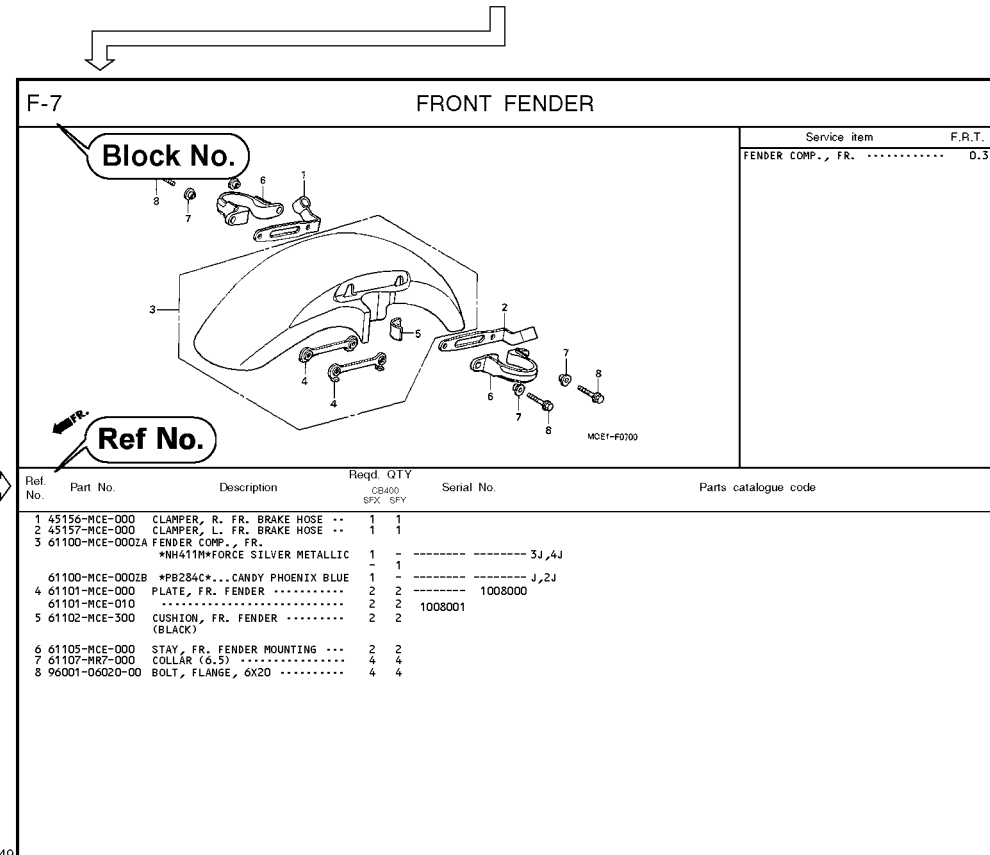


B Reference with "Part number index"

PART NO. INDEX			
Part Number	Page	Ref.	
04000			
04911-MCE-000	26	1	
06000			
06405-MY5-P00	67	3	
06405-MY5-P10	67	3	
06410-MY9-860	56	1	
06435-MCE-006	55	1	
06451-166-405	51	2	
06451-443-405	55	2	
06451-MA7-405	51	1	
06455-MCE-006	51	3	
11000			
11210-MCE-000	25	1	
11330-MCE-305	18	1	
11333-K18-000	22	1	
11335-MCE-000	18	2	
11360-MCE-000	23	1	
11365-MCE-000	23	2	
11396-MY9-000	18	3	
11631-MCE-000	21	1	
11691-MY9-000	21	2	
13323-MY9-751	28	10	
13324-MY9-751	28	10	
13325-MY9-751	28	10	
13327-MY9-751	28	10	
14000			
14100-MCE-000	13	2	
14200-MCE-000	13	3	
14321-MCE-000	16	2	
14401-MCE-003	16	3	
14510-MCE-000	16	4	
14520-MY9-691	16	5	
14524-MY9-690	16	6	
14546-MCE-000	16	7	
14620-MY9-691	16	8	
14711-MCE-000	13	4	
14712-MCE-000	13	5	
14721-MCE-000	13	6	
14722-MCE-000	13	7	
14730-MCE-000	13	8	
14731-MCE-000	13	9	
14731-MY9-751	13	10	
14751-MY2-000	13	11	
14751-MCE-000	13	12	
14761-MCE-000	13	13	

C Reference with "Part name index"

PART NAME INDEX			
Part name	Page	Ref.	Pe
[A]			
ADJUSTER, CHAIN	67	5	BOLT, CHANGE
ARM COMP., GEAR CHANGE	64	3	BOLT, CLUTCH
ARM, L. MAIN STEP	65	8	BOLT, CONNECT
ARM, L. PILLION STEP	65	12	BOLT, DISK, C
ARM, R. MAIN STEP	65	5	BOLT, DRAIN F
ARM, R. PILLION STEP	65	11	BOLT, FLANGE
AUTO COCK ASSY., FUEL	58	2	BOLT, FLANGE
AXLE, FR. WHEEL	52	3	BOLT, FLANGE
AXLE, RR. WHEEL	56	3	BOLT, FLANGE
[B]			
BAG, AIR PRESSURE GAUGE	77	4	BOLT, FLANGE
BAG, SERVICE BOOK	77	1	BOLT, FLANGE
BAG, TOOL	77	3	BOLT, FLANGE
BALL, STEEL,	65	20	BOLT, FLANGE
BAND A, INSULATOR	11	11	BOLT, FLANGE
BAND B, INSULATOR	11	12	BOLT, FLANGE
BAND, AIR CLEANER CONNECTING TUBE	62	22	BOLT, FLANGE
BAND, U-LOCK	70	3	BOLT, FLANGE
BAND, WIRE	26	14	
	43	21	
	74	18	



Page No.

2000.09.01 E

Part catalogue structure

F-7				FRONT FENDER		Service item		F.R.T.	
				FENDER COMP., FR.		0			
Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX SFY	Serial No.	Parts catalogue code				
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1 1						
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1 1						
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1 -		3J,4J				
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1 -		J,2J				
4	61101-MCE-000	PLATE, FR. FENDER	2 2	1008000					
	61101-MCE-010		2 2	1008001					
5	61102-MCE-300	CUSHION, FR. FENDER	2 2						
		(BLACK)							

① Block title ② Block number

③ Service item/Flat rate time

④ Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑤ Part number ⑥ Honda color code

⑦ Description

⑧ Assemblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑨ Color description

⑩ Note

- Notes are shown with the parentheses in the part name column.

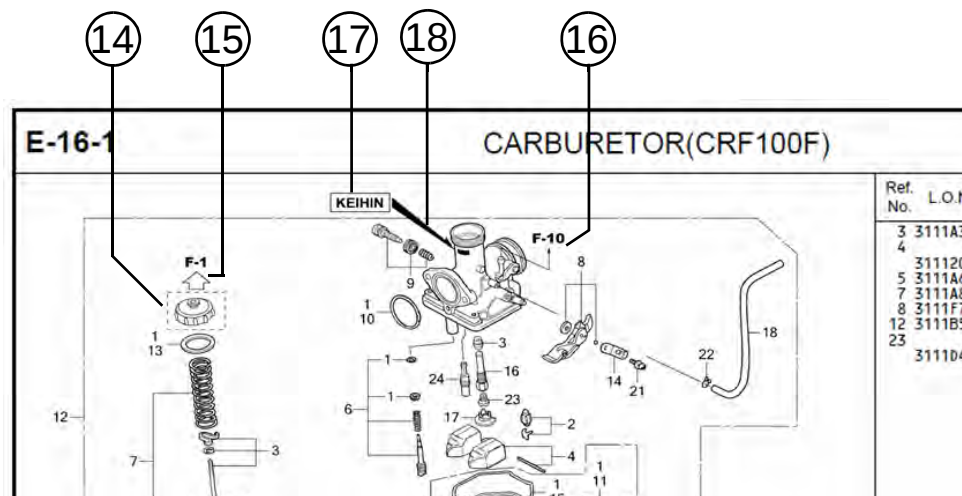
⑪ Required quantity

- Reqd. QTY shown in the parenthesis or parentheses indicates the optional part.
- Reqd. QTY marked with "N" indicates the optional part that should be selected as needed.
- Reqd. QTY indicates the number of the part used in the block.

⑫ Serial number

⑬ Parts catalogue code

- When the parts catalogue code column is blank, it indicates that the part is applicable to all codes.



⑭

- Parts enclosed within a dotted line are covered in a different block.

⑮

- A hollow arrow indicates the block No. for the parts enclosed within a dotted line .

⑯

- A solid arrow indicates the block No. the part in question is connected to.

⑰ Replacement Identification Information for Designated Part No.

⑱ Location of Replacement Identification Information for Designated Part No.

- If an arrow mark is indicated in 18, the part is incompatible with a different part No.
- Make sure to order the part of the same manufacture, including the component part.
- To make an order, indicate the part No., which includes the symbol displayed on the applicable section of the part to be replaced.

When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.
			CB400	SFX SFY	
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-----3J,4J
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-----J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###).....	2	2	-----1008000
	61101-MCE-010		2	2	-----1008001
5	61102-MCE-300	CUSHION, FR. FENDER (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ...	2	2	
7	61107-MR7-000	COLLAR (6,5)	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20	4	4	

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1008000.

The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue

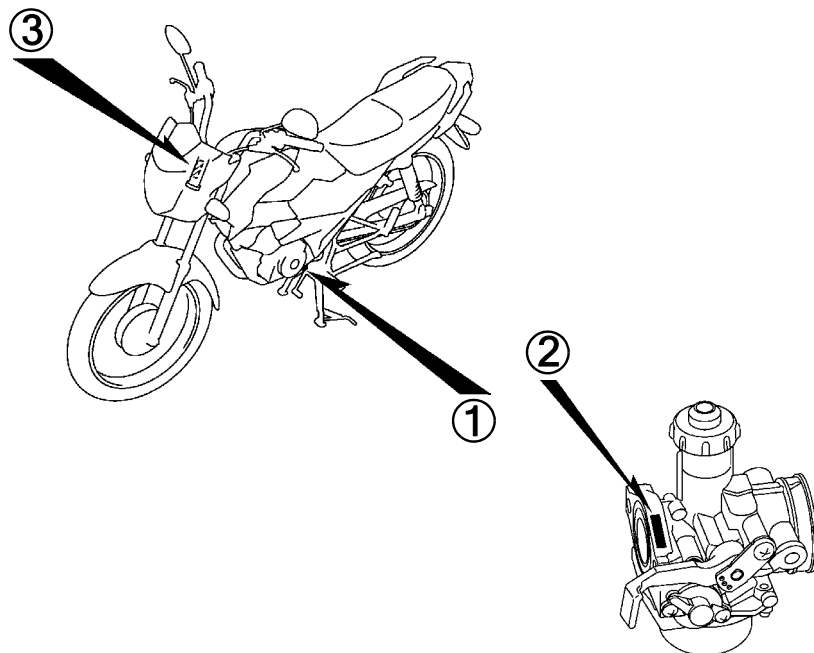
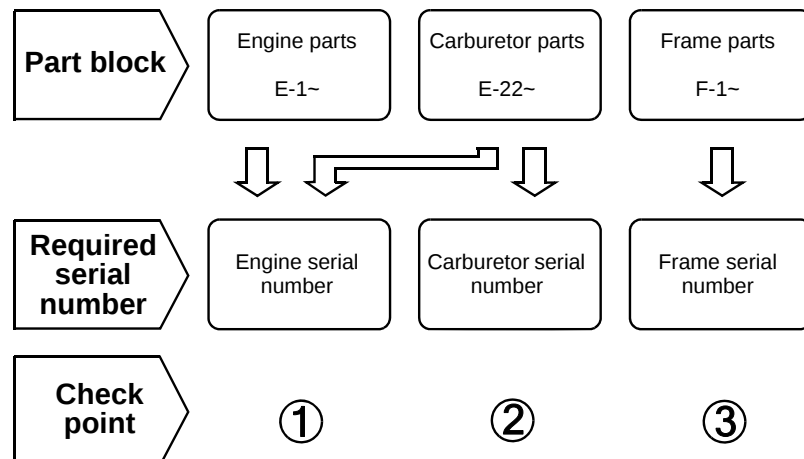


* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

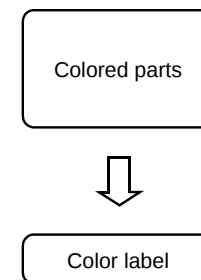
• The following abbreviations are used in this parts catalogue.

A Ampere	L.Left
ABS Anti-lock brake system	L (100L) .Link (100 Links)
A.C. Alternating current	L.E.D.Light emitted diode
A.M. Attaching mark	MMMillimeter
ASSY. Assembly	MPHMiles per hour
C.D.I. Capacitive discharge ignition	R.Right
COMP. ... Complete	RR.Rear
CP. Candle power	STD.Standard
D.C. Direct current	T (22T) ...Tooth (22 Teeth)
EX. Exhaust	TCSTraction control system
FR. Front	T.M.Transcript mark
G Gram	VVolt
HEX. Hexagonal	WWatt
IN. Inlet	WLWith labelling
KPH Kilometers per hour	WOLWithout labelling

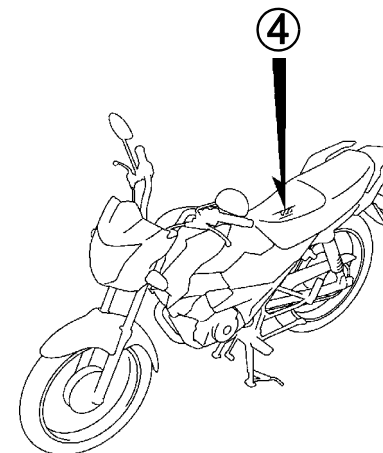
Part block and serial number check



Color label attachment position check



④



Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with parts catalogue codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Parts catalogue code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor serial No.
CBF125Sj	2LA	Latin America	JA25E-4500017~	LALJA259*J3200017~	PB 7RWB
	3LA		JA25E-4500001~	LALJA259*J3200001~	7YR A
	4LA		JA25E-4500011~	LALJA259*J3200011~	7YS A
	CL	Chili	JA25E-4500005~	LALJA259*J3200005~	
	LA	Latin America	JA25E-4500013~	LALJA259*J3200013~	7YQ A
CBF125Sk	PE	Peru			7YR A

* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

7YR A KC ア

Color label

- When ordering parts, check the model name, main color, and code by observing the “COLOR LABEL” on the vehicle.
- When ordering a colored part, use the color chart in the instruction for use of parts catalogue.

VFR800FIW		MODEL			VFR800FIW			
COLOR	R-157	No.	COLOR	Sparkling silver metallic	Mute black metallic	Applicable model		Applicable Re block No.
		CODE	NH-295M	NH-359M	Initial applicable model	Final applicable model		
CODE	R157		Name of colored parts	Basic part No.	NH295	NH359		
		1						
		2						
		3						
		4						
		5						
		6						
		7						
		8						
		9						
		10						

Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code.

CBF125S (CBF125Sj)

No.	MODEL		CBF125SJ							
	COLOR		Water blue metallic B-225M	Pearl cancer white NH-495P	Pearl procyon black NH-A06P	Candy scintillate red R-356C	Applicable model		Applicable block No.	Ref. No.
	CODE									
	Name of colored parts	Basic part No.	B225	NH495	NHA06	R356	Initial applicable model	Final applicable model		
1	BOX ASSY., SPEEDOMETER GEAR	44800-KYA-620	ZC	ZC	ZC	ZC			F-14-40	9
2	BRIDGE, FORK TOP	53230-KYY-930	ZB	ZB	ZB	ZB			F-7	8
3	COVER B, L. SIDE	83645-K52-900	ZD	ZB	ZC	ZA			F-24	5
4	COVER B, R. SIDE	83545-K52-900	ZD	ZB	ZC	ZA			F-24	3
5	COVER SET, FR.	61300-K52-900	ZA	ZA	ZA	ZA			F-43	1
6	COVER SET, L. SIDE	83620-K52-900	ZA	ZA	ZA	ZA			F-24	4
7	COVER SET, R. SIDE	83520-K52-900	ZA	ZA	ZA	ZA			F-24	1
8	FENDER A, FR.	61100-K52-900	ZD	ZB	ZC	ZA			F-10	5
9	FENDER SET, RR.	80110-K52-900	ZA	ZA	ZA	ZA			F-34	4
10	FENDER SET, RR.	80110-K52-910	ZA	ZA	ZA	ZA			F-34	4
11	GARNISH, L. FR.	61304-K52-900	ZD	ZB	ZC	ZA			F-43	3
12	GARNISH, R. FR.	61303-K52-900	ZD	ZB	ZC	ZA			F-43	2
13	GRIP, L. RR.	50325-KVC-D50	ZA	ZA	ZA	ZA			F-23-10	2
14	GRIP, R. RR.	50315-KVC-D50	ZA	ZA	ZA	ZA			F-23-10	1
15	LABEL, DRIVE CAUTION	87560-KYY-600	ZB	ZA	ZB	ZB			F-49	5
16	MARK, HONDA	86101-K52-900	ZA	ZA	ZA	ZA			F-50	1
17	MARK, HONDA	86102-K52-900	ZA	ZA	ZA	ZA			F-50	2
18	MARK, L. WING	86202-K52-900	ZA	ZD	ZC	ZB			F-50	4
19	MARK, R. WING	86201-K52-900	ZA	ZD	ZC	ZB			F-50	3
20	MARK, SIDE COVER	86831-K52-900	ZA	ZA	ZA	ZA			F-50	5

CBF125S (CBF125Sj)

No.	MODEL		CBF125SJ							
	COLOR		Water blue metallic B-225M	Pearl cancer white NH-495P	Pearl procyon black NH-A06P	Candy scintillate red R-356C	Applicable model		Applicable block No.	Ref. No.
	CODE		B225	NH495	NHA06	R356	Initial applicable model	Final applicable model		
	Name of colored parts	Basic part No.								
21	PANEL COMP., RR. BRAKE	43100-KYY-900	ZA	ZA	ZA	ZA			F-18	3
22	SHROUD SET, L. OUTER	64320-K52-900	ZA	ZD	ZC	ZB			F-22	3
23	SHROUD SET, R. OUTER	64220-K52-900	ZA	ZD	ZC	ZB			F-22	1
24	TANK COMP., FUEL	17510-K52-900	ZD	ZB	ZC	ZA			F-21	10
25	WHEEL SUB ASSY., FR.	44650-K52-900	ZB	ZB	ZB	ZB			F-14-40	6
26	WHEEL SUB ASSY., RR.	42650-K52-900	ZB	ZB	ZB	ZB			F-19-30	8

CBF125S (CBF125Sk)

No.	MODEL		CBF125SK							
	COLOR		Water blue metallic B-225M	Pearl cancer white NH-495P	Pearl procyon black NH-A06P	Candy scintillate red R-356C	Applicable model		Applicable block No.	Ref No.
	CODE									
	Name of colored parts	Basic part No.					Initial applicable model	Final applicable model		
1	BOX ASSY., SPEEDOMETER GEAR	44800-KYA-620	ZC	ZC	ZC	ZC			F-14-40	9
2	BRIDGE, FORK TOP	53230-KYY-930	ZB	ZB	ZB	ZB			F-7	8
3	COVER B, L. SIDE	83645-K52-900	ZD	ZB	ZC	ZA			F-24	5
4	COVER B, R. SIDE	83545-K52-900	ZD	ZB	ZC	ZA			F-24	3
5	COVER SET, FR.	61300-K52-900	ZA	ZA	ZA	ZA			F-43	1
6	COVER SET, L. SIDE	83620-K52-900	ZA	ZA	ZA	ZA			F-24	4
7	COVER SET, R. SIDE	83520-K52-900	ZA	ZA	ZA	ZA			F-24	1
8	FENDER A, FR.	61100-K52-900	ZD	ZB	ZC	ZA			F-10	5
9	FENDER SET, RR.	80110-K52-900	ZA	ZA	ZA	ZA			F-34	4
10	GARNISH, L. FR.	61304-K52-900	ZD	ZB	ZC	ZA			F-43	3
11	GARNISH, R. FR.	61303-K52-900	ZD	ZB	ZC	ZA			F-43	2
12	GRIP, L. RR.	50325-KVC-D50	ZA	ZA	ZA	ZA			F-23-10	2
13	GRIP, R. RR.	50315-KVC-D50	ZA	ZA	ZA	ZA			F-23-10	1
14	LABEL, DRIVE CAUTION	87560-KYY-600	ZB	ZA	ZB	ZB			F-49	5
15	MARK, HONDA	86101-K52-900	ZA	ZA	ZA	ZA			F-50	1
16	MARK, HONDA	86102-K52-900	ZA	ZA	ZA	ZA			F-50	2
17	MARK, L. WING	86202-K52-900	ZA	ZD	ZC	ZB			F-50	4
18	MARK, R. WING	86201-K52-900	ZA	ZD	ZC	ZB			F-50	3
19	MARK, SIDE COVER	86831-K52-900	ZA	ZA	ZA	ZA			F-50	5
20	PANEL COMP., RR. BRAKE	43100-KYY-900	ZA	ZA	ZA	ZA			F-18	3
21	SHROUD SET, L. OUTER	64320-K52-900	ZA	ZD	ZC	ZB			F-22	3
22	SHROUD SET, R. OUTER	64220-K52-900	ZA	ZD	ZC	ZB			F-22	1
23	TANK COMP., FUEL	17510-K52-900	ZD	ZB	ZC	ZA			F-21	10
24	WHEEL SUB ASSY., FR.	44650-K52-900	ZB	ZB	ZB	ZB			F-14-40	6
25	WHEEL SUB ASSY., RR.	42650-K52-900	ZB	ZB	ZB	ZB			F-19-30	8

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets () underneath the part name, or use the catalogue below.

(The bulk part standard length is 1 m, however, those displayed in the catalogue < > are available in 3 m and 8 m lengths.)

- When exchanging the hose, cut and use at the specified length as mentioned in the part name.

(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)

- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-3x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-4x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-5x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-6x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-45xxx-2x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-3x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-4x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-5x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-6x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-55xxx-2x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-4x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-5x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8
95001-55xxx-6x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-75xxx-2x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-3x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-4x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-5x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-6x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

⊙ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

• Bulk part number of fuel hose, general purpose hose and vinyl hose.

(Example)

9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number: Refers to the bulk part.

Marking code (hose type): (fuel hose and general purpose hose)

Change code (for added hose): (Vinyl hose)

- Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- Fuel hose
 - 2: Red outside braid (3 mm inside dia. only)
 - 5: Black inside braid
 - 3: Red (3 mm inside dia. only)
 - 4: Ash gray with red stripe (3 mm inside dia. only)
 - 6: Black

- Vinyl hose
 - 1: Clear
 - 2: Black
 - 3: Light red
 - 6: Light red
 - 7: Pale black

- General hose
 - 1: Ash gray
 - 2: Ash gray
 - 3: Black
 - 5: Black

Lengths: 001: 1 m (standard)
003: 3 m
008: 8 m

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm	11: 11 mm
35: 3.5 mm	91: 12 mm (outside dia. 15) mm
45: 4.5 mm	92: 12 mm (outside dia. 16) mm
50: 5.0 mm	12: 12 mm (outside dia. 17) mm
55: 5.3 mm, 5.5 mm	14: 14 mm
65: 6.5 mm	17: 17 mm
70: 7.0 mm	
75: 7.3 mm, 7.5 mm	
80: 8.0 mm	

ID./OD. code: (vinyl hose)

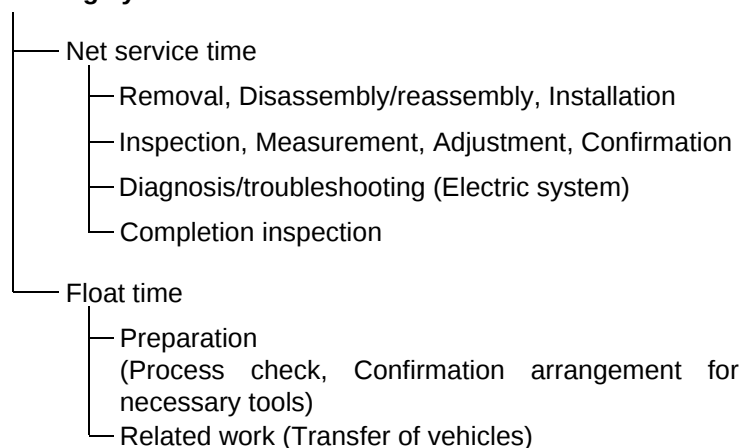
01: ID. 2.9, OD. 6.8 mm	14: ID. 6.0, OD. 9.0 mm	37: ID. 11.0, OD. 15.0 mm
03: ID. 3.0, OD. 6.0 mm	17: ID. 7.0, OD. 9.0 mm	38: ID. 12.0, OD. 13.0 mm
05: ID. 3.5, OD. 6.5 mm	19: ID. 7.0, OD. 11.0 mm	39: ID. 12.0, OD. 14.0 mm
07: ID. 4.0, OD. 7.0 mm	21: ID. 8.0, OD. 9.0 mm	40: ID. 12.0, OD. 16.0 mm
08: ID. 4.5, OD. 6.5 mm	23: ID. 8.0, OD. 12.0 mm	43: ID. 13.0, OD. 15.0 mm
09: ID. 4.5, OD. 8.0 mm	25: ID. 9.0, OD. 11.0 mm	45: ID. 14.0, OD. 18.0 mm
12: ID. 5.0, OD. 7.0 mm	27: ID. 9.0, OD. 13.0 mm	50: ID. 16.0, OD. 19.0 mm
10: ID. 5.0, OD. 8.0 mm	33: ID. 10.0, OD. 14.0 mm	55: ID. 17.5, OD. 20.5 mm
11: ID. 5.0, OD. 9.0 mm	36: ID. 11.0, OD. 13.0 mm	60: ID. 22.0, OD. 27.0 mm

Hose type: 1: Fuel hose
3: Vinyl hose
5: General hose

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a MC, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1) → 6 minutes, (0.2) → 12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda vehicles as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
- Locations with little aging deterioration or breakage during normal use.
- Service work that can be finished by one touch.
- Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).

* When FRT is not presented, please calculate wages based on appropriate actual work time

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery of a MC.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
① ②	111118	(1, 3, 4, 7) CAMSHAFT 4.5	②
③	111118A	⑥ • Includes: Valve clearance adjustment Replace rocker arm add 1.0	⑤

① Reference No. of the illustration of part that shows location of the replacement work.

② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.

③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

④ Indicating the camshaft replacement and FRT4.5.

⑤ Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

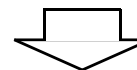
⑥ Indicating work contents that are included in the service item.

⑦ Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
(camshaft replacement)

Open to the page of the block where the camshaft's spare part illustration is shown.



Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	111118	CAMSHAFT	4.5
	.	.	.
	.	.	.

+

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION	

• LON code system

1	11	1	18	A
a	b	c	d	e

- a) Category code..... Engine
- b) Location/function code Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
 - camshaft
 - (No regular rule of code)
- e) Additional code replace rocker arm
- (No regular rule of code)

1	11	1	18	A
a		c		

a) Category codes and classification

Code	Category
1	Engine
2	Transmission
3	Fuel & Exhaust
4	Frame & Body
5	Steering/Suspension
6	Electrical
7	Wheels/Brakes
8	Controls/instrument
9	-
0	-

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Balance
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement, Check
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

Removal/Installation, Adjustment, Inspection/Measurement, Overhaul, Other work

[E: Engine, F: Frame]

* OPERATIONS OTHER THAN REPLACING PARTS

• Removal/installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	1.5
	3111D6	CARBURETOR ASSEMBLY-REMOVAL/INSTALLATION	0.4
	1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	3.2

• Adjustment

	LON	DESCRIPTION	FRT
E	3113A0	CARBURETOR IDLE-ADJUSTMENT	0.1
	2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1
	6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.1
	1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.6
F	6163A0	HEADLIGHT-AIMING	0.1
	2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
	7113A1	REAR BRAKE-ADJUSTMENT EXCLUDES: Rear brake shoe adjustment	0.1
	3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

• Inspection/Measurement

	LON	DESCRIPTION	FRT
E	1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.1
	3115A0	CARBURETOR FLOAT LEVEL-MEASUREMENT	0.6
	6145A0	IGNITION TIMING-INSPECTION	0.2
F	6105A0	BATTERY-CHARGE INCLUDES: In case of open type battery, checking electrolyte level and charge.	0.2

• Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	311200	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.8

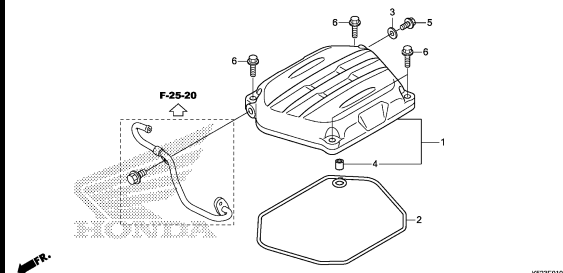
• Other work

	LON	DESCRIPTION	FRT
E	1130A1	OIL FILTER SCREEN-CLEANING	0.3
F	7110A0	FRONT BRAKE-AIR BLEEDING	0.2

ENGINE GROUP

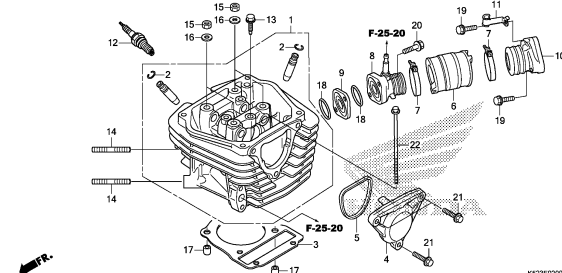
E-1

CYLINDER HEAD COVER



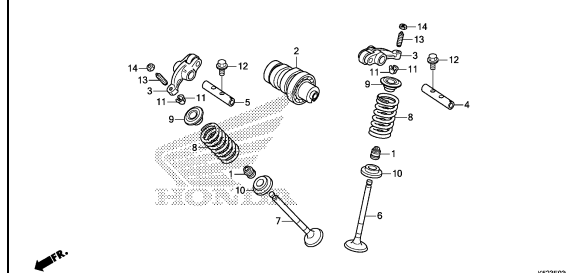
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CYLINDER HEAD



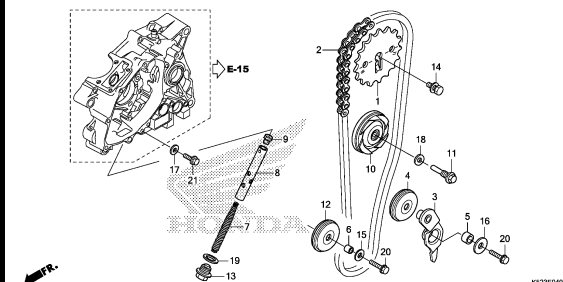
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CAMSHAFT/VALVE



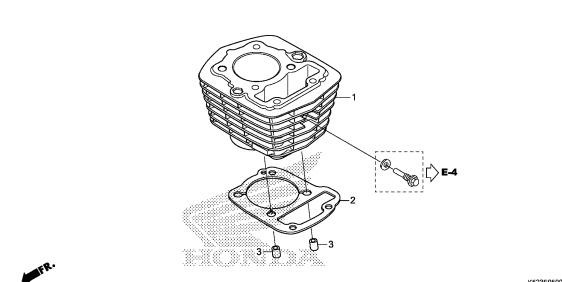
E-4

CAM CHAIN/TENSIONER



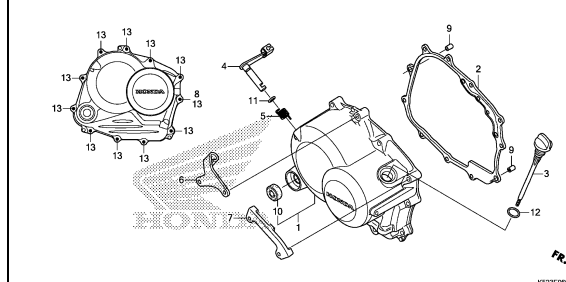
E-5

CYLINDER



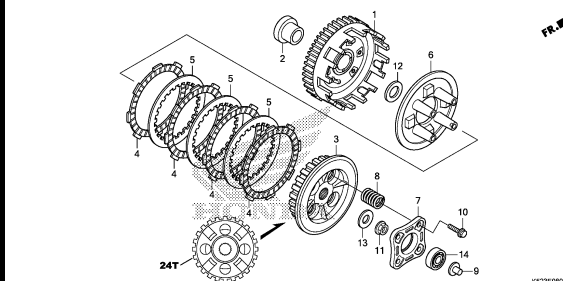
E-6

RIGHT CRANKCASE COVER



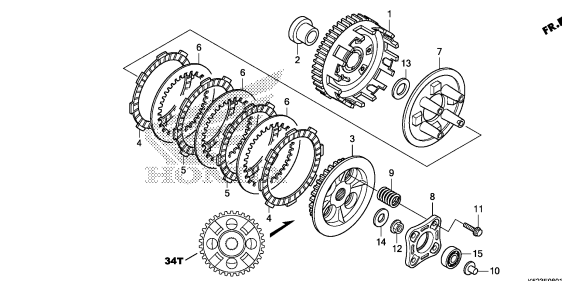
E-8

CLUTCH(1)(CHONGQING WANG CHENG)



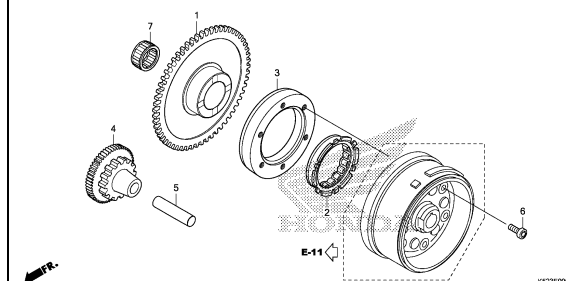
E-8-1

CLUTCH(2)(F.C.C.)



E-9

STARTING CLUTCH

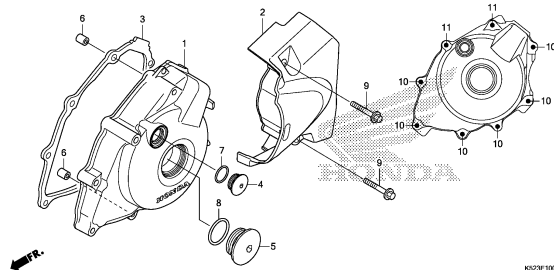


2

ENGINE GROUP

E-10

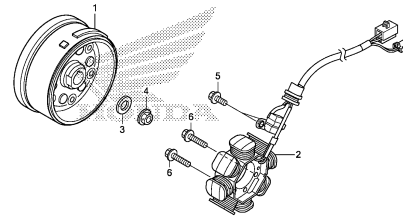
LEFT CRANKCASE COVER



KSZ3E1000

E-11

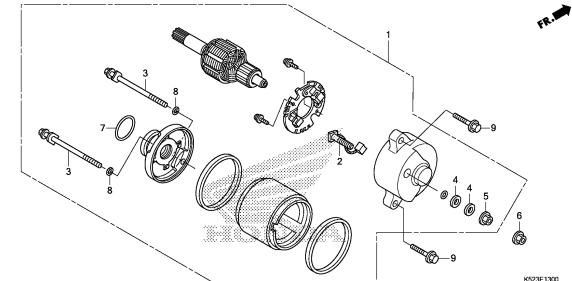
GENERATOR



KSZ3E1100

E-13

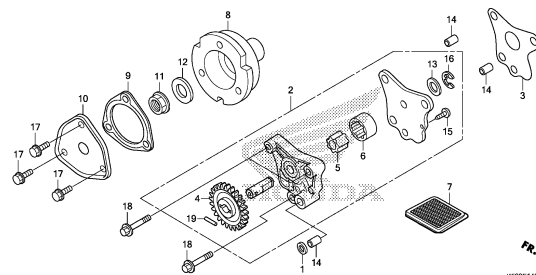
STARTING MOTOR



KSZ3E1300

E-14

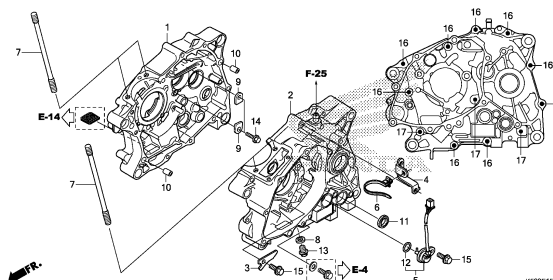
OIL PUMP



KSZ3E1400

E-15

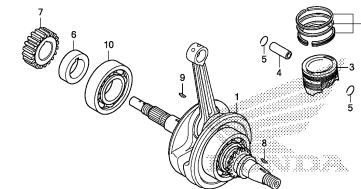
CRANKCASE



KSZ3E1500

E-16

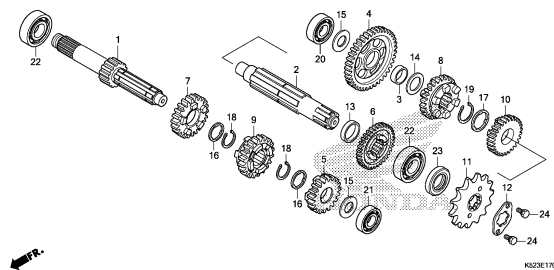
CRANKSHAFT/PISTON



KSZ3E1600

E-17

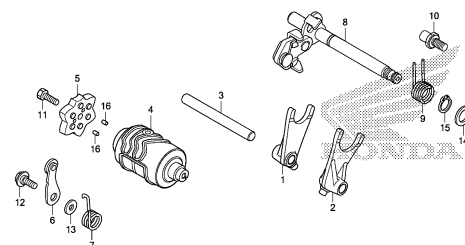
TRANSMISSION



KSZ3E1700

E-19

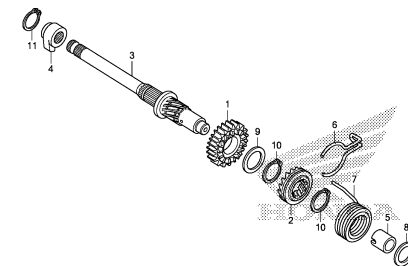
GEARSHIFT DRUM



KSZ3E1900

E-20

KICK STARTER SPINDLE

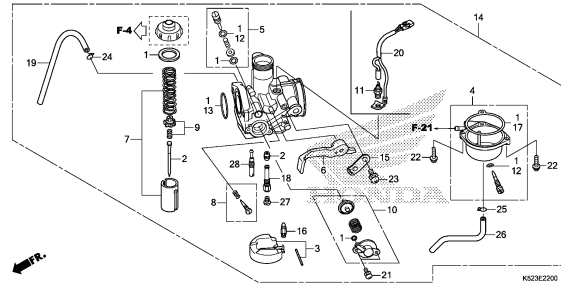


KSZ3E2000

ENGINE GROUP

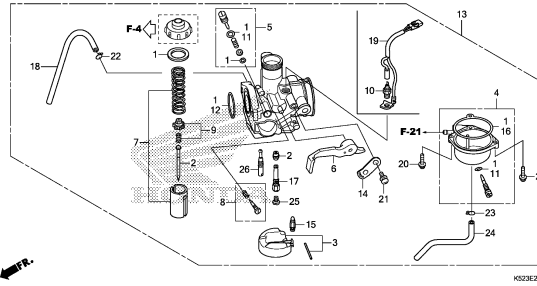
E-22

CARBURETOR(1)



E-22-1

CARBURETOR(2)

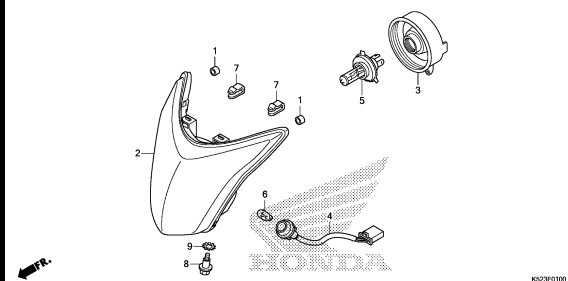


2

FRAME GROUP

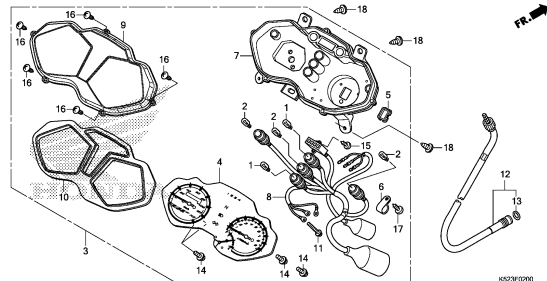
F-1

HEADLIGHT



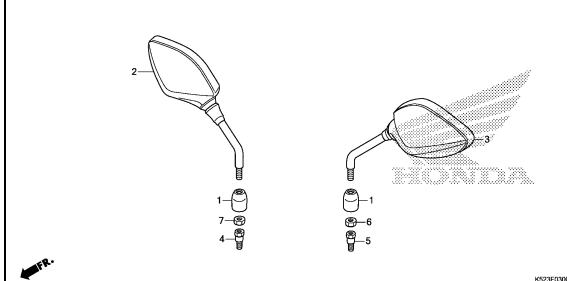
F-2

METER



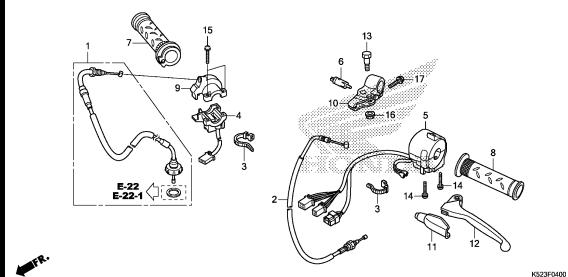
F-3

MIRROR



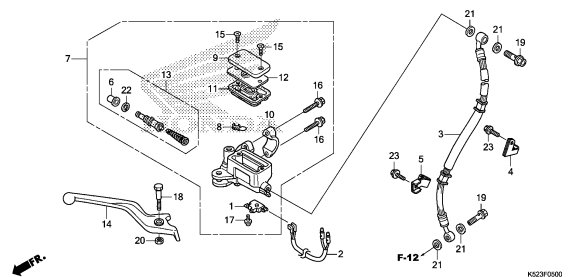
F-4

HANDLE LEVER/SWITCH/CABLE



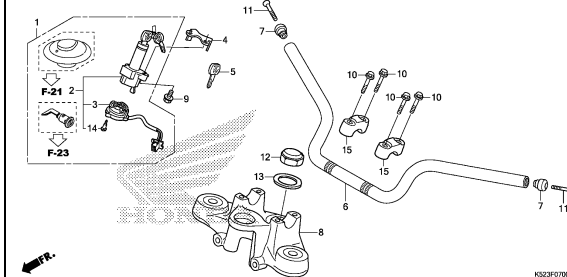
F-5

FRONT BRAKE MASTER CYLINDER



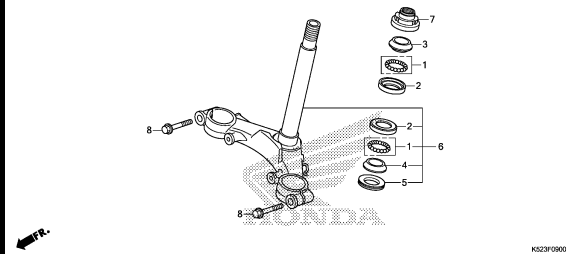
F-7

HANDLE PIPE/TOP BRIDGE



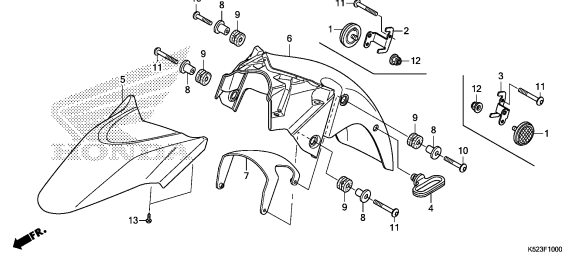
F-9

STEERING STEM



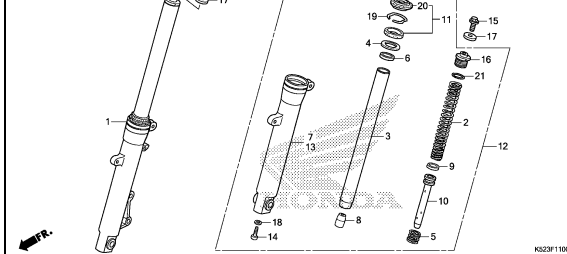
F-10

FRONT FENDER



F-11

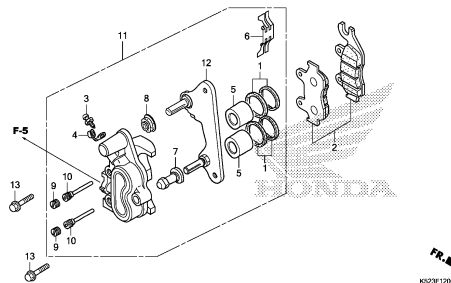
FRONT FORK



FRAME GROUP

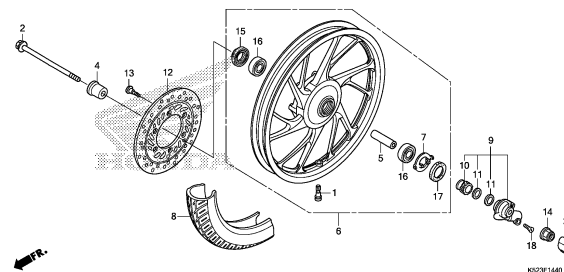
F-12

FRONT BRAKE CALIPER



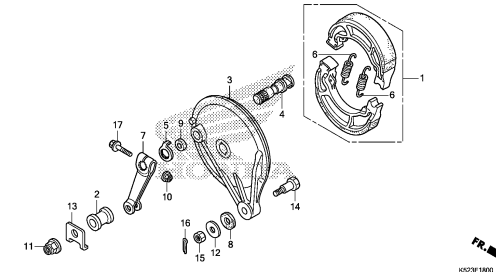
F-14-40

FRONT WHEEL



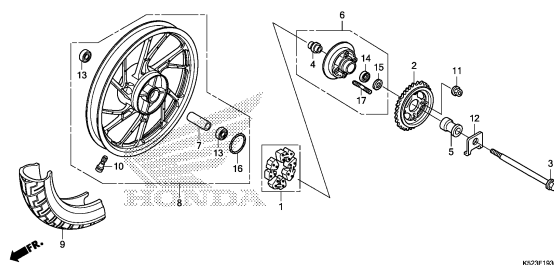
F-18

REAR BRAKE PANEL



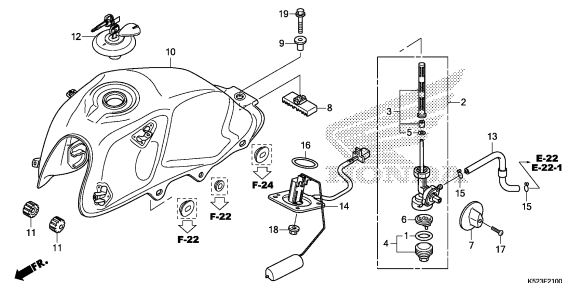
F-19-30

REAR WHEEL



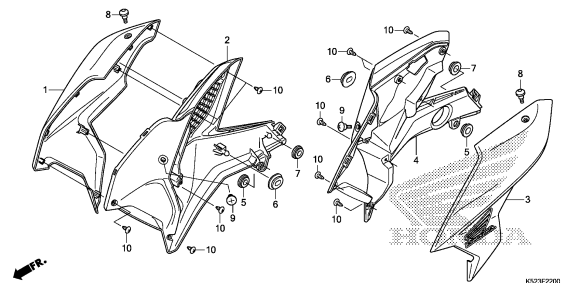
F-21

FUEL TANK



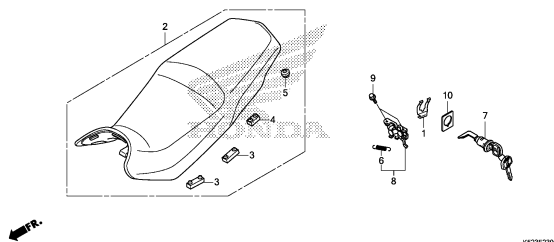
F-22

SHROUD



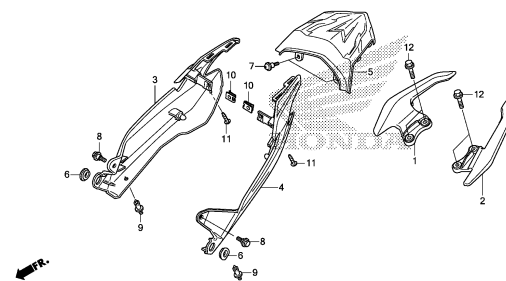
F-23

SEAT



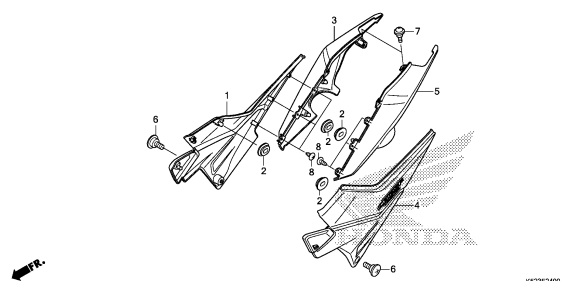
F-23-10

REAR COWL



F-24

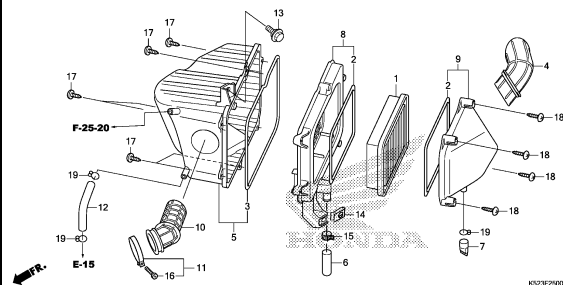
SIDE COVER



FRAME GROUP

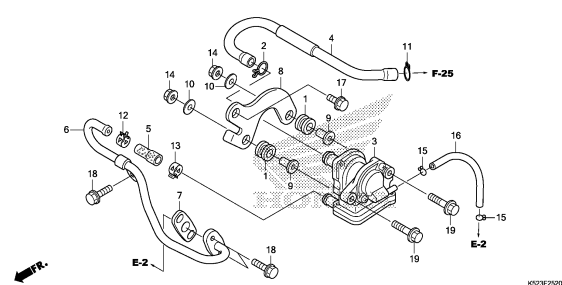
F-25

AIR CLEANER



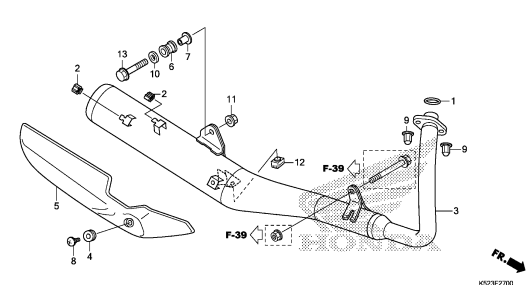
F-25-20

AIR SUCTION VALVE



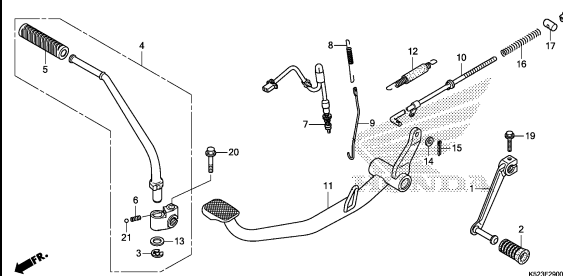
F-27

EXHAUST MUFFLER



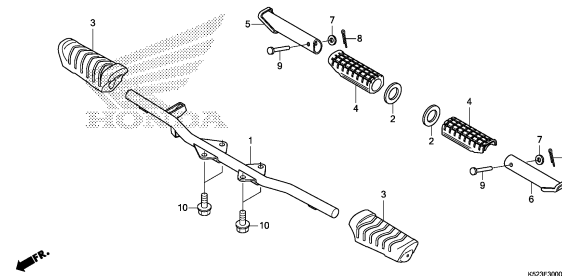
F-29

PEDAL/KICK STARTER



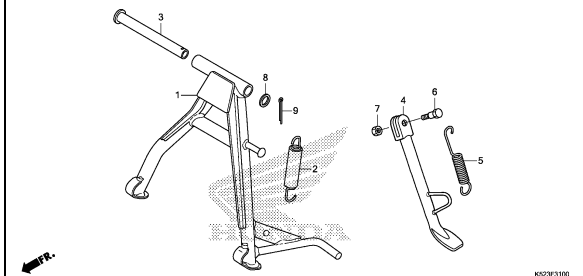
F-30

STEP



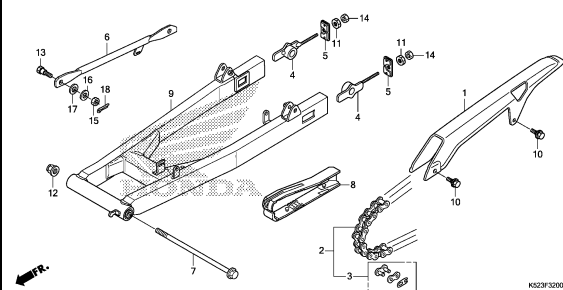
F-31

STAND



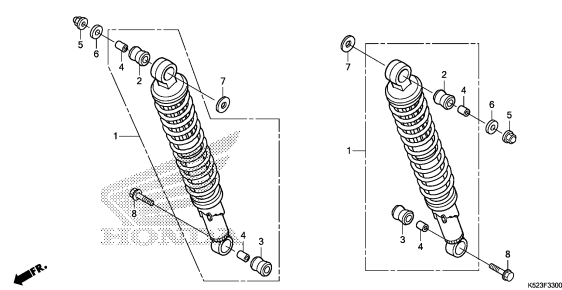
F-32

SWINGARM



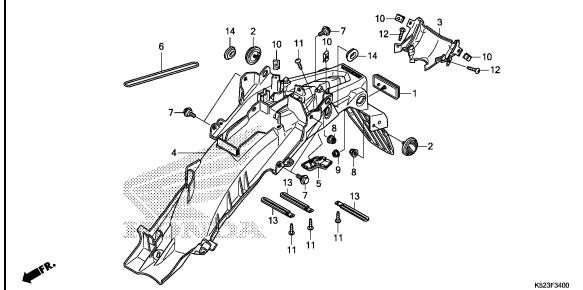
F-33

REAR CUSHION



F-34

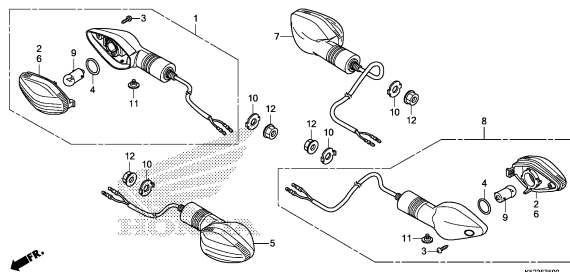
REAR FENDER



FRAME GROUP

F-35

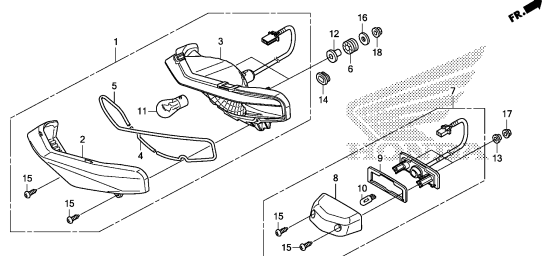
WINKER



K523F3500

F-36

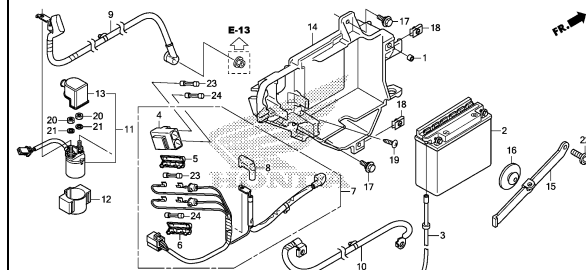
TAILLIGHT



K523F3600

F-37

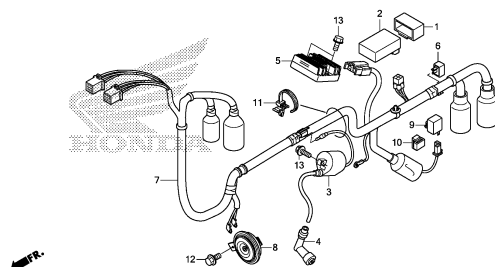
BATTERY



K523F3700

F-38

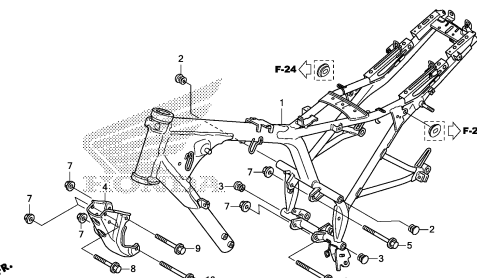
WIRE HARNESS



K523F3800

F-39

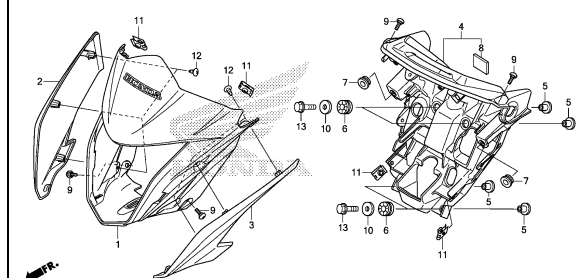
FRAME BODY



K523F3900

F-43

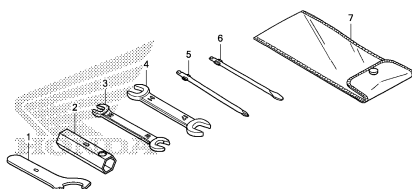
FRONT COWL



K523F4300

F-48

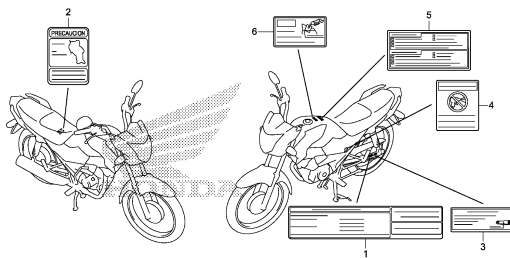
TOOLS



K523F4800

F-49

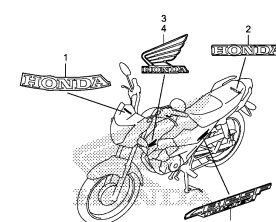
CAUTION LABEL



K523F4900

F-50

MARK

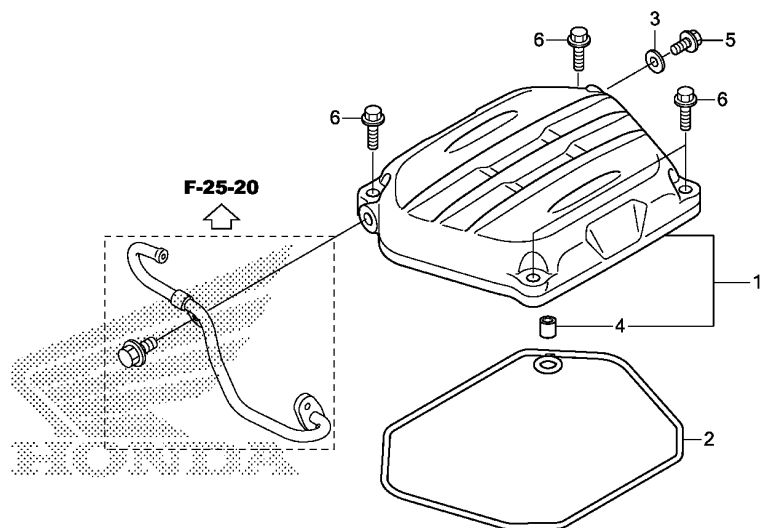


K523F5000

3

E-1

CYLINDER HEAD COVER



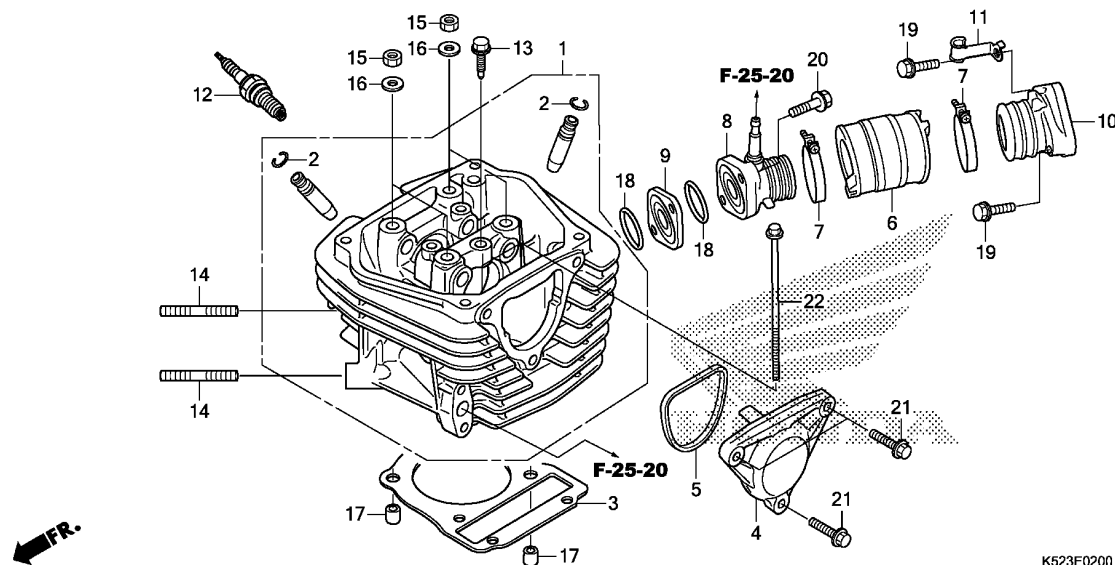
K523E0100

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111C4	COVER, CYLINDER HEAD	0.4
2	1111D2	GASKET, CYLINDER HEAD COVER ..	0.4

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	12310-KYY-950	COVER COMP., CYLINDER HEAD ..	1 1		
2	12391-KYY-900	GASKET, HEAD COVER	1 1		
3	90463-KRM-840	WASHER, SEALING, 6.2X12X1.2 ..	1 1		
4	94301-08100	DOWEL PIN, 8X10	1 1		
5	96001-06014-00	BOLT, FLANGE, 6X14	1 1		
6	96001-06025-00	BOLT, FLANGE, 6X25	4 4		

E-2

CYLINDER HEAD

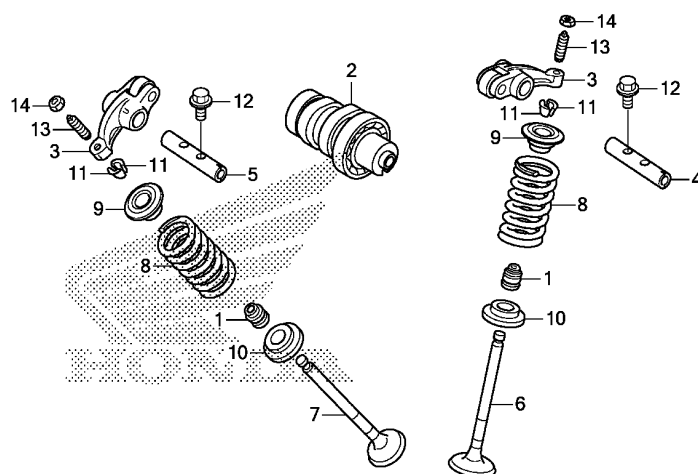


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	111106	HEAD, CYLINDERINCLUDES: Engine removal and installation .INCLUDES: Valve adjust and reface	2.6
3	111115	GASKET, CYLINDER HEADINCLUDES: Engine removal and installation	1.7
4	1111D0	COVER, CYLINDER HEAD SIDE :LEFT (8,9,18)	0.1
6	311131	INSULATOR, THROTTLE BODY/ CARBURETOR	0.4
10	111107	MANIFOLD, INTAKE	0.5
12	614130	PLUG, SPARK	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	12200-KYY-H40	HEAD COMP., CYLINDER	1	1	
2	12206-KPL-900	CLIP, VALVE GUIDE	2	2	
3	12251-KYY-901	GASKET, CYLINDER HEAD	1	1	
4	12341-KYY-950	COVER, CYLINDER HEAD L. SIDE	1	1	
5	12395-KYY-900	GASKET, L. CYLINDER HEAD SIDE COVER	1	1	
6	16211-KYY-901	INSULATOR, CARBURETOR	1	1	
7	16217-KYY-900	BAND, INSULATOR	2	2	
8	17110-KYY-D00	PIPE COMP A, INLET	1	1	
9	17113-KYY-901	INSULATOR, INLET PIPE A	1	1	
10	17115-KYY-D00	PIPE B, INLET	1	1	
11	17116-KYY-902	CLAMPER, FUEL HOSE	1	1	
12	31916-KPH-901	PLUG, SPARK(CPR6EA-9)(NGK) ..	1	1	
	31917-KPH-901	PLUG, SPARK(CPR7EA-9)(NGK) ..	(1)	(1)	
13	90014-KYY-900	BOLT, SPECIAL, 6X21	1	1	
14	90035-KRM-840	BOLT, STUD, 8X22	2	2	
15	90201-GCC-000	NUT, HEX., 7MM	4	4	
16	90401-GFM-900	WASHER, 7.2X16X2.5	4	4	
17	90701-KVR-C00	DOWEL PIN, SPECIAL, 8X14	2	2	
18	91313-KVR-C00	O-RING, 27X2.0	2	2	
19	95701-06022-00	BOLT, FLANGE, 6X22	2	2	
20	95701-06030-00	BOLT, FLANGE, 6X30	2	2	
21	96001-06025-00	BOLT, FLANGE, 6X25	3	3	
22	96001-06110-00	BOLT, FLANGE, 6X110	2	2	

E-3

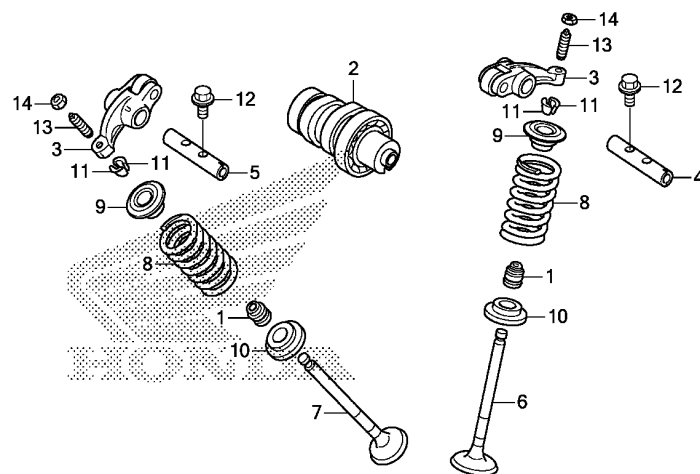
CAMSHAFT/VALVE



K523E0300

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	111118	CAMSHAFTINCLUDES: Valve adjustment (4,5)	0.7
3	1111K8	ARM, INTAKE VALVE ROCKER(ONE) .INCLUDES: Engine removal and installation .INCLUDES: Valve adjustment	1.9
	1111K9	ARM, EXHAUST VALVE ROCKER(ONE) .INCLUDES: Engine removal and installation .INCLUDES: Valve adjustment	1.9
	1111L8	ARM, VALVE ROCKER :FOR 1 VEHICLEINCLUDES: Engine removal and installation .INCLUDES: Valve adjustment	1.9
6	1111N0	VALVE, INTAKE(ONE)INCLUDES: Engine removal and installation .INCLUDES: Refacing	2.2
7	1111N1	VALVE, EXHAUST(ONE)INCLUDES: Engine removal and installation .INCLUDES: Refacing	2.2
+	1111P0	VALVE :FOR 1 VEHICLEINCLUDES: Refacing	2.4

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	12209-GB4-681	SEAL, VALVE STEM(NOK)	2	2	
	12209-GB4-682	SEAL, VALVE STEM(ARAI)	2	2	
2	14100-KYY-900	CAMSHAFT COMP.	1	1	
3	14430-GGC-900	ARM COMP., IN. VALVE ROCKER (IN./EX.)	2	2	
	14430-K09-C00	 (IN./EX.)	2	2	
4	14451-KYY-900	SHAFT, IN. ROCKER ARM	1	1	
5	14452-KYY-900	SHAFT, EX. ROCKER ARM	1	1	
6	14711-KWB-600	VALVE, IN.	1	1	
7	14721-KVY-900	VALVE, EX.	1	1	
8	14751-GGC-900	SPRING, VALVE	2	2	
9	14771-GB4-680	RETAINER, VALVE SPRING	2	2	
10	14775-KVY-900	SEAT, VALVE SPRING	2	2	
11	14781-KSY-900	COTTER, VALVE	4	4	
12	90002-KRM-840	BOLT, FLANGE, 5X14	2	2	
13	90012-KYY-900	SCREW, TAPPET ADJUSTING	2	2	
14	90206-001-000	NUT, TAPPET ADJUSTING	2	2	



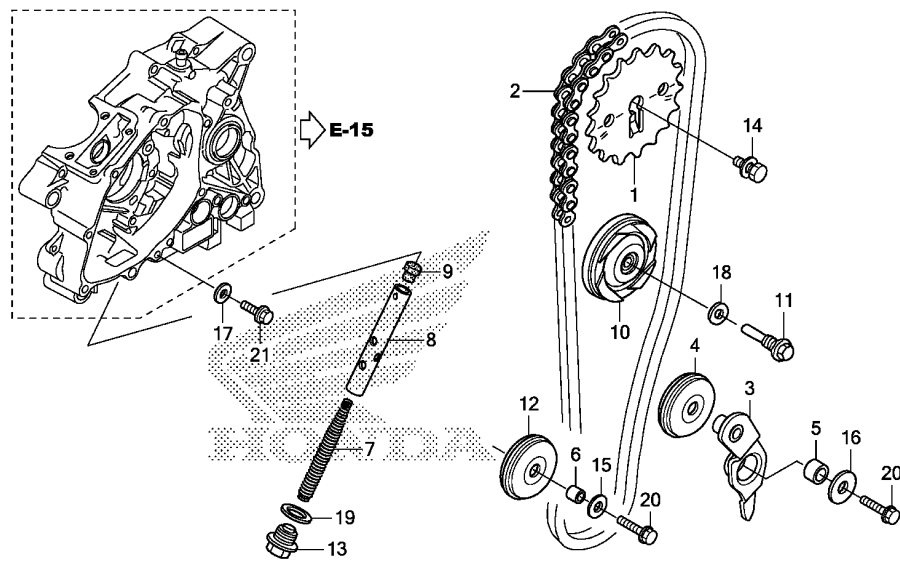
FR.

K523E0300

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 7		.INCLUDES: Engine removal and installation	
8		.INCLUDES: Refacing (1,9,10,11)	
1111P2		INTAKE VALVE SPRING AND/OR STEM SEAL(ONE)	2.0
		.INCLUDES: Engine removal and installation	
1111P3		EXHAUST VALVE SPRING AND/OR STEM SEAL(ONE)	2.0
		.INCLUDES: Engine removal and installation	
1111Q2		VALVE SPRING AND/OR STEM SEAL :FOR 1 VEHICLE	2.1
		.INCLUDES: Engine removal and installation	

E-4

CAM CHAIN/TENSIONER



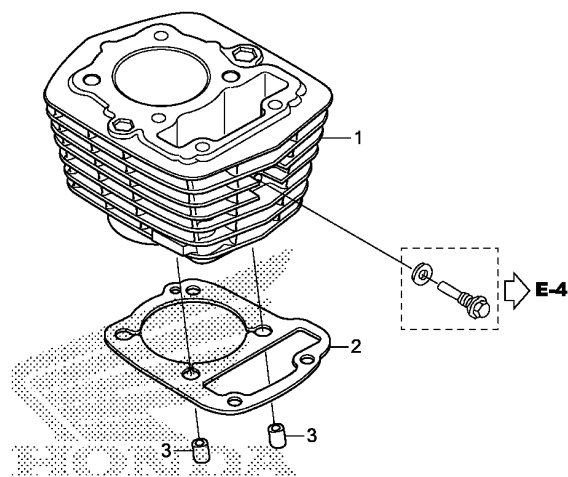
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111Q4	SPROCKET, CAM	0.5
2	110140	CHAIN, CAM	0.9
3	111151	ARM, CAM CHAIN TENSIONER	0.4
4	111148	ROLLER(S), CAM CHAIN TENSIONER	0.4
7	111136	SPRING, CAM CHAIN TENSIONER ..	0.1
8		(9)	
	1111Q3	ROD, CAM CHAIN TENSIONER PUSH	0.2
10	1111G4	ROLLER, CAM CHAIN GUIDE	0.4
12	1111J0	SPROCKET, CAM CHAIN GUIDE	0.4

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	14321-KYY-900	SPROCKET, CAM(32T)	1	1	
2	14401-KYY-901	CHAIN, CAM(90L)	1	1	
3	14500-KYY-900	ARM COMP., CAM CHAIN TENSIONER	1	1	
4	14502-KYY-901	ROLLER, CAM CHAIN TENSIONER	1	1	
5	14531-KYY-900	COLLAR, CAM CHAIN TENSIONER	1	1	
6	14532-KWS-900	COLLAR, CAM CHAIN ROLLER	1	1	
7	14541-GB4-681	SPRING, CAM CHAIN TENSIONER	1	1	
8	14550-KYY-900	ROD COMP., TENSIONER PUSH ...	1	1	
9	14566-086-030	HEAD, CAM CHAIN TENSIONER PUSH	1	1	
		ROD	1	1	
10	14610-KYY-901	ROLLER COMP., CAM CHAIN GUIDE	1	1	
11	14615-KFL-850	PIN, GUIDE ROLLER	1	1	
12	14670-KYY-901	ROLLER COMP., CAM CHAIN GUIDE	1	1	
13	90081-035-000	BOLT, SEALING, 14MM	1	1	
14	90082-KYY-900	BOLT-WASHER, 8X22	1	1	
15	90401-KYY-900	WASHER, PLAIN, 6.5X15	1	1	
16	90404-KYY-900	WASHER, 6.5X26X2.3	1	1	
17	90463-KRM-840	WASHER, SEALING, 6.2X12X1.2	1	1	
18	90475-KWB-600	WASHER, 8MM	1	1	
19	90544-KFO-000	WASHER, SEALING, 14MM	1	1	
20	95701-06025-00	BOLT, FLANGE, 6X25	2	2	
21	96001-06014-00	BOLT, FLANGE, 6X14	1	1	

E-5

CYLINDER

FR.



K523E0500

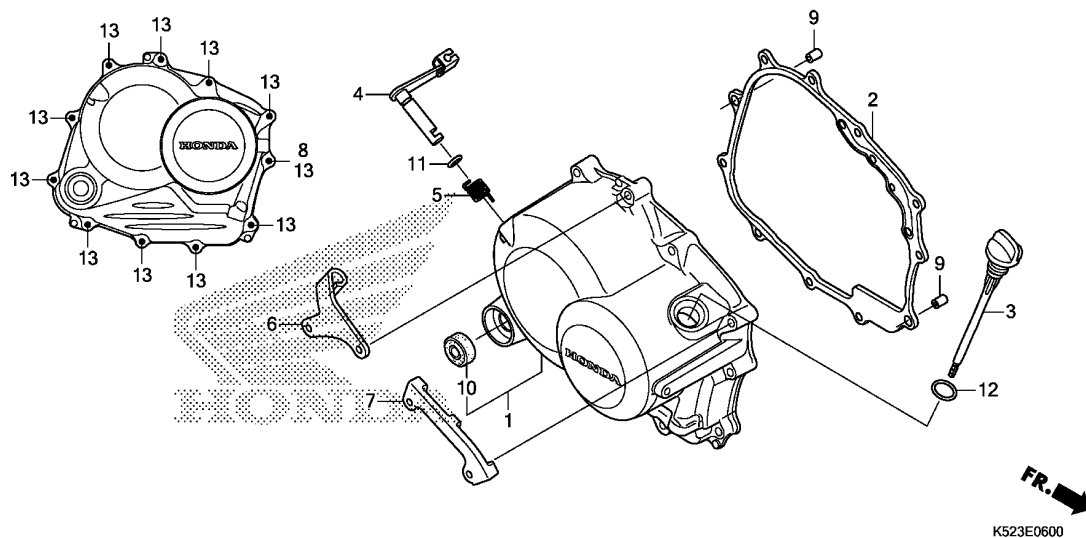
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111A5	CYLINDERINCLUDES: Engine removal and installation	1.9
2	111102	GASKET, CYLINDERINCLUDES: Engine removal and installation	1.8

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	12100-KYY-950	CYLINDER COMP.	1 1		
2	12191-KYY-900	GASKET, CYLINDER	1 1		
3	90701-KVR-C00	DOWEL PIN, SPECIAL, 8X14	2 2		

2

E-6

RIGHT CRANKCASE COVER

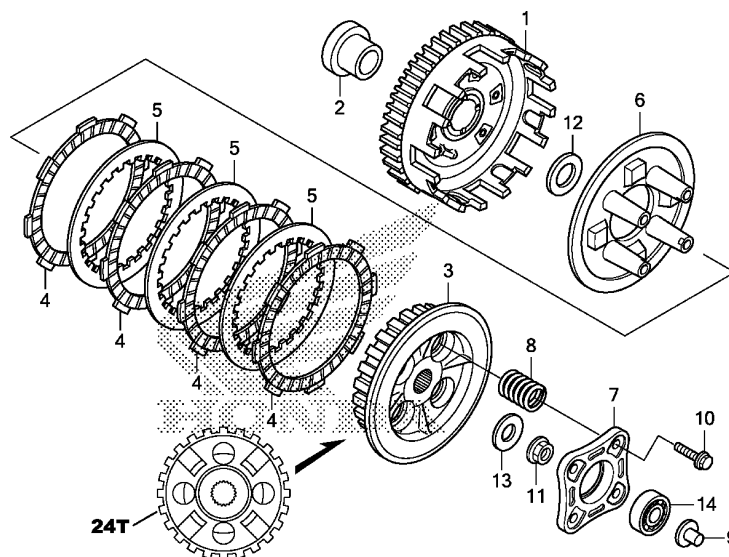


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110159	COVER, CRANKCASE :RIGHT	0.4
2	110158	GASKET, CRANKCASE COVER :RIGHT (5)	0.3
4	2121A7	LEVER, CLUTCH	0.4
10	112105	OIL SEAL, KICK STARTER SPINDLE	0.3

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	11330-KYY-950	COVER COMP., R. CRANKCASE ...	1	1	
2	11394-KWS-901	GASKET, R. CRANKCASE COVER ..	1	1	
3	15651-K52-B40	GAUGE, OIL LEVEL	1	1	
4	22810-KYY-900	LEVER COMP., CLUTCH	1	1	
5	22815-166-000	SPRING, CLUTCH LEVER	1	1	
6	22821-KYY-900	RECEIVER, CLUTCH CABLE	1	1	
7	31124-KYY-900	CLAMPER, STARTER CABLE	1	1	
8	90463-KRM-840	WASHER, SEALING, 6.2X12X1.2 -	1	1	
9	90702-KRM-840	DOWEL PIN, 8X14	2	2	
10	91204-KSP-911	OIL SEAL, 16X28X7	1	1	
11	91303-KYY-900	O-RING, 8.8X1.9	1	1	
12	91307-035-000	O-RING, 18X3	1	1	
13	96001-06035-00	BOLT, FLANGE, 6X35	11	11	

E-8

CLUTCH(1)(CHONGQING WANG CHENG)



K523E0800

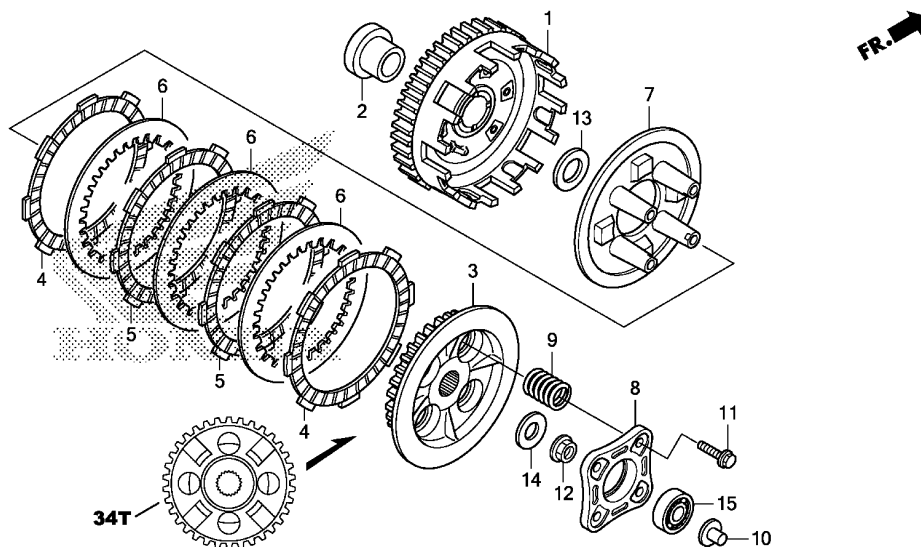
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2121A0	OUTER, CLUTCH	0.7
3	212112	CENTER, CLUTCH	0.7
4	2121A1	(5) DISC, CLUTCH FRICTION	0.7
		.NOTE: Same time for two units or more	
6	2121A3	PLATE, CLUTCH PRESSURE	0.7
7	2121A4	PLATE, CLUTCH LIFTER	0.4
8	212107	SPRING, CLUTCH	0.4
		.NOTE: Same time for two units or more	
9	2121B6	ROD, CLUTCH LIFTER	0.3
14	2121B4	BEARING, CLUTCH LIFTER	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S	J K		
1	22100-KYY-B60	OUTER COMP., CLUTCH	1	1		
2	22115-KWS-900	GUIDE, CLUTCH OUTER	1	1		
3	22120-KYY-B60	CENTER, CLUTCH				
		(24T)	1	1		
4	22201-K09-C01	DISK, CLUTCH FRICTION	4	4		
5	22311-K09-C01	PLATE, CLUTCH				
		(24T)	3	3		
6	22355-KYY-B60	PLATE, CLUTCH PRESSURE	1	1		
7	22361-K09-C01	PLATE, CLUTCH LIFTER	1	1		
8	22401-KYY-B60	SPRING, CLUTCH	4	4		
9	22847-KCC-900	ROD, CLUTCH LIFTER	1	1		
10	90050-K09-C01	BOLT, SPECIAL FLANGE, 6X25 ..	4	4		
11	90202-KRM-840	NUT, SPECIAL FLANGE, 14MM ...	1	1		
12	90403-K09-C01	WASHER, THRUST, 17MM	1	1		
13	90432-KPT-A00	WASHER, 14.2X26X3	1	1		
14	96100-62000-00	BEARING, RADIAL BALL, 6200 ..	1	1		

2

E-8-1

CLUTCH(2)(F.C.C.)

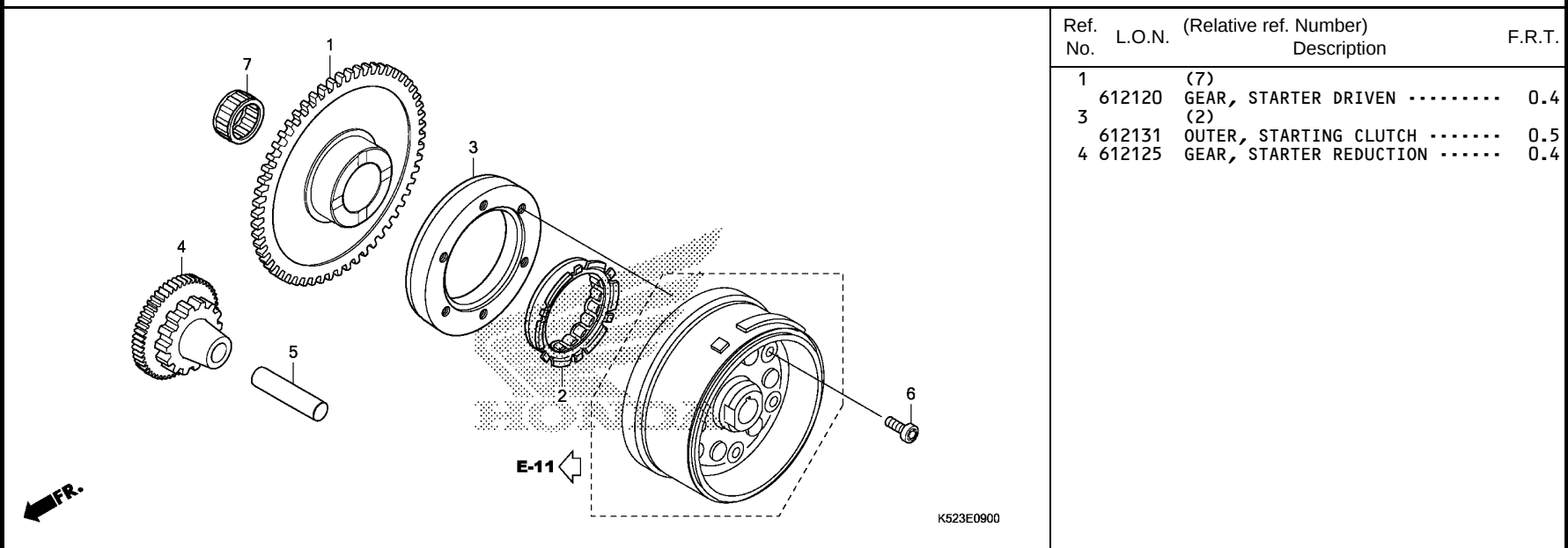


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2121A0	OUTER, CLUTCH	0.7
3	212112	CENTER, CLUTCH	0.7
4	2121A1	(5,6) DISC, CLUTCH FRICTION	0.7
		.NOTE: Same time for two units or more	
7	2121A3	PLATE, CLUTCH PRESSURE	0.7
8	2121A4	PLATE, CLUTCH LIFTER	0.4
9	212107	SPRING, CLUTCH	0.4
		.NOTE: Same time for two units or more	
10	2121B6	ROD, CLUTCH LIFTER	0.3
15	2121B4	BEARING, CLUTCH LIFTER	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S	J K		
1	22100-KYY-D01	OUTER COMP., CLUTCH	1	1		
2	22115-KWS-900	GUIDE, CLUTCH OUTER	1	1		
3	22120-KYY-D01	CENTER, CLUTCH				
		(34T)	1	1		
4	22201-KBW-900	DISK, CLUTCH FRICTION	2	2		
5	22201-KTT-900	DISK, CLUTCH FRICTION	2	2		
6	22321-KWB-601	PLATE, CLUTCH				
		(34T)	3	3		
7	22355-KYY-D01	PLATE, CLUTCH PRESSURE	1	1		
8	22361-KFM-900	PLATE, CLUTCH LIFTER	1	1		
9	22401-KYY-901	SPRING, CLUTCH	4	4		
10	22847-KCC-900	ROD, CLUTCH LIFTER	1	1		
11	90050-KFL-850	BOLT, SPECIAL FLANGE, 6X25 ..	4	4		
12	90202-KRM-840	NUT, SPECIAL FLANGE, 14MM ...	1	1		
13	90403-KPH-900	WASHER, THRUST, 17MM	1	1		
14	90432-KPT-A00	WASHER, 14.2X26X3	1	1		
15	96100-62000-00	BEARING, RADIAL BALL, 6200 ..	1	1		

E-9

STARTING CLUTCH

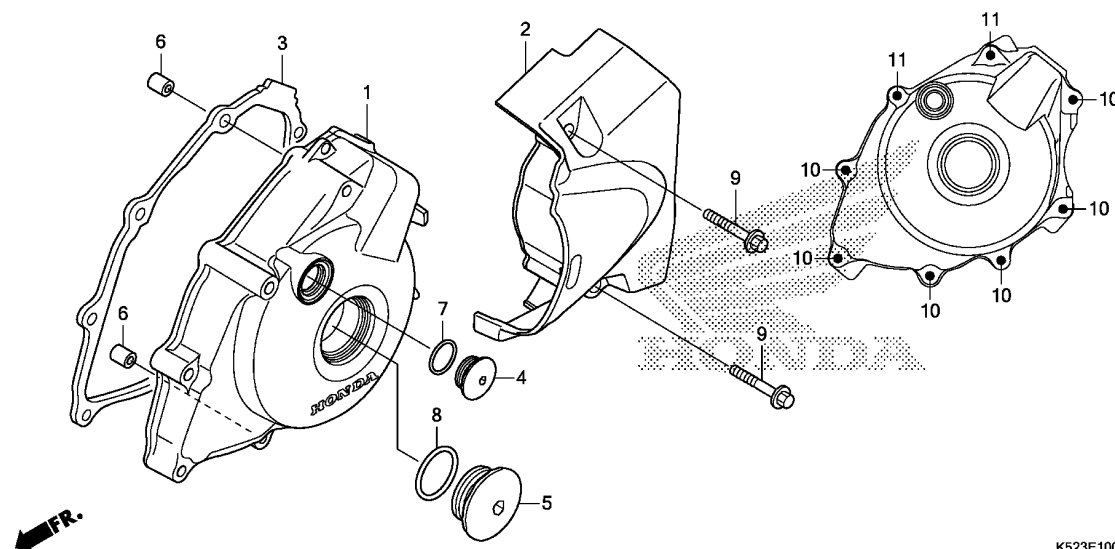


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	612120	(7) GEAR, STARTER DRIVEN	0.4
3	612131	(2) OUTER, STARTING CLUTCH	0.5
4	612125	GEAR, STARTER REDUCTION	0.4

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	28111-KYY-901	GEAR, STARTER DRIVEN(58T) ...	1	1	
2	28120-K09-C01	CLUTCH, ONE WAY	1	1	
	28120-KYA-901		1	1	
3	28128-KVC-900	OUTER, STARTING CLUTCH	1	1	
4	28131-KYY-900	GEAR, STARTER REDUCTION (13T/43T)	1	1	
5	28132-KWS-900	SHAFT, REDUCTION GEAR	1	1	
6	90085-KTC-920	BOLT, SOCKET, 6X14	6	6	
7	91011-KYY-901	BEARING, NEEDLE, 21X27X18(NRB)	1	1	

E-10

LEFT CRANKCASE COVER



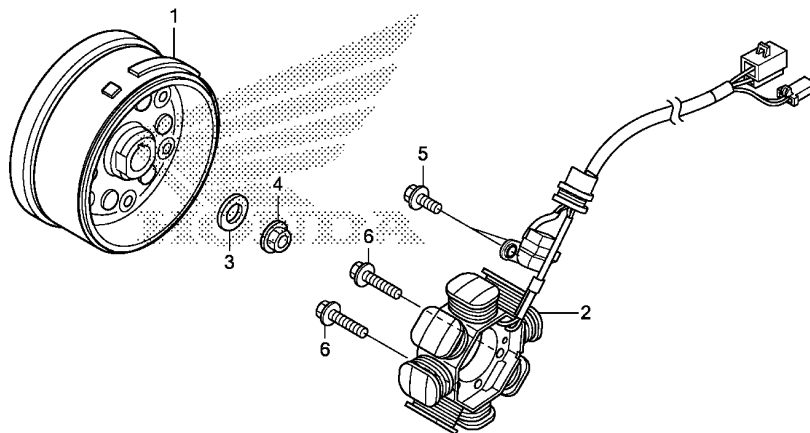
K523E1000

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A6	COVER, CRANKCASE :LEFT	0.4
2	1101B0	COVER, CRANKCASE :LEFT REAR ..	0.1
3	1101A3	GASKET, CRANKCASE COVER :LEFT	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	11341-KYY-950	COVER, L. CRANKCASE	1	1	
2	11360-K52-B40	COVER COMP., L. RR.	1	1	
3	11395-KWS-900	GASKET, L. CRANKCASE COVER ..	1	1	
4	90084-KTT-900	CAP, 14MM	1	1	
5	90087-KRM-840	CAP, 32MM	1	1	
6	90702-KRM-840	DOWEL PIN, 8X14	2	2	
7	91303-KRM-840	O-RING, 13.8X2.5	1	1	
8	91305-KYY-900	O-RING, 31.7X2.4	1	1	
9	96001-06030-00	BOLT, FLANGE, 6X30	2	2	
10	96001-06035-00	BOLT, FLANGE, 6X35	6	6	
11	96001-06060-00	BOLT, FLANGE, 6X60	2	2	

E-11

GENERATOR



K523E1100

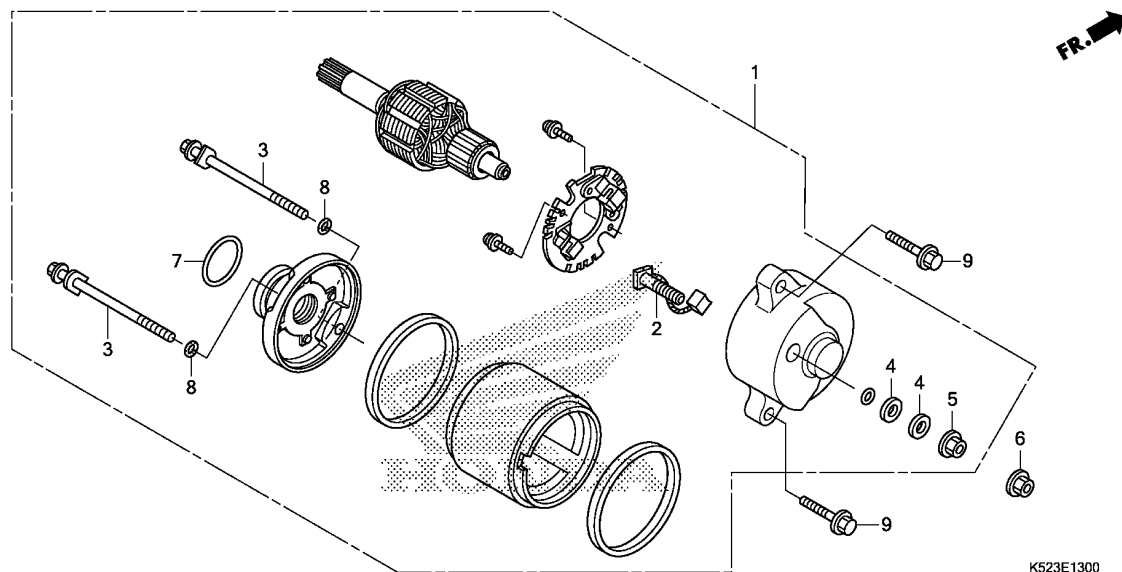
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	613105	ROTOR OR FLYWHEEL	0.5
2	6131A3	STATOR	0.6

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S			
			J	K		
1	31110-KYY-931	FLYWHEEL COMP.(GCE)	1	1	-----	3LA,4LA,CL,PE
	31110-K51-601	FLYWHEEL COMP.	1	-	-----	2LA,LA
2	31120-KYY-H01	STATOR COMP.	1	1		
3	90439-GFM-970	WASHER, 12X24X2.3	1	1		
4	94050-12000	NUT, FLANGE, 12MM	1	1		
5	96001-06016-00	BOLT, FLANGE, 6X16	2	2		
6	96001-06022-00	BOLT, FLANGE, 6X22	3	3		

2

E-13

STARTING MOTOR

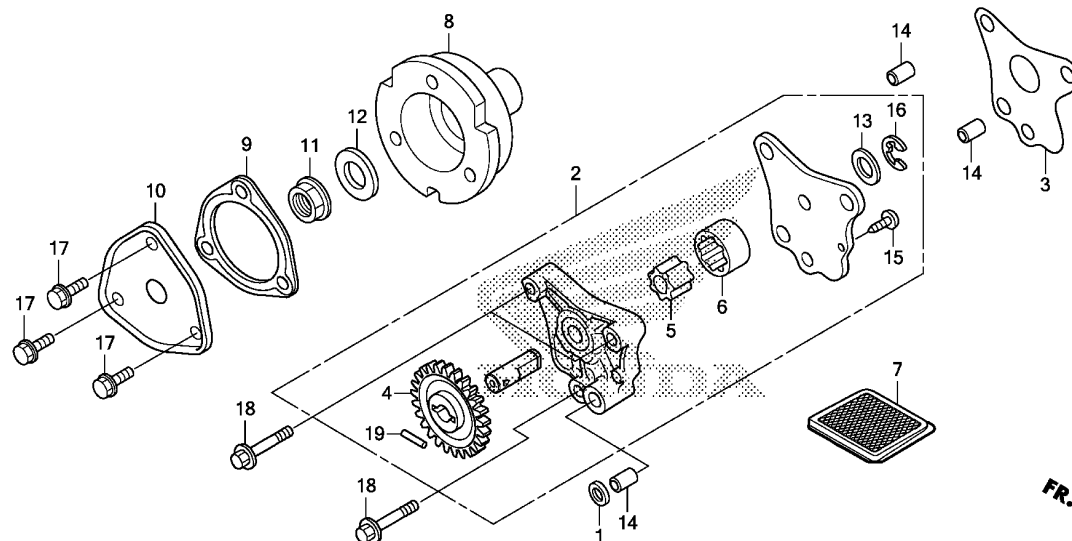


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	612105	(7) MOTOR, STARTING	0.4
2	6121A4	TERMINAL, BRUSH(STARTER)	0.6

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	31200-K52-901	MOTOR ASSY., STARTER	1	1	
2	31201-KYY-931	BRUSH SET, TERMINAL	1	1	
3	31205-KYY-931	BOLT, SETTING	2	2	
4	31209-KYY-931	COLLAR	2	2	
5	90071-KYY-931	NUT-WASHER, 6MM	1	1	
6	90071-MB0-000	NUT-WASHER, 6MM	1	1	
7	91309-KYY-931	O-RING, 24.4X3.1	1	1	
8	91320-KYY-931	O-RING	2	2	
9	95701-06025-00	BOLT, FLANGE, 6X25	2	2	

E-14

OIL PUMP



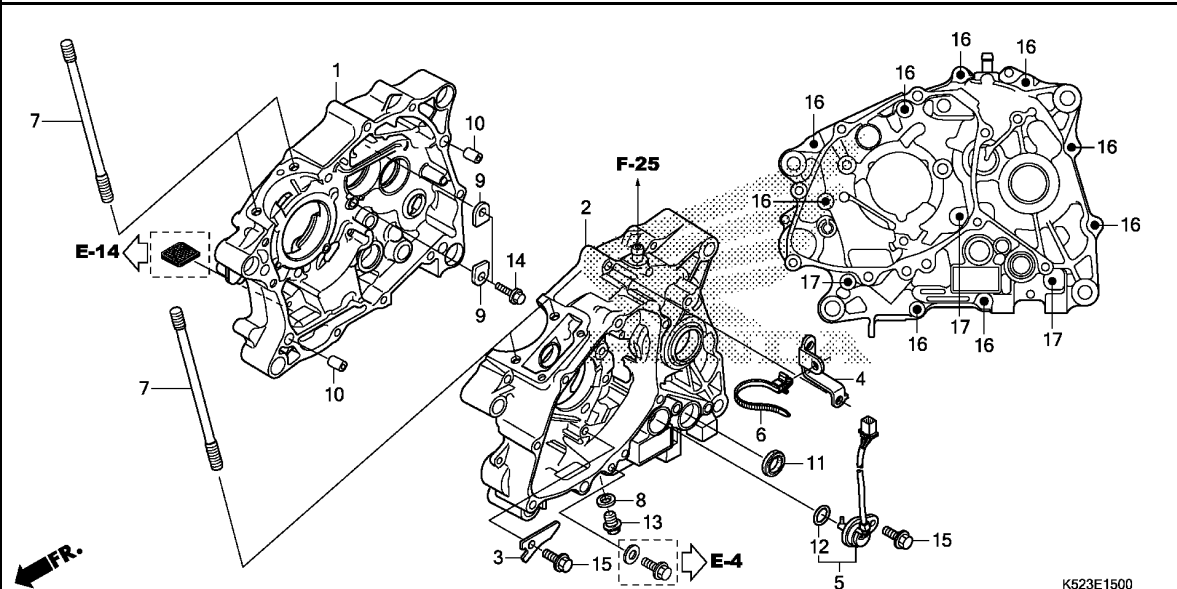
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(3)	
113105		PUMP ASSY., OIL	0.4
5		(6)	
1131C7		ROTOR, OIL PUMP	0.5
7		1131B5 SCREEN, OIL FILTER	0.3
8		1101L0 ROTOR, OIL FILTER	0.5
10		(9)	
1101L1		CAP, OIL FILTER ROTOR	0.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S	J K		
1	12396-KRM-840	GASKET B, HEAD COVER	1	1		
2	15100-KYY-900	PUMP ASSY., OIL	1	1		
3	15119-KWS-901	GASKET, OIL PUMP	1	1		
4	15133-KYY-900	GEAR, OIL PUMP DRIVEN(23T) ..	1	1		
5	15331-KYY-900	ROTOR, OIL PUMP INNER	1	1		
6	15332-KYY-900	ROTOR, OIL PUMP OUTER	1	1		
7	15421-KSP-910	SCREEN, OIL FILTER	1	1		
8	15431-K08-900	ROTOR, OIL FILTER	1	1		
9	15439-KWS-901	GASKET, OIL FILTER COVER	1	1		
10	15441-KWS-900	COVER, OIL FILTER	1	1		
11	90202-KRM-840	NUT, SPECIAL FLANGE, 14MM ...	1	1		
12	90432-KPT-A00	WASHER, 14.2X26X3	1	1		
13	90455-KWS-900	WASHER, 9.2MM	1	1		
14	90702-KRM-840	DOWEL PIN, 8X14	3	3		
15	93901-34120	SCREW, TAPPING, 4X8	1	1		
16	94540-06018	E-RING, 6MM	1	1		
17	95701-06014-00	BOLT, FLANGE, 6X14	3	3		
18	96001-06035-00	BOLT, FLANGE, 6X35	3	3		
19	96220-30158	ROLLER, 3X15.8	1	1		

2

E-15

CRANKCASE

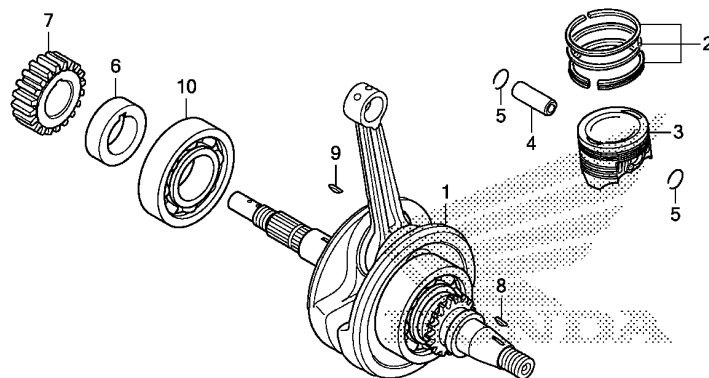


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHTINCLUDES: Engine removal and installation	4.2
2	110115	CRANKCASE :LEFTINCLUDES: Engine removal and installation	3.9
	1101A2	CRANKCASE :BOTHINCLUDES: Engine removal and installation (12)	4.8
5	6151B8	SWITCH, NEUTRAL	0.3
11	1101F9	OIL SEAL, GEARSHIFT SPINDLE ..	0.8

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	11100-KYY-950	CRANKCASE COMP., R.	1	1	
2	11200-KYY-H40	CRANKCASE COMP., L.	1	1	
3	11218-KWS-900	PLATE, OIL STOPPER	1	1	
4	32699-KYY-H00	CLAMPER A, HARNESS	1	1	
5	35759-K52-B41	SWITCH ASSY., CHANGE	1	1	
6	90011-GFC-J31	STRAP, CABLE	1	1	
7	90031-KYY-900	BOLT, CYLINDER STUD	4	4	
8	90407-259-000	PACKING, DRAIN COCK, 12.5X20	1	1	
9	90441-KRM-840	PLATE, BEARING HOLDER	2	2	
10	90703-KWS-900	DOWEL PIN, 10X14	2	2	
11	91203-KSP-911	OIL SEAL, 14X22X5 (ARAI)	1	1	
	91203-KYY-901	OIL SEAL, 14X22X5 (QINGDAO MAOLIN)	1	1	
12	91301-KVC-901	O-RING, 16.5X2.5	1	1	
13	92800-12000	BOLT, DRAIN PLUG, 12MM	1	1	
14	95701-06016-00	BOLT, FLANGE, 6X16	2	2	
15	96001-06014-00	BOLT, FLANGE, 6X14	2	2	
16	96001-06040-00	BOLT, FLANGE, 6X40	9	9	
17	96001-06060-00	BOLT, FLANGE, 6X60	3	3	

E-16

CRANKSHAFT/PISTON

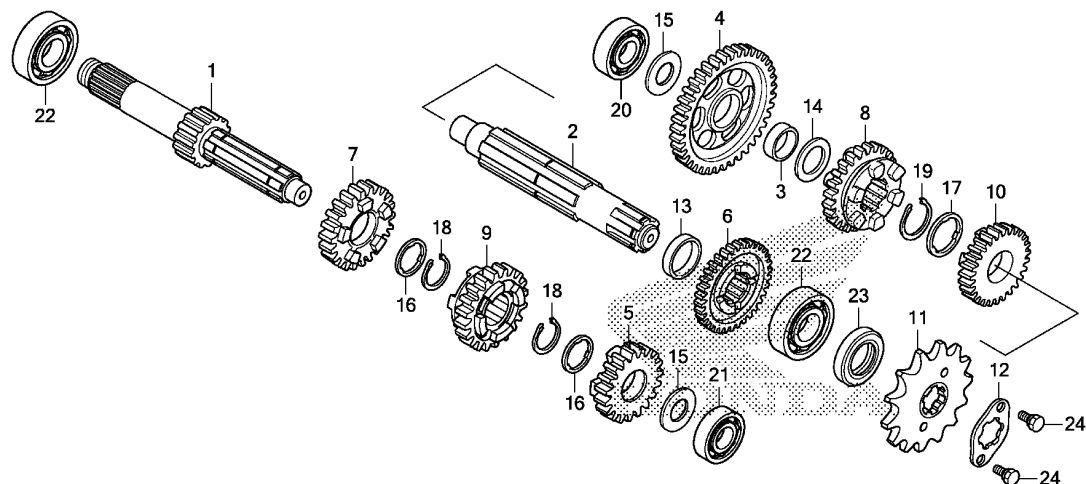


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFTINCLUDES: Engine removal and installation (2,4,5)	3.4
3	111103	PISTON RING AND/OR PISTON(ONE)INCLUDES: Engine removal and installation	2.1
10	1101B7	BEARING, CRANKSHAFT :RIGHTINCLUDES: Engine removal and installation	3.4

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	13000-KYY-900	CRANKSHAFT COMP.	1 1		
	13000-KYY-B60		1 1		
2	13011-KYY-900	RING SET, PISTON(STD.) (TPR) -	1 1		
	13021-KYY-900	RING SET, PISTON(0.25) (TPR) -	(1) (1)		
	13031-KYY-900	RING SET, PISTON(0.50) (TPR) -	(1) (1)		
3	13101-KYY-900	PISTON(STD.)	1 1		
	13102-KYY-900	PISTON(0.25)	(1) (1)		
	13103-KYY-900	PISTON(0.50)	(1) (1)		
4	13111-KWS-900	PIN, PISTON	1 1		
5	13115-KWS-900	CLIP, PISTON PIN, 12MM	2 2		
6	13412-KWS-900	COLLAR, PRIMARY DRIVE GEAR ..	1 1		
7	23121-KYY-900	GEAR, PRIMARY DRIVE(20T)	1 1		
8	90741-003-010	KEY, WOODRUFF, 4MM	1 1		
9	90741-KGH-900	KEY, WOODRUFF, 4MM	1 1		
10	91001-KWS-901	BEARING, RADIAL BALL, 63/22 (NSK)	1 1		
	91001-KYY-901	BEARING, RADIAL BALL, 63/22 -	1 1		

E-17

TRANSMISSION

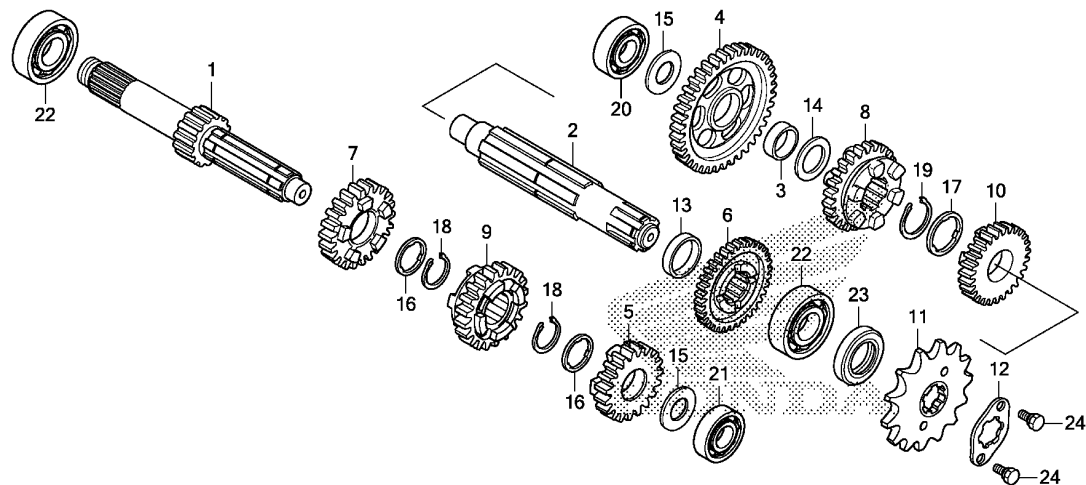


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	210141	(5,7,9) MAINSHAFT, TRANSMISSIONINCLUDES: Engine removal and installation	3.5
2	210141A	.Replace countershaft add	0.2
2	210142	(4,6,8,10) COUNTERSHAFT, TRANSMISSIONINCLUDES: Engine removal and installation	3.5
	210142A	.Replace mainshaft add	0.2
11	213135	SPROCKET, DRIVE	0.2
20	2101C8	BEARING, COUNTERSHAFT :RIGHT - .INCLUDES: Engine removal and installation	3.5
21	2101C2	BEARING, MAINSHAFT :LEFTINCLUDES: Engine removal and installation	3.5
22	2101C5	BEARING, MAINSHAFT :RIGHTINCLUDES: Engine removal and installation	3.5
	2101C6	BEARING, MAINSHAFT :BOTHINCLUDES: Engine removal and installation	3.7
+	2101C7	BEARING, COUNTERSHAFT :LEFT ..	3.5

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	23211-KYY-900	MAINSHAFT(11T)	1	1	
2	23221-KYY-900	COUNTERSHAFT	1	1	
3	23415-KPH-900	BUSH, 15MM	1	1	
4	23421-KYY-900	GEAR, COUNTERSHAFT FIRST(35T) ..	1	1	
5	23431-KYY-900	GEAR, MAINSHAFT SECOND(17T) -	1	1	
6	23441-KYY-900	GEAR, COUNTERSHAFT SECOND(29T)	1	1	
7	23451-KYY-901	GEAR, MAINSHAFT THIRD(21T) ..	1	1	
8	23461-KYY-901	GEAR, COUNTERSHAFT THIRD(26T)	1	1	
9	23471-KYY-901	GEAR, MAINSHAFT FOURTH(24T) -	1	1	
10	23481-KYY-901	GEAR, COUNTERSHAFT FOURTH(22T)	1	1	
11	23801-GF6-000	SPROCKET, DRIVE(14T)	1	1	
12	23802-GN5-910	PLATE, FIXING	1	1	
13	23911-KWS-900	COLLAR, 20MM	1	1	
14	90412-187-000	WASHER, THRUST, 15MM	1	1	
15	90412-KPH-900	WASHER, SPECIAL, 12X23	2	2	
16	90461-035-000	WASHER, SPLINE, 17MM	2	2	
17	90461-459-010	WASHER, SPLINE, 20MM	1	1	
18	90601-KYY-900	CIRCLIP, 17MM	2	2	
19	90602-KYY-900	CIRCLIP, 20MM	1	1	
20	91004-KYY-931	BEARING, RADIAL BALL, 6201 ..	1	1	
21	91005-KYY-931	BEARING, RADIAL BALL, 6001 ..	1	1	
22	91006-KYY-931	BEARING, RADIAL BALL, 6203 ..	2	2	
23	91204-KWB-601	OIL SEAL, 17X29X5	1	1	
	91204-KYY-901		1	1	
24	92101-06010-0A	BOLT, HEX., 6X10	2	2	

E-17

TRANSMISSION

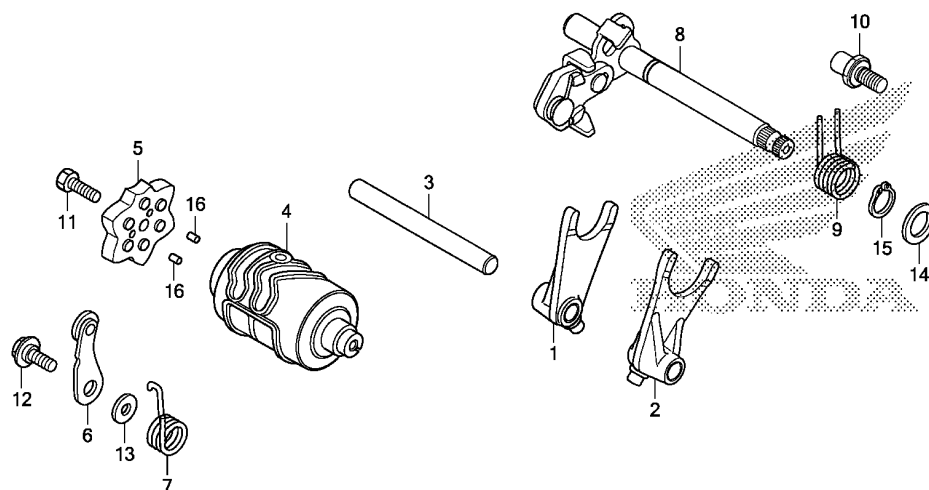


K523E1700

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+22		.INCLUDES: Engine removal and installation	
2101C9		BEARING, COUNTERSHAFT :BOTH ..	3.7
		.INCLUDES: Engine removal and installation	
2101D4		BEARING, MAINSHAFT AND COUNTERSHAFT :ALL	3.9
		.INCLUDES: Engine removal and installation	

E-19

GEARSHIFT DRUM



FR.

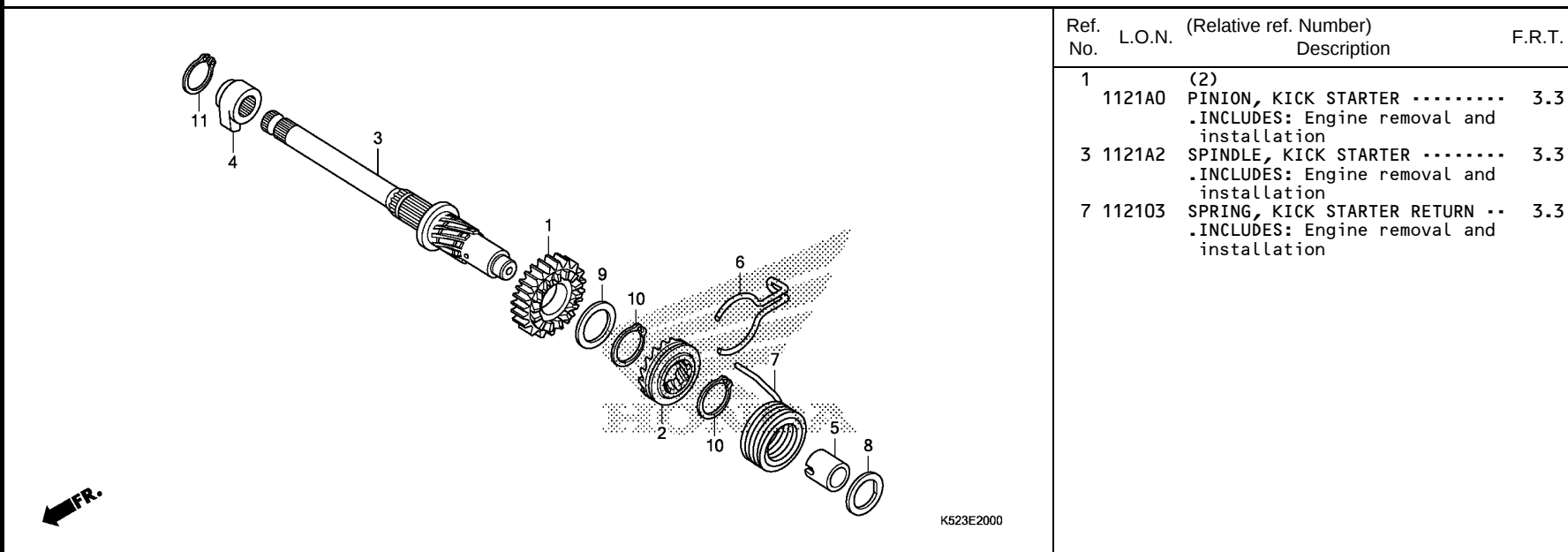
K523E1900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
210112		FORK, GEARSHIFTINCLUDES: Engine removal and installation .NOTE: Same time for two units	3.3
4	2101A9	DRUM, GEARSHIFTINCLUDES: Engine removal and installation	3.3
5	2101D6	PLATE, GEARSHIFT DRUM STOPPER (7)	0.8
6	210125	STOPPER OR SPRING, SHIFT DRUM (9)	0.8
8	210122	SPINDLE, GEARSHIFT	0.7

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S	J K		
1	24211-KWS-900	FORK, R. GEARSHIFT	1	1		
2	24212-KWS-900	FORK, L. GEARSHIFT	1	1		
3	24241-KPH-C00	SHAFT, GEARSHIFT FORK	1	1		
4	24301-KYY-H00	DRUM, GEARSHIFT	1	1		
5	24410-KTT-900	PLATE COMP., GEARSHIFT DRUM STOPPER	1	1		
6	24430-KRM-B10	STOPPER COMP., GEARSHIFT DRUM	1	1		
7	24436-KRM-840	SPRING, SHIFT DRUM STOPPER ..	1	1		
8	24610-KYY-900	SPINDLE COMP., GEARSHIFT	1	1		
9	24651-KSP-910	SPRING, GEARSHIFT RETURN	1	1		
10	24652-KRM-840	PIN, SHIFT RETURN SPRING	1	1		
11	90003-KVS-900	BOLT, HEX., 6X20	1	1		
12	90022-KRM-840	PIVOT, SHIFT DRUM STOPPER ARM	1	1		
13	90417-KRM-840	WASHER, DRUM STOPPER	1	1		
14	90457-KRM-840	WASHER, 14MM	1	1		
15	94510-14000	CIRCLIP, EXTERNAL, 14MM	1	1		
16	96220-30085	ROLLER, 3X8.5	2	2		

E-20

KICK STARTER SPINDLE

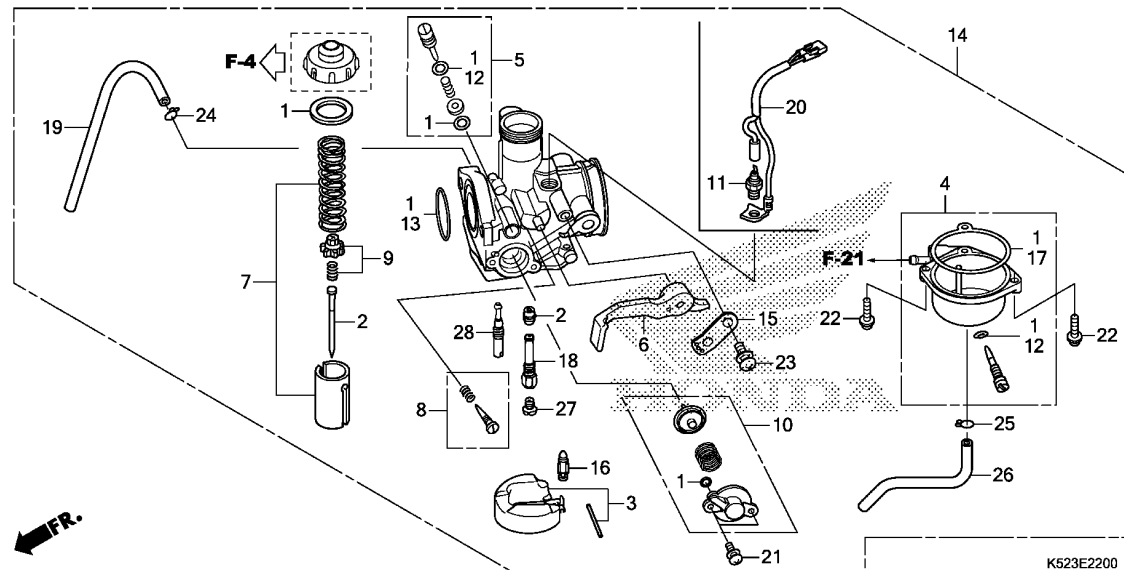


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1121A0	(2) PINION, KICK STARTERINCLUDES: Engine removal and installation	3.3
3	1121A2	SPINDLE, KICK STARTERINCLUDES: Engine removal and installation	3.3
7	112103	SPRING, KICK STARTER RETURN .. .INCLUDES: Engine removal and installation	3.3

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	28211-KWS-900	PINION, KICK STARTER(21T) ...	1 1		
2	28221-KWS-900	RATCHET, STARTER DRIVE	1 1		
3	28251-KWS-900	SPINDLE, KICK STARTER	1 1		
4	28262-KWS-900	RETAINER, KICK SPINDLE	1 1		
5	28265-KWB-600	COLLAR, KICK SPRING	1 1		
6	28271-KYY-900	SPRING, FRICTION STARTER GEAR	1 1		
7	28281-KWB-600	SPRING, KICK RETURN	1 1		
8	90451-KGH-900	WASHER, SPECIAL, 14MM	1 1		
9	90454-KPH-900	WASHER, 25X20.2X1	1 1		
10	90605-KYY-900	SET RING, 20MM	2 2		
11	94510-18000	CIRCLIP, EXTERNAL, 18MM	1 1		

E-22

CARBURETOR(1)

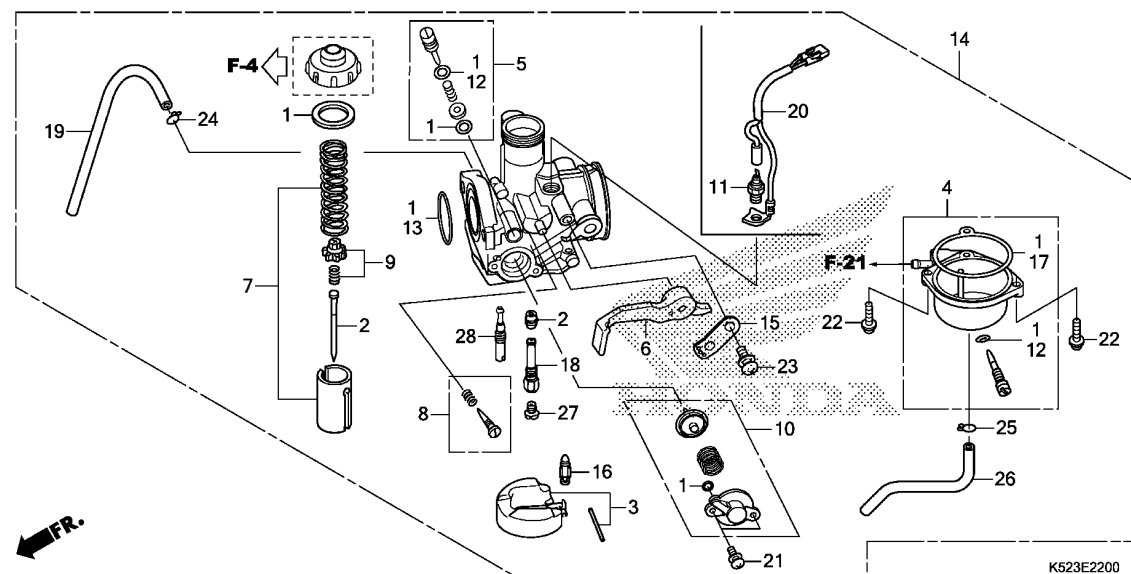


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3111A3	NEEDLE, JET (16)	0.7
3	311120	FLOAT OR FLOAT VALVE	0.6
4	3111A6	CHAMBER, FLOAT	0.5
7	3111A8	VALVE, THROTTLE	0.2
11	3111B4	HEATER, CARBURETOR	0.2
14	3111B5	CARBURETOR ASSEMBLY (18,28)	0.5
27	3111D4	JET, MAIN	0.6

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	16010-KYY-601	GASKET SET	1	-	2LA,LA
2	16012-KYY-B31	NEEDLE SET, JET	1	-	2LA,LA
3	16013-KPH-C01	FLOAT SET	1	-	2LA,LA
4	16015-KYY-841	CHAMBER SET, FLOAT	1	-	2LA,LA
5	16016-KPW-H01	SCREW SET	1	-	2LA,LA
6	16019-KYY-901	LEVER SET, CHOKE	1	-	2LA,LA
7	16022-KYY-971	VALVE SET, THROTTLE	1	-	2LA,LA
8	16028-KYY-901	SCREW SET	1	-	2LA,LA
9	16037-KPH-901	PLATE SET, VALVE	1	-	2LA,LA
10	16048-KYY-B31	VALVE SET, AIR CUT	1	-	2LA,LA
11	16071-KPN-J01	HEATER ONLY	1	-	LA
12	16075-GHB-640	O-RING, 1.3X4.3	2	-	2LA,LA
13	16075-KPH-901	O-RING	1	-	2LA,LA
14	16100-KYY-B32	CARBURETOR ASSY.(PB 7RWB)	1	-	2LA
	16100-K52-921	CARBURETOR ASSY.(7YQ A)	1	-	LA
15	16119-440-004	PLATE, STAY	1	-	2LA,LA
16	16155-KRS-861	VALVE COMP., FLOAT	1	-	2LA,LA
17	16163-KWS-901	GASKET, FLOAT CHAMBER	1	-	2LA,LA
18	16165-KYY-901	HOLDER, NEEDLE JET	1	-	2LA,LA
19	16197-KYY-971	TUBE, AIR VENT	1	-	2LA,LA
20	32160-KYY-760	SUB HARNESS, CARBURETOR HEATER	1	-	LA
21	93892-04010-18	SCREW-WASHER, 4X10	2	-	2LA,LA
22	93892-04018-08	SCREW-WASHER, 4X18	2	-	2LA,LA
23	93892-05012-18	SCREW-WASHER, 5X12	1	-	2LA,LA
24	95002-02089	CLIP, TUBE(B1 8)	1	-	2LA,LA

E-22

CARBURETOR(1)



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
25	95002-02659	CLIP, TUBE(B6.5)	1	-	-----	2LA,LA
26	95005-35400-50	TUBE, 3.5X400(95005-35001-50M)	1	-	-----	2LA,LA
27	99102-GBE-1020	JET, MAIN, #102	1	-	-----	2LA,LA
28	99103-KPH-0350	JET, SLOW, #35	1	-	-----	2LA,LA

2

This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

- 1: O-ring
- 2: Piston rod
- 3: Piston pin
- 4: Piston cup
- 5: Piston pin
- 6: Piston pin
- 7: Piston pin
- 8: Piston pin
- 9: Piston pin
- 10: Piston pin
- 11: Piston pin
- 12: Piston pin
- 13: Piston pin
- 14: Piston pin
- 15: Piston pin
- 16: Piston pin
- 17: Piston pin
- 18: Piston pin
- 19: Piston pin
- 20: Piston pin
- 21: Piston pin
- 22: Piston pin
- 23: Piston pin
- 24: Piston pin
- 25: Piston pin
- 26: Piston pin

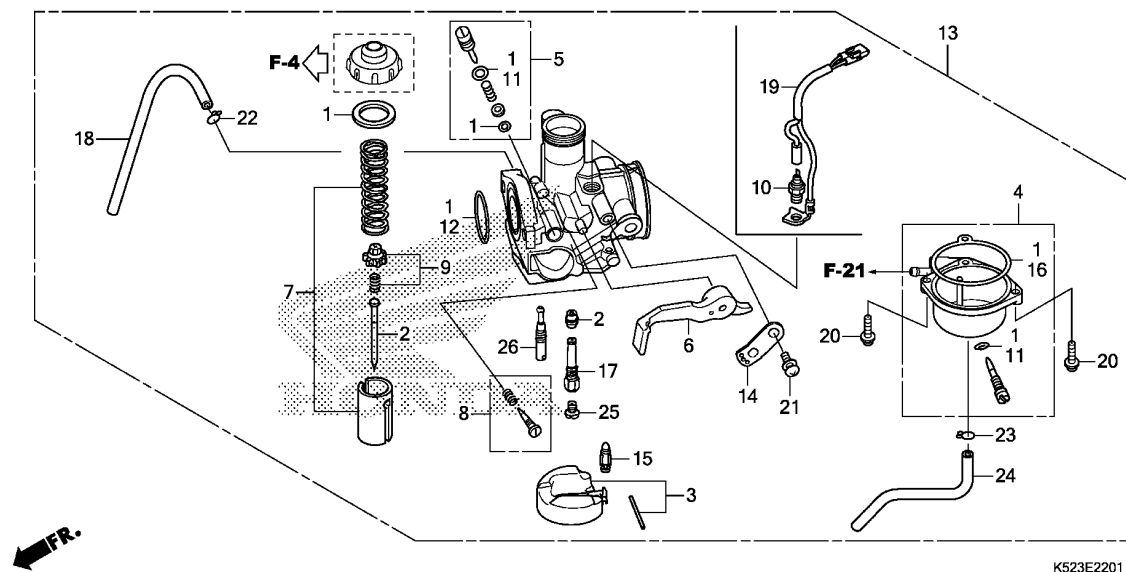
Callouts include **F-4** and **F-21**, which point to specific components. A dashed line indicates the assembly path. A small inset shows a detail of a component. A note **FR.** is present in the bottom left corner.

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	3111A3	NEEDLE, JET	0.7
3		(15)	
	311120	FLOAT OR FLOAT VALVE	0.6
4	3111A6	CHAMBER, FLOAT	0.5
7	3111A8	VALVE, THROTTLE	0.2
10	3111B4	HEATER, CARBURETOR	0.2
13	3111B5	CARBURETOR ASSEMBLY	0.5
25		(17,26)	
	3111D4	JET, MAIN	0.6

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	16010-KYY-901	GASKET SET	1	1	-----	3LA,4LA,CL,PE
2	16012-KTT-903	NEEDLE SET, JET	1	1	-----	3LA,4LA,CL,PE
3	16013-KPH-C01	FLOAT SET	1	1	-----	3LA,4LA,CL,PE
4	16015-KYY-841	CHAMBER SET, FLOAT	1	1	-----	3LA,4LA,CL,PE
5	16016-KPW-H01	SCREW SET	1	1	-----	3LA,4LA,CL,PE
6	16019-KYY-B51	LEVER SET, CHOKE	1	1	-----	3LA,4LA,CL,PE
7	16022-KTT-901	VALVE SET, THROTTLE	1	1	-----	3LA,4LA,CL,PE
8	16028-KYY-901	SCREW SET	1	1	-----	3LA,4LA,CL,PE
9	16037-KPH-901	PLATE SET, VALVE	1	1	-----	3LA,4LA,CL,PE
10	16071-KPN-J01	HEATER ONLY	1	-	-----	4LA,CL
11	16075-GHB-640	O-RING, 1.3X4.3	2	2	-----	3LA,4LA,CL,PE
12	16075-KPH-901	O-RING	1	1	-----	3LA,4LA,CL,PE
13	16100-K52-902	CARBURETOR ASSY.(7YR A)	1	1	-----	3LA,PE
	16100-K52-912	CARBURETOR ASSY.(7YS A)	1	-	-----	4LA,CL
14	16119-440-004	PLATE, STAY	1	1	-----	3LA,4LA,CL,PE
15	16155-KRS-861	VALVE COMP., FLOAT	1	1	-----	3LA,4LA,CL,PE
16	16163-KWS-901	GASKET, FLOAT CHAMBER	1	1	-----	3LA,4LA,CL,PE
17	16165-KYY-901	HOLDER, NEEDLE JET	1	1	-----	3LA,4LA,CL,PE
18	16197-KYY-971	TUBE, AIR VENT	1	1	-----	3LA,4LA,CL,PE
19	32160-KYY-760	SUB HARNESS, CARBURETOR HEATER	1	-	-----	4LA,CL
20	93892-04018-08	SCREW-WASHER, 4X18	2	2	-----	3LA,4LA,CL,PE
21	93892-05012-18	SCREW-WASHER, 5X12	1	1	-----	3LA,4LA,CL,PE
22	95002-02089	CLIP, TUBE(B1 8)	1	1	-----	3LA,4LA,CL,PE
23	95002-02659	CLIP, TUBE(B6.5)	1	1	-----	3LA,4LA,CL,PE
24	95005-35400-50	TUBE, 3.5X400(95005-35001-50M)	1	1	-----	3LA,4LA,CL,PE

E-22-1

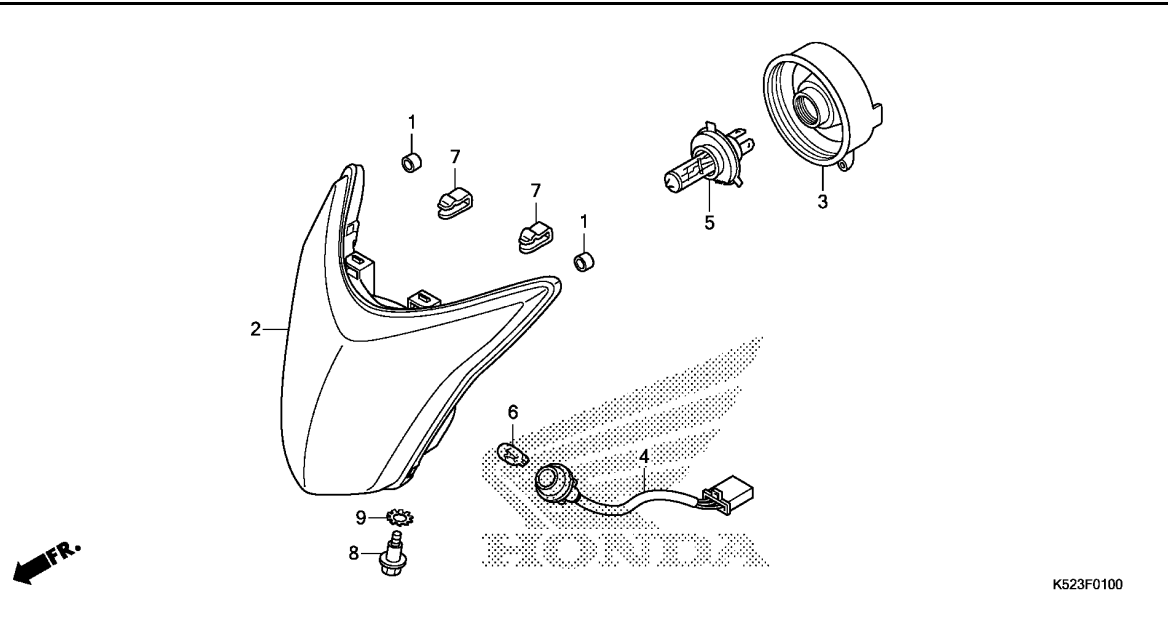
CARBURETOR(2)



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
25	99102-GBE-1020	JET, MAIN, #102	1	1	-----	3LA,4LA,CL,PE
26	99103-KTT-0380	JET, SLOW, #38	1	1	-----	3LA,4LA,CL,PE

F-1

HEADLIGHT



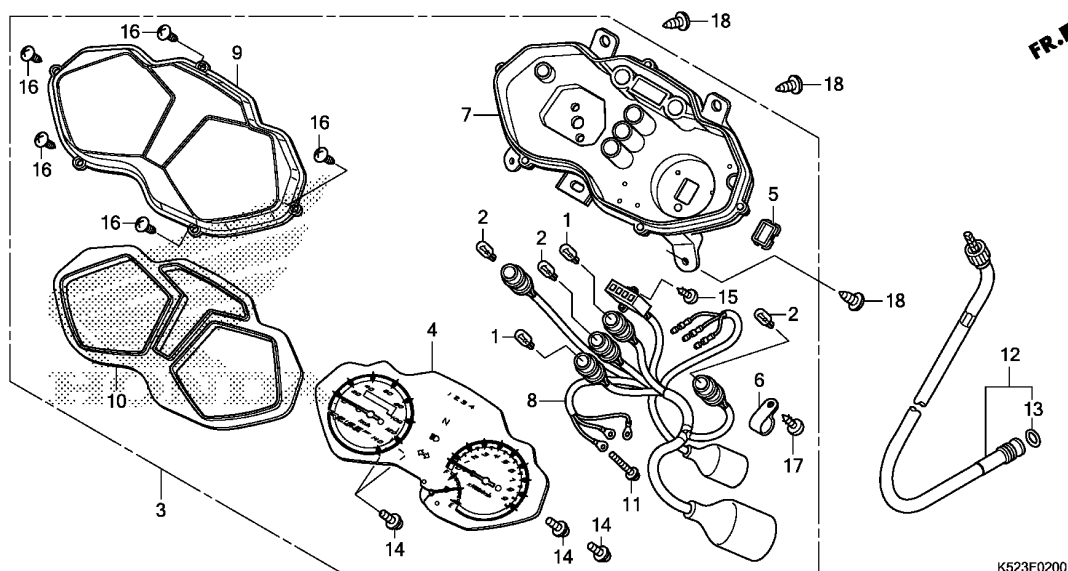
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	6161A7	HEADLIGHT UNIT	0.2
4	616180	SOCKET, POSITION LIGHT	0.2
5		(3)	
	616118	BULB, HEADLIGHT	0.2
6	6161M0	LIGHT ASSY., POSITION	0.2

3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	33117-KYY-901	CAP, SPECIAL	2	2	
2	33120-K52-901	HEADLIGHT UNIT	1	1	
3	33122-KVX-601	COVER, SOCKET	1	1	
4	33130-K52-B61	SOCKET COMP., POSITION	1	1	
5	34901-KVC-D01	BULB, HEADLIGHT(12V 35/35W) -	1	1	
6	34903-K03-C21	BULB, POSITION LIGHT(W5W) ...	1	1	
7	53208-GFM-970	CLIP, HEADLIGHT	2	2	
8	90103-GFM-970	BOLT, ADJUSTER	1	1	
9	90307-GFM-970	WASHER, LOCK, 6MM	1	1	

F-2

METER

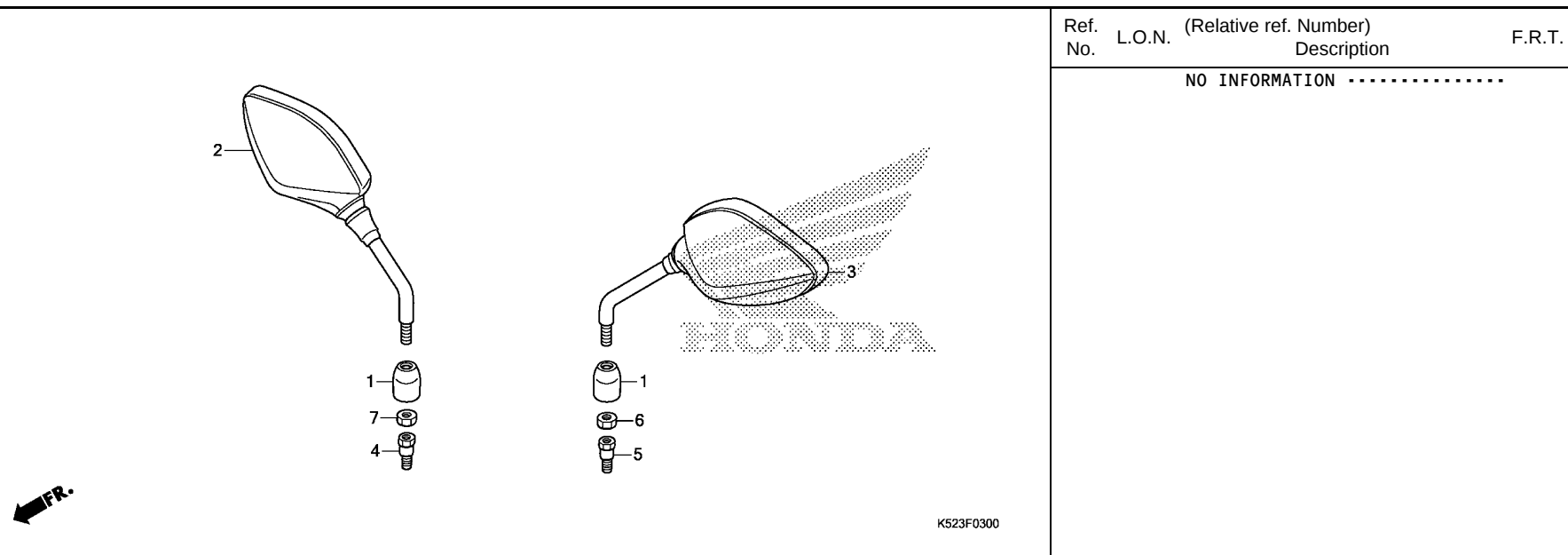


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2) BULB, METER	0.2
	6161G3	.NOTE: Same time for two units or more	
3	8121A1	METER ASSY., COMBINATION	0.3
4	8121A2	METER, COMBINATION	0.6
7	8121B5	CASE, METER :LOWER	0.5
8	6161G4	SOCKET ASSY., METER BULB	0.4
9	8121B7	LENS, METER	0.3
10	4131A3	PLATE, REFLECTING	0.3
12	811160	CABLE, SPEEDOMETER	0.2

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	34908-KYA-601	BULB, WEDGE BASE(T10) (12V 3.4W)	2 2		
2	34910-GFM-901	BULB, WEDGE BASE(T10) (12V 1.7W)	3 3		
3	37100-K52-901	METER ASSY., COMBINATION(KPH)	1 1		
4	37120-K52-901	SPEEDOMETER ASSY.(KPH)	1 1		
5	37214-KYY-H01	PLUG	1 1		
6	37215-KR1-760	CLAMP	1 1		
7	37220-K52-B61	CASE, UNDER	1 1		
8	37224-K52-B61	SOCKET COMP.	1 1		
9	37230-K52-B41	LENS	1 1		
10	37240-K52-B41	PLATE, REFLECTING	1 1		
11	37305-GFM-901	SCREW-WASHER, 3X22	3 3		
12	44830-KYY-F21	CABLE ASSY., SPEEDOMETER	1 1		
13	91256-KK3-840	O-RING, 10X1.5	1 1		
14	93891-04012-00	SCREW-WASHER, 4X12	4 4		
15	93901-22180	SCREW, TAPPING, 3X8	2 2		
16	93901-22420	SCREW, TAPPING, 3X16	5 5		
17	93903-24320	SCREW, TAPPING, 4X12	1 1		
18	93903-35320	SCREW, TAPPING, 5X16	4 4		

F-3

MIRROR

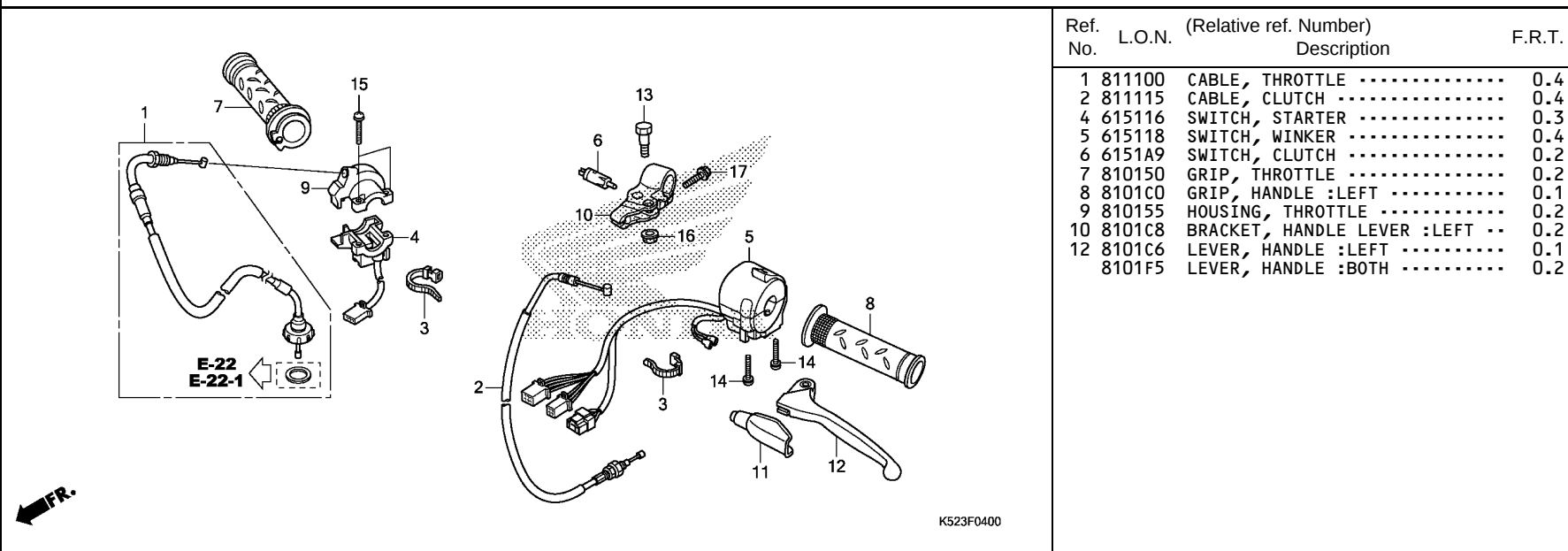


K523F0300

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	88130-MB6-620	COVER, LOCK NUT	2	2	
2	88210-K70-601	MIRROR COMP., R.	1	1	
3	88220-K70-601	MIRROR COMP., L.	1	1	
4	90111-KZG-900	BOLT, R. ADAPTER, 10MM	1	1	
5	90112-KZG-900	BOLT, L. ADAPTER, 10MM	1	1	
6	90303-KZG-900	NUT, HEX., 10MM (LEFT HAND THREAD)	1	1	
7	94001-10080-0S	NUT, HEX., 10MM	1	1	

F-4

HANDLE LEVER/SWITCH/CABLE

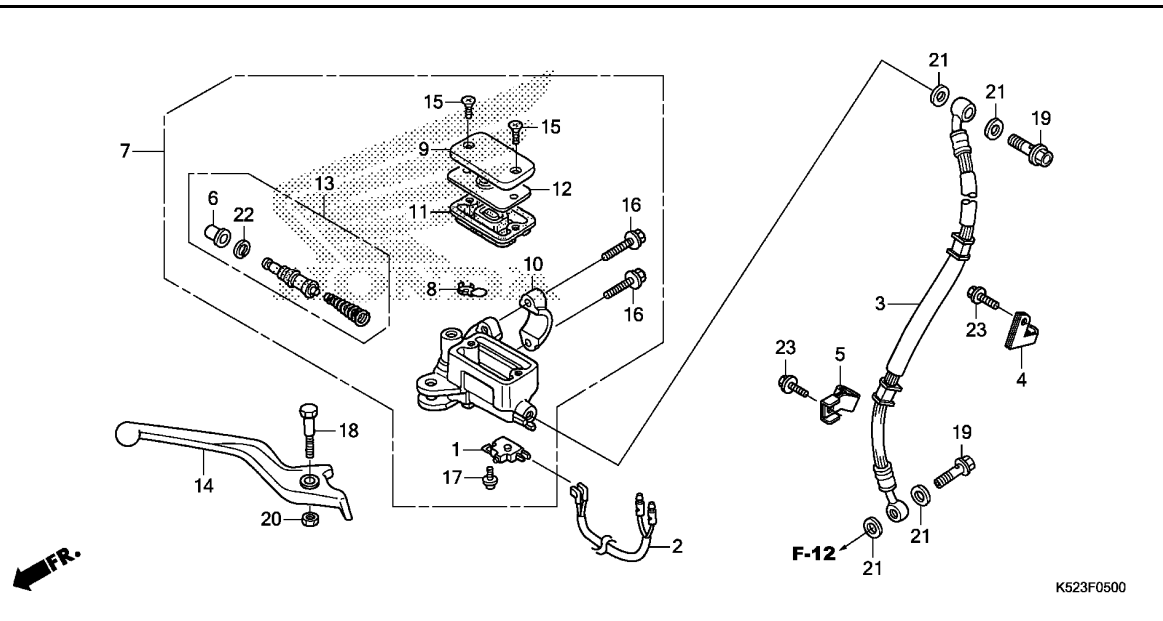


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	811100	CABLE, THROTTLE	0.4
2	811115	CABLE, CLUTCH	0.4
4	615116	SWITCH, STARTER	0.3
5	615118	SWITCH, WINKER	0.4
6	6151A9	SWITCH, CLUTCH	0.2
7	810150	GRIP, THROTTLE	0.2
8	8101C0	GRIP, HANDLE :LEFT	0.1
9	810155	HOUSING, THROTTLE	0.2
10	8101C8	BRACKET, HANDLE LEVER :LEFT ..	0.2
12	8101C6	LEVER, HANDLE :LEFT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	17920-K52-B40	CABLE SET, THROTTLE	1	1	
2	22870-K52-N91	CABLE COMP., CLUTCH	1	1	
3	32161-404-000	BAND B1, WIRE	2	2	
4	35151-K52-B41	SWITCH COMP., START	1	1	
5	35200-K52-901	SWITCH ASSY., WINKER	1	1	
6	35330-KWK-901	SWITCH COMP., FR. LEVER	1	1	
7	53140-KYY-900	GRIP COMP., THROTTLE	1	1	
8	53166-KTT-900	GRIP, L. HANDLE	1	1	
9	53169-K52-B41	HOUSING, UPPER THROTTLE	1	1	
10	53172-K14-910	BRACKET, L. HANDLE LEVER	1	1	
11	53172-KCC-900	COVER, L. HANDLE LEVER	1	1	
12	53178-KYY-900	LEVER COMP., L. HANDLE	1	1	
13	90113-KYY-900	BOLT, HANDLE LEVER PIVOT	1	1	
14	93500-05020-0G	SCREW, PAN, 5X20	2	2	
15	93500-05025-0G	SCREW, PAN, 5X25	2	2	
16	94050-06000	NUT, FLANGE, 6MM	1	1	
17	95701-06022-07	BOLT, FLANGE, 6X22	1	1	

F-5

FRONT BRAKE MASTER CYLINDER



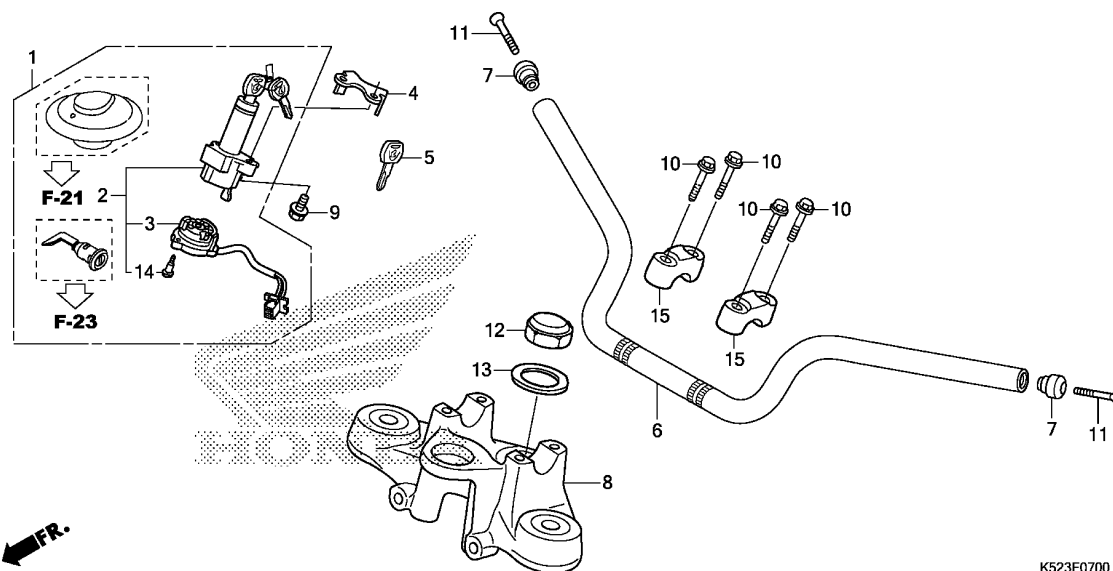
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151B2	SWITCH, FRONT STOP	0.1
2	6111X4	CORD, FRONT STOP SWITCH	0.3
3	7121A0	HOSE, FRONT BRAKE	0.4
		.INCLUDES: Bleed brakes	
7	712105	CYLINDER, FRONT BRAKE MASTER	0.4
		.INCLUDES: Bleed brakes	
11	7121G6	DIAPHRAGM, FRONT BRAKE MASTER	0.1
13	7121G9	PISTON SET, FRONT BRAKE MASTER	0.4
		.INCLUDES: Bleed brakes	
14	8101C7	LEVER, HANDLE :RIGHT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	35340-KRF-C91	SWITCH ASSY., FR. STOP	1	1	
2	35341-K52-B50	CORD ASSY., FR. STOP	1	1	
3	45126-K52-B61	HOSE COMP., FR. BRAKE	1	1	
4	45155-K52-B60	CLAMPER A, FR. BRAKE HOSE ...	1	1	
5	45156-K52-B60	CLAMPER B, FR. BRAKE HOSE ...	1	1	
6	45504-KSY-901	BOOT COMP.	1	1	
7	45510-KRF-C91	CYLINDER SUB ASSY., FR. BRAKE MASTER	1	1	
8	45512-KSY-901	PROTECTOR	1	1	
9	45513-KSY-901	CAP, MASTER CYLINDER	1	1	
10	45517-KSY-901	HOLDER, MASTER CYLINDER	1	1	
11	45520-KSY-901	DIAPHRAGM	1	1	
12	45521-KSY-901	PLATE, DIAPHRAGM	1	1	
13	45530-KRF-C91	CYLINDER SET, MASTER	1	1	
14	53175-KRF-C91	LEVER, R. STEERING HANDLE ...	1	1	
15	90101-KSY-901	SCREW, FLAT, 4X12	2	2	
16	90102-KSY-901	BOLT, FLANGE, 6X22	2	2	
17	90103-KSY-901	SCREW-WASHER, 4X12	1	1	
18	90114-KYY-A51	BOLT, HANDLE LEVER PIVOT	1	1	
19	90145-GW3-981	BOLT, OIL, 10X22	2	2	
20	90301-KYY-A51	NUT, HEX., 6MM	1	1	
21	90545-KCW-880	WASHER, OIL BOLT	4	4	
22	90651-KSY-901	CIRCLIP	1	1	
23	96001-06012-00	BOLT, FLANGE, 6X12	2	2	

F-7

HANDLE PIPE/TOP BRIDGE

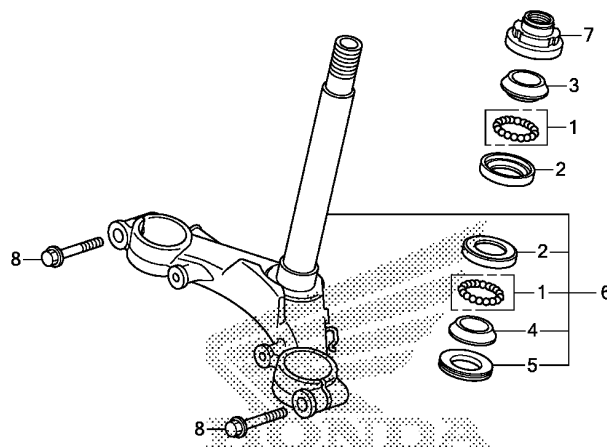


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151A1	KEY SET	1.0
2	615145	SWITCH, COMBINATION & LOCK ...	0.6
3	6151C2	BASE, CONTACT	0.6
6	810100	PIPE, STEERING HANDLE	0.5
8	510110	BRIDGE, FORK TOP	0.7

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	35010-K52-900	KEY SET	1	1	
2	35100-K52-901	SWITCH ASSY., COMBINATION & LOCK	1	1	
3	35101-K52-B61	BASE COMP., CONTACT	1	1	
4	35106-KVX-600	COVER, COMBINATION SWITCH ...	1	1	
5	35121-KTT-890	KEY, BLANK	(1)	(1)	
6	53100-K52-901	PIPE, STEERING HANDLE	1	1	
7	53105-KYY-900	WEIGHT, STEERING HANDLE	2	2	
8	53230-KYY-930ZB	BRIDGE, FORK TOP			
		NH1.....BLACK	1	1	
9	90104-MJ1-000	BOLT, FLANGE, 8X19	2	2	
10	90117-383-000	BOLT, FLANGE, 6X28	4	4	
11	90126-KVX-600	SCREW, STEERING HANDLE WEIGHT	2	2	
12	90304-159-000	NUT, STEERING STEM	1	1	
13	90503-011-000	WASHER, STEERING STEM	1	1	
14	91059-MZ0-760	SCREW, TAPPING, 3X16	3	3	
15	95014-21201	HOLDER A2, HANDLE PIPE UPPER	2	2	

F-9

STEERING STEM



FR.

K523F0900

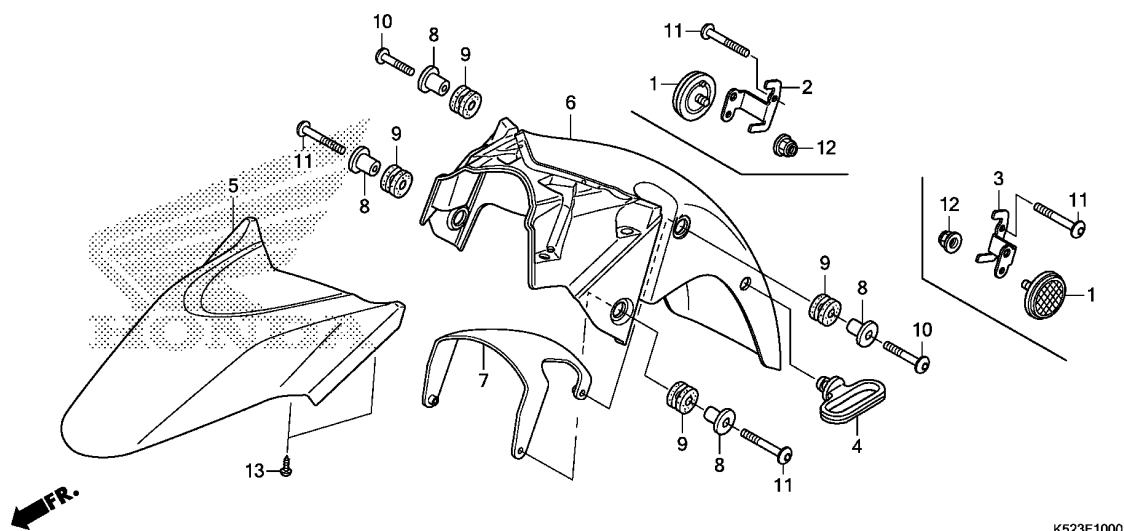
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(1)	
5101A0		RACE, STEERING BALL :UPPER ...	0.9
5101A1		RACE, STEERING BALL :LOWER ...	0.9
5101C9		RACE, STEERING BALL :BOTH	0.9
3 5101A9		RACE, STEERING TOP CONE	0.6
4		(1,5)	
5101B0		RACE, STEERING BOTTOM CONE ...	1.1
6 510100		STEM OR SHAFT ASSY., STEERING	0.9
7 5101B2		THREAD, STEERING HEAD TOP	0.6

3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	06530-KRF-H70	BALL ASSY., STEEL, #6X21	2 2		
2	50301-KCS-W60	RACE, STEERING BALL	2 2		
3	53211-KCS-W60	RACE, STEERING TOP CONE	1 1		
4	53212-KCS-W60	RACE, STEERING BOTTOM CONE ..	1 1		
5	53214-001-010	DUST SEAL, STEERING HEAD	1 1		
6	53219-K52-B60	STEM SUB ASSY., STEERING	1 1		
7	53220-074-000	THREAD COMP., STEERING HEAD			
		TOP	1 1		
8	95701-08035-07	BOLT, FLANGE, 8X35	2 2		

F-10

FRONT FENDER

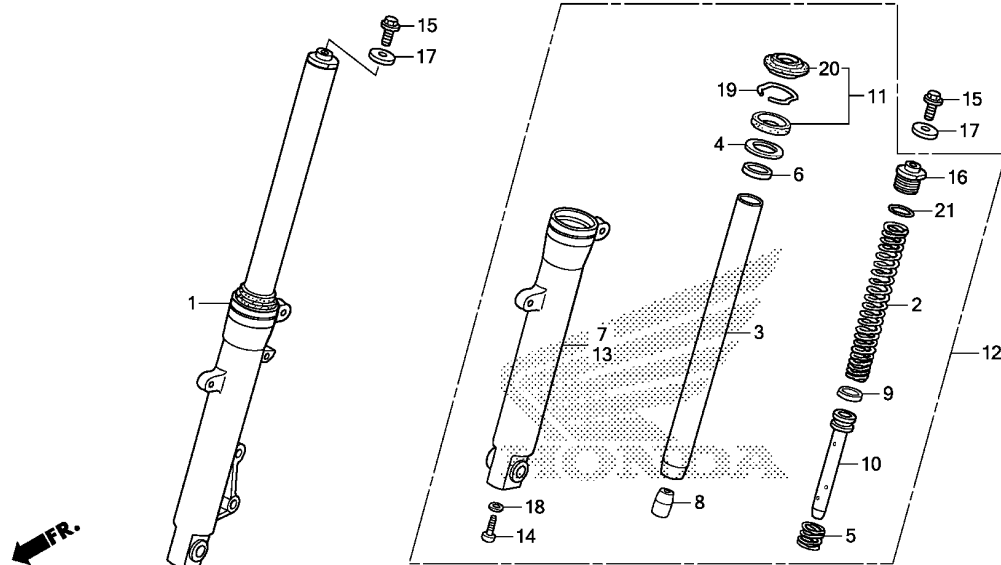


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
5	413103	FENDER A, FRONTNOTE: Same time for two units (7)	0.3
6	413104	FENDER B, FRONTNOTE: Same time for two units	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	33741-KYY-901	REFLECTOR, REFLEX(AMBER)	2	-	CL
2	33742-K52-910	STAY, R. FR. SIDE REFLECTOR -	1	-	CL
3	33743-K52-910	STAY, L. FR. SIDE REFLECTOR -	1	-	CL
4	45451-K52-N70	GUIDE, FR. FENDER CABLE 1	1		
5	61100-K52-900ZA	FENDER A, FR.			
	R356C.CANDY SCINTILLATE RED		1	1	
	61100-K52-900ZB	*NH495P*...PEARL CANCER WHITE	1	1	
	61100-K52-900ZC	*NHA06P*...PEARL PROCYON BLACK	1	1	
	61100-K52-900ZD	*B225M*...WATER BLUE METALLIC	1	1	
6	61102-K52-900	FENDER B, FR.	1	1	
7	61102-KYY-900	STAY, FR. FENDER	1	1	
8	61103-KEJ-660	COLLAR, FR. FENDER MOUNTING -	4	4	
9	61104-KEJ-660	RUBBER, FR. FENDER MOUNTING -	4	4	
10	90107-KYY-900	SCREW, PAN, 6X28	2	2	2LA,3LA,4LA,LA,PE
11	90108-KYY-900	SCREW, PAN, 6X35	2	2	2LA,3LA,4LA,LA,PE
			4	-	CL
12	90301-473-003	NUT, U, 6MM(FUSE RASHI)	2	-	CL
	90301-KEJ-900	NUT, SPECIAL, 6MM	2	-	CL
13	93903-25280	SCREW, TAPPING, 5X12	4	4	

F-11

FRONT FORK



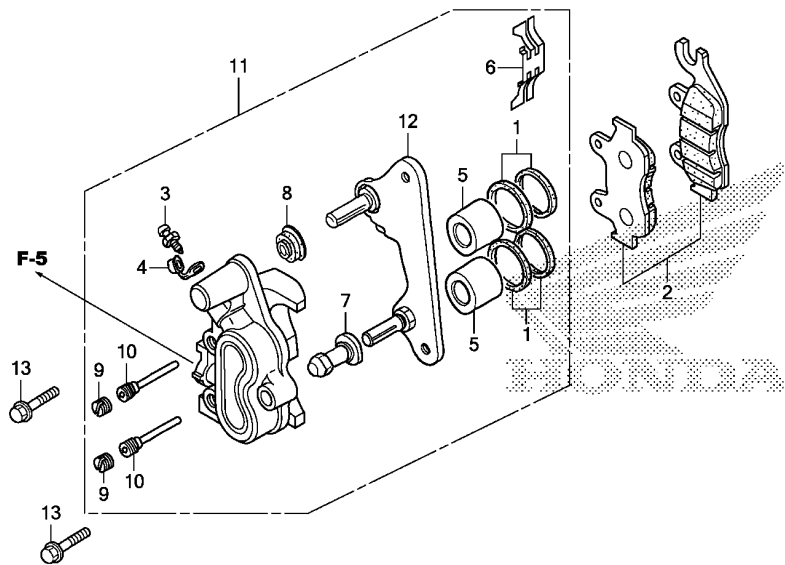
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	5111C3	FORK ASSY., FRONT :RIGHT	0.4
2	5111C5	SPRING, FRONT FORK :LEFT	0.6
	5111C6	SPRING, FRONT FORK :RIGHT	0.6
	5111C7	SPRING, FRONT FORK :BOTH	0.9
3		(5,8,9,10)	
	5111G2	PIPE, FRONT FORK :LEFT	0.7
	5111G3	PIPE, FRONT FORK :RIGHT	0.7
	5111G4	PIPE, FRONT FORK :BOTH	1.1
7	5111D2	CASE, BOTTOM :RIGHT	0.8
11	5111E7	SEAL SET, FRONT FORK :LEFT ...	0.8
	5111E8	SEAL SET, FRONT FORK :RIGHT ..	0.8
	5111E9	SEAL SET, FRONT FORK :BOTH ...	1.3
12	5111C2	FORK ASSY., FRONT :LEFT	0.4
	5111C4	FORK ASSY., FRONT :BOTH	0.5
13	5111D1	CASE, BOTTOM :LEFT	0.8
	5111D3	CASE, BOTTOM :BOTH	1.3

K523F1100

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	51400-K52-901	FORK ASSY., R. FR.	1	1	
2	51401-KYY-931	SPRING, FR. FORK(BRIGHT STAR)	2	2	
3	51410-KYY-931	PIPE COMP., FR. FORK (BRIGHT STAR)	2	2	
4	51412-KYY-931	WASHER, OIL SEAL(BRIGHT STAR)	2	2	
5	51413-KYY-931	SPRING, REBOUND(BRIGHT STAR)	2	2	
6	51414-KYY-931	GUIDE, FR. FORK(BRIGHT STAR)	2	2	
7	51420-K52-901	CASE, R. BOTTOM	1	1	
8	51432-KYY-931	PIECE, OIL LOCK(BRIGHT STAR)	2	2	
9	51437-KYY-931	RING, PISTON(BRIGHT STAR) ...	2	2	
10	51440-KYY-931	PIPE, SEAT(BRIGHT STAR)	2	2	
11	51490-KYY-931	SEAL SET, FR. FORK (BRIGHT STAR)	2	2	
12	51500-K52-901	FORK ASSY., L. FR.	1	1	
13	51520-K52-901	CASE COMP., L. BOTTOM	1	1	
14	90116-KYY-931	BOLT, SOCKET, 8X30 (BRIGHT STAR)	2	2	
15	90123-KRM-860	BOLT, FR. FORK	2	2	
16	90123-KYY-931	BOLT, FR. FORK(BRIGHT STAR) .	2	2	
17	90521-KSP-900	WASHER, 10.3MM	2	2	
18	90544-KYY-931	WASHER, SPECIAL, 8MM (BRIGHT STAR)	2	2	
19	90651-KYY-931	RING, OIL SEAL STOPPER (BRIGHT STAR)	2	2	
20	91254-KYY-931	SEAL, DUST(BRIGHT STAR)	2	2	
21	91351-KYY-931	O-RING, 22X2.8(BRIGHT STAR) .	2	2	

F-12

FRONT BRAKE CALIPER

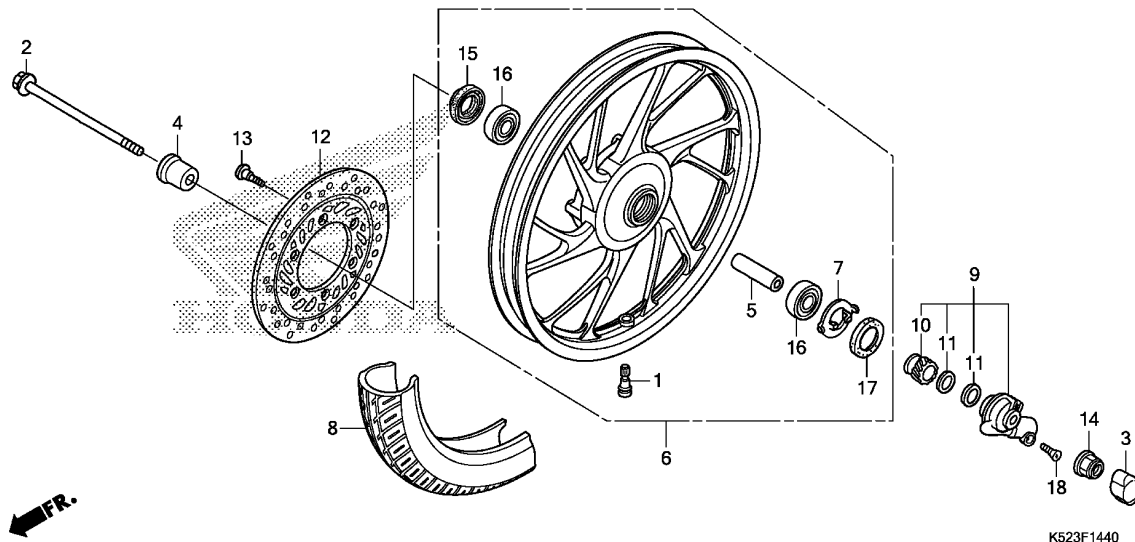


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711115	SHOE(PAD) SET, BRAKE :FRONT ..	0.1
5		(1)	
	7111D1	PISTON, FRONT BRAKE CALIPER ..	0.5
		.INCLUDES: Bleed brakes	
		.NOTE: Same time for two units	
11	711130	CALIPER, FRONT BRAKE	0.4
		.INCLUDES: Bleed brakes	
12	7111G0	BRACKET, FRONT CALIPER	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	06451-KSY-901	SEAL SET, PISTON	2	2	
2	06455-KYA-621	PAD SET, FR.	1	1	
3	43352-KSY-901	SCREW, BLEEDER	1	1	
4	43353-KSY-901	CAP, BLEEDER	1	1	
5	45107-KSY-901	PISTON	2	2	
6	45108-KSY-901	SPRING, PAD	1	1	
7	45132-KSY-901	BUSH B	1	1	
8	45133-KSY-901	BOOT B, BUSH	1	1	
9	45203-KRF-C91	PLUG, PIN	2	2	
10	45215-KRF-C91	PIN, HANGER	2	2	
11	45250-KRF-C91	CALIPER SUB ASSY., R. FR. ...	1	1	
12	45290-KRF-C91	BRACKET SUB ASSY., R. FR. ...	1	1	
13	90155-KEH-950	BOLT, FLANGE, 8X25	2	2	
	90155-KY4-901		2	2	

F-14-40

FRONT WHEEL

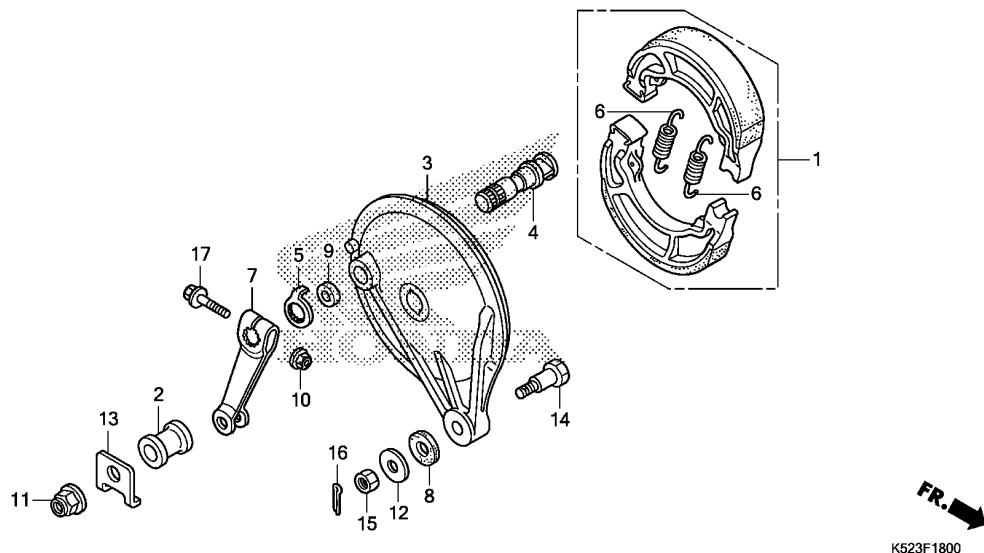


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(15,17)	
710151		AXLE, FRONT WHEEL	0.2
6	710104	FRONT WHEEL	0.6
8	710139	FRONT TIRE(ONE)	0.5
9	710145	GEARBOX ASSY., SPEEDOMETER ...	0.2
12	711120	DISC, FRONT BRAKE	0.3
16	710115	BEARING, FRONT WHEEL(ONE)	0.4
710115G		.Replace 1 bearing add	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	42712-GGC-G01	VALVE, RIM(YUANXING)	1	1	
2	44301-KYY-900	AXLE, FR. WHEEL	1	1	
3	44302-KTT-950	CAP, AXLE NUT	1	1	
4	44311-KTJ-900	COLLAR, FR. WHEEL SIDE	1	1	
5	44620-KRF-B40	COLLAR, FR. AXLE DISTANCE ...	1	1	
6	44650-K52-900ZB	WHEEL SUB ASSY., FR. *NH303M*			
		MAT AXIS GRAY METALLIC	1	1	
7	44680-410-000	RETAINER, GEAR BOX	1	1	
8	44711-K52-901	TIRE, FR.(YUANXING) (80/100-18 M/C 47P)	1	1	
9	44800-KYA-620ZC	BOX ASSY., SPEEDOMETER GEAR *NH303M*			
		MAT AXIS GRAY METALLIC	1	1	
10	44806-KEH-930	GEAR, SPEEDOMETER	1	1	
11	44808-KEH-930	WASHER, GEAR	2	2	
12	45251-KVC-D61	DISK, FR. BRAKE	1	1	
13	90105-MBB-000	BOLT, BRAKE DISK, 8X24	6	6	
14	90306-KYA-601	NUT, FLANGE, 12MM(PT)	1	1	
15	90755-229-003	OIL SEAL, 21X37X7(ARAI)	1	1	
16	91051-KPN-A71	BEARING, RADIAL BALL, 6301UU	2	2	
	91052-K09-C01		2	2	
17	91258-KYA-600	DUST SEAL, 40X50X5	1	1	
18	93700-05016-0A	SCREW, OVAL, 5X16	1	1	

F-18

REAR BRAKE PANEL

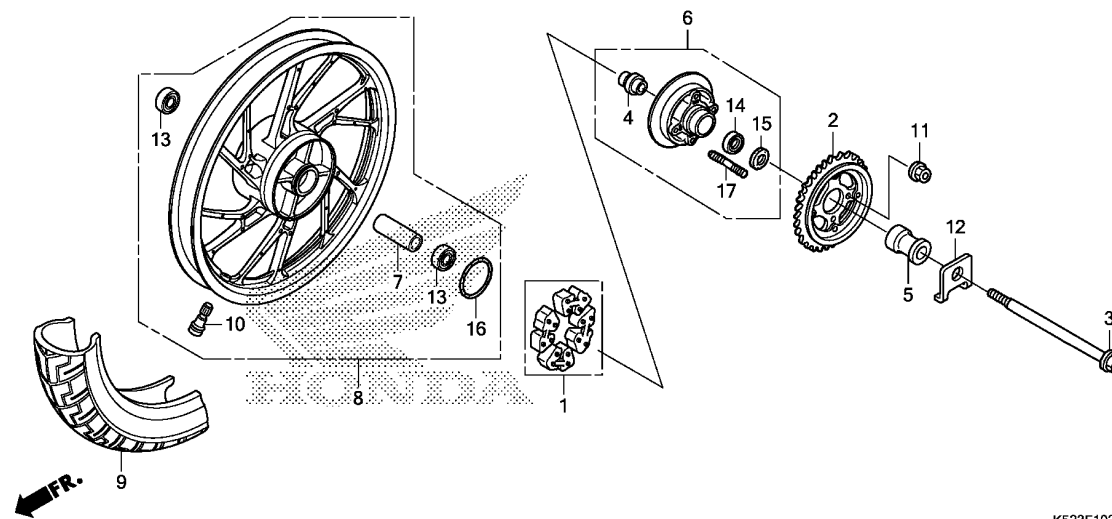


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	711140	SHOE(PAD) SET, BRAKE :REAR ...	0.4
3	7111A9	PANEL, REAR BRAKE	0.5
4	7111B4	CAM, BRAKE :REAR	0.5
7	7111C4	ARM, BRAKE :REAR	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	06430-KRF-B60	SHOE SET, BRAKE(ASK)	1	1	
	06430-KRF-B80	SHOE SET, BRAKE(JB)	1	1	
2	42313-KYY-900	COLLAR, RR. BRAKE PANEL SIDE	1	1	
3	43100-KYY-900ZA	PANEL COMP., RR. BRAKE *NH303M*			
		MAT AXIS GRAY METALLIC	1	1	
4	43141-KRV-900	CAM, RR. BRAKE	1	1	
5	43145-KRF-B40	INDICATOR, RR. BRAKE	1	1	
6	43151-KCW-870	SPRING, BRAKE SHOE	2	2	
7	43410-KYY-900	ARM, RR. BRAKE	1	1	
8	43434-ME1-670	RUBBER, STOPPER ARM	1	1	
9	45134-250-000	DUST SEAL, BRAKE CAM	1	1	
10	90302-KYA-601	NUT, FLANGE, 6MM(PT)	1	1	
11	90305-KYA-601	NUT, FLANGE, 14MM(PT)	1	1	
12	90505-425-000	WASHER, 8MM	1	1	
13	90559-KYY-900	WASHER, RR. AXLE	1	1	
14	92811-10000	BOLT A, BRAKE STOPPER	1	1	
15	94001-08080-0S	NUT, HEX., 8MM	1	1	
16	94201-20150	PIN, SPLIT, 2.0X15	1	1	
17	95701-06035-08	BOLT, FLANGE, 6X35	1	1	

F-19-30

REAR WHEEL



K523F1930

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(16)	
710157		DAMPER, REAR WHEEL	0.3
2	7101A0	SPROCKET, FINAL DRIVEN	0.4
3		(15)	
710160		AXLE, REAR WHEEL	0.3
6	7101A5	FLANGE ASSY., FINAL DRIVEN ...	0.4
8	710118	REAR WHEEL	0.6
9	710142	REAR TIRE(ONE)	0.6
13	710133	BEARING, REAR WHEEL(ONE)	0.5
710133G		.Replace 1 bearing add	0.1
14	7101D1	BEARING, FINAL DRIVEN FLANGE ..	0.5

3

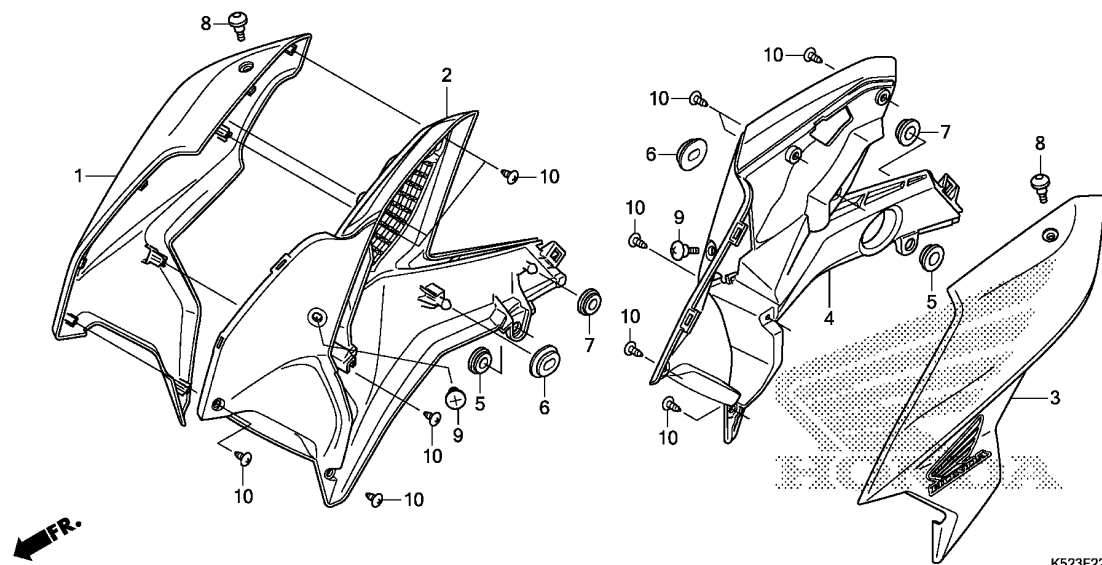
Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	06410-KSP-900	DAMPER SET, WHEEL	1	1	
2	41200-KVX-600	SPROCKET COMP., FINAL DRIVEN (44T)	1	1	
3	42301-KYY-900	AXLE, RR. WHEEL	1	1	
4	42303-KYY-900	SLEEVE, RR. WHEEL	1	1	
5	42311-KYY-900	COLLAR, L. RR. WHEEL SIDE ...	1	1	
6	42615-KYY-940	FLANGE SUB ASSY., RR. DRIVEN	1	1	
7	42620-KYY-900	COLLAR, RR. AXLE DISTANCE ...	1	1	
8	42650-K52-900ZB	WHEEL SUB ASSY., RR. *NH303M*	1	1	
9	42711-K52-901	TIRE, RR.(YUANXING) (90/90-18 M/C 51P)	1	1	
10	42712-GGC-G01	VALVE, RIM(YUANXING)	1	1	
11	90304-KYA-601	NUT, FLANGE, 10MM(PT)	4	4	
12	90559-KYY-900	WASHER, RR. AXLE	1	1	
13	91052-KPN-A71	BEARING, RADIAL BALL, 6302UU (YF)	2	2	
	91052-KYY-901	BEARING, RADIAL BALL, 6302UU (NAILI)	2	2	
	91052-KYY-902	BEARING, RADIAL BALL, 6302UU (HH)	2	2	
	91052-KYY-903	BEARING, RADIAL BALL, 6302UU (CXCL)	2	2	
	91052-KYY-904	BEARING, RADIAL BALL, 6302UU (JMEC)	2	2	

REAR WHEEL

3

F-22

SHROUD

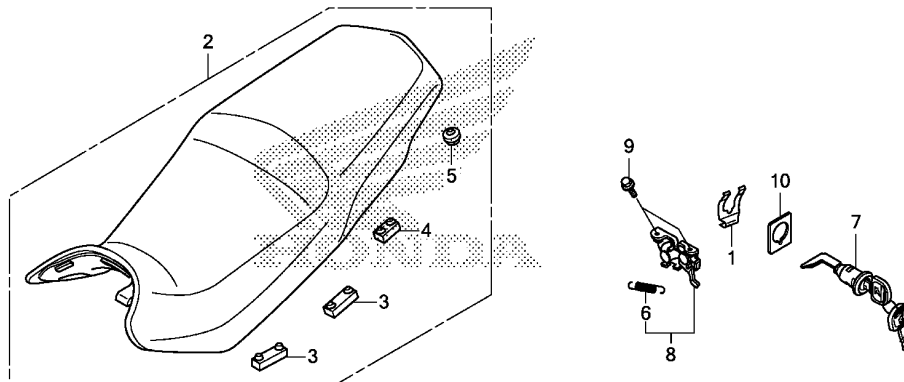


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4111BX	SHROUD :RIGHT	0.2
2	4111CE	SHROUD :RIGHT INNER	0.2
3	4111BW	SHROUD :LEFT	0.2
	4111BY	SHROUD :BOTH	0.3
4	4111CD	SHROUD :LEFT INNER	0.2
	4110CF	SHROUD :BOTH INNER	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	64220-K52-900ZA	SHROUD SET, R. OUTER(WL)			
		TYPE4	1	1	
	64220-K52-900ZB	*TYPE3*	1	1	
	64220-K52-900ZC	*TYPE2*	1	1	
	64220-K52-900ZD	*TYPE1*	1	1	
2	64225-K52-900	SHROUD, R. INNER	1	1	
3	64320-K52-900ZA	SHROUD SET, L. OUTER(WL)			
		TYPE4	1	1	
	64320-K52-900ZB	*TYPE3*	1	1	
	64320-K52-900ZC	*TYPE2*	1	1	
	64320-K52-900ZD	*TYPE1*	1	1	
4	64325-K52-900	SHROUD, L. INNER	1	1	
5	83504-GE0-000	GROMMET, RR. COVER	2	2	
6	83542-KPN-900	GROMMET, SIDE COVER	2	2	
7	83551-376-000	GROMMET, SIDE COVER	2	2	
8	90106-KY2-701	SCREW, PAN, 6X11	2	2	
9	90164-KPN-A00	SCREW, SPECIAL, 6MM	2	2	
10	93903-24280	SCREW, TAPPING, 4X10	12	12	

F-23

SEAT



K523F2300

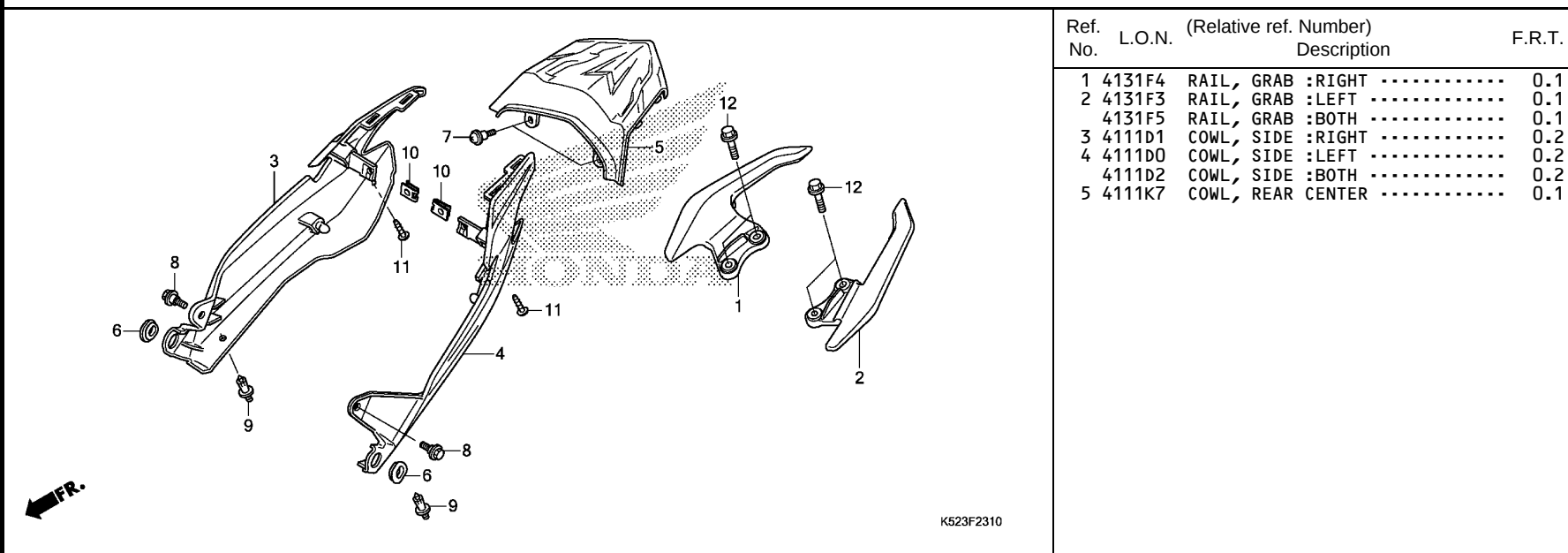
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
7	4131F2	KEY, SEAT LOCK	0.4
8	4131E8	CATCH, SEAT :REAR SIDE	0.4

3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	75581-GN8-920	SPRING, LOCK KEY SETTING	1	1		
2	77200-K52-900	SEAT COMP., DOUBLE	1	1		
3	77205-286-000	RUBBER B, SEAT SETTING	4	4		
4	77205-KPP-T00	RUBBER, SEAT SETTING	2	2		
5	77206-KWS-900	RUBBER, SEAT SETTING	2	2		
6	77234-GN2-000	SPRING, SEAT LOCK	1	1		
7	77245-K52-901	LOCK ASSY., SEAT	1	1		
8	77250-KPN-A70	LOCK COMP., SEAT	1	1		
9	95701-06012-00	BOLT, FLANGE, 6X12	2	2		
10	77236-GW0-000	WASHER, SEAT LOCK	1	1		

F-23-10

REAR COWL

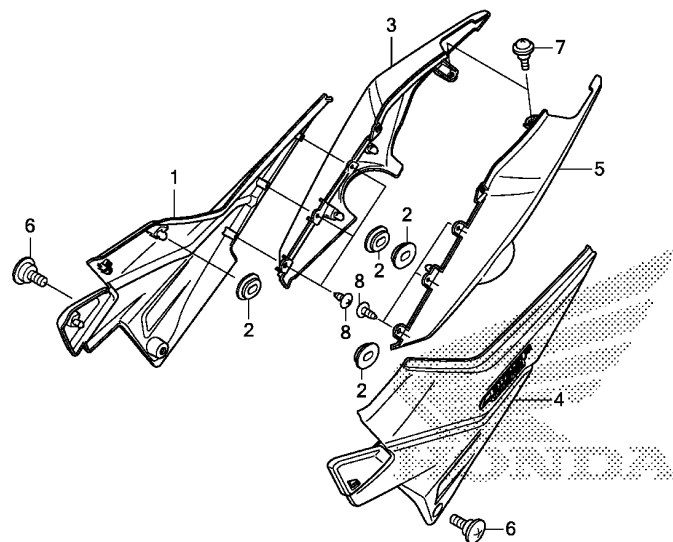


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131F4	RAIL, GRAB :RIGHT	0.1
2	4131F3	RAIL, GRAB :LEFT	0.1
	4131F5	RAIL, GRAB :BOTH	0.1
3	4111D1	COWL, SIDE :RIGHT	0.2
4	4111D0	COWL, SIDE :LEFT	0.2
	4111D2	COWL, SIDE :BOTH	0.2
5	4111K7	COWL, REAR CENTER	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	50315-KVC-D50ZA	GRIP, R. RR. *NHA19M* COSMIC SILVER METALLIC	1	1	
2	50325-KVC-D50ZA	GRIP, L. RR. *NHA19M* COSMIC SILVER METALLIC	1	1	
3	77215-K52-900	COWL, R. SIDE	1	1	
4	77225-K52-900	COWL, L. SIDE	1	1	
5	77235-K52-900	COWL, RR. CENTER	1	1	
6	83551-GE2-000	GROMMET, AIR CLEANER CASE ...	2	2	
7	90102-KZG-900	SCREW, PAN, 5X16	2	2	
8	90111-162-000	BOLT, FLANGE, 6MM	2	2	
9	90116-SP0-003	CLIP, BUMPER SEAL	2	2	
10	90677-KPN-A00	NUT, CLIP, 5MM	2	2	
11	93903-24380	SCREW, TAPPING, 4X12	2	2	
12	95701-08025-00	BOLT, FLANGE, 8X25	4	4	

F-24

SIDE COVER



K523F2400

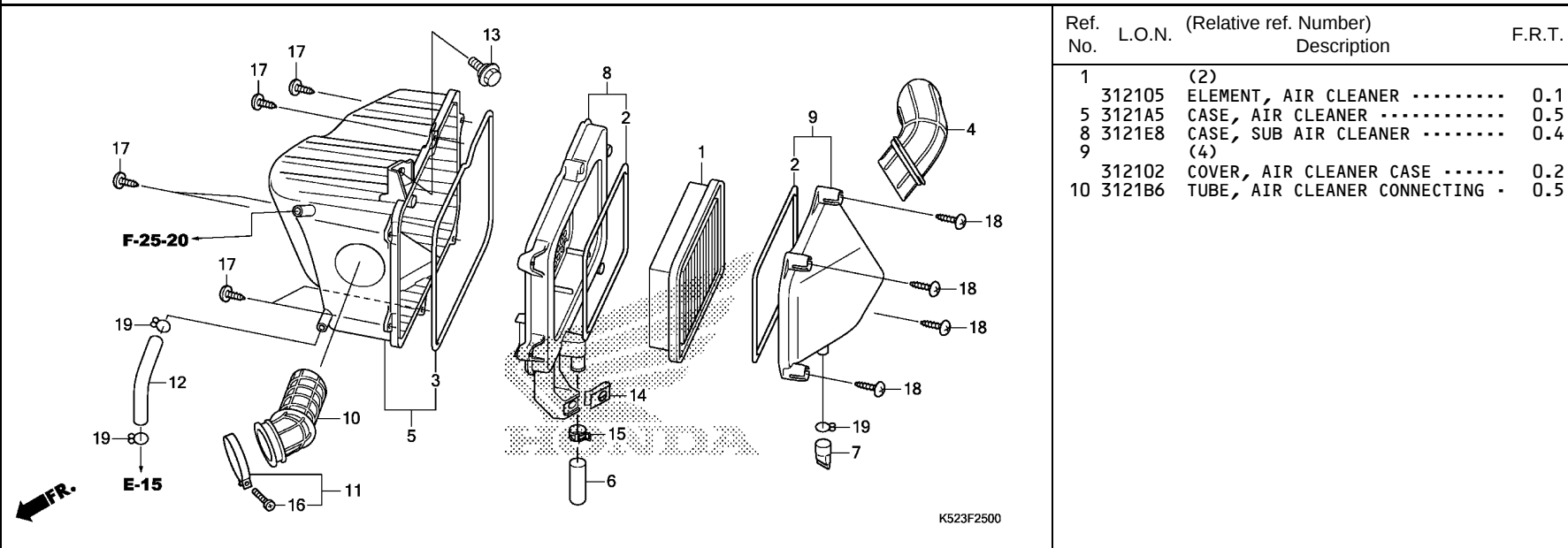
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131HK	COVER, SIDE :RIGHT FRONT	0.1
3	4131LM	COVER, SIDE :RIGHT REAR	0.1
4	4131HJ	COVER, SIDE :LEFT FRONT	0.1
	4131LS	COVER, SIDE :BOTH FRONT	0.2
5	4131HL	COVER, SIDE :LEFT REAR	0.1
	4131NP	COVER, SIDE :BOTH REAR	0.2

3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	83520-K52-900ZA	COVER SET, R. SIDE(WL)			
		TYPE1.....	1	1	
2	83542-KPN-900	GROMMET, SIDE COVER	4	4	
3	83545-K52-900ZA	COVER B, R. SIDE			
		R356C.CANDY SCINTILLATE RED	1	1	
	83545-K52-900ZB	*NH495P*...PEARL CANCER WHITE	1	1	
	83545-K52-900ZC	*NHA06P*...PEARL PROCYON BLACK	1	1	
	83545-K52-900ZD	*B225M*...WATER BLUE METALLIC	1	1	
4	83620-K52-900ZA	COVER SET, L. SIDE(WL)			
		TYPE1.....	1	1	
5	83645-K52-900ZA	COVER B, L. SIDE			
		R356C.CANDY SCINTILLATE RED	1	1	
	83645-K52-900ZB	*NH495P*...PEARL CANCER WHITE	1	1	
	83645-K52-900ZC	*NHA06P*...PEARL PROCYON BLACK	1	1	
	83645-K52-900ZD	*B225M*...WATER BLUE METALLIC	1	1	
6	90104-KPN-A70	SCREW, SPECIAL, 6X17	2	2	
7	91509-K52-900	SCREW, PAN, 6X11.5	2	2	
8	93903-24320	SCREW, TAPPING, 4X12	6	6	

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AIR CLEANER

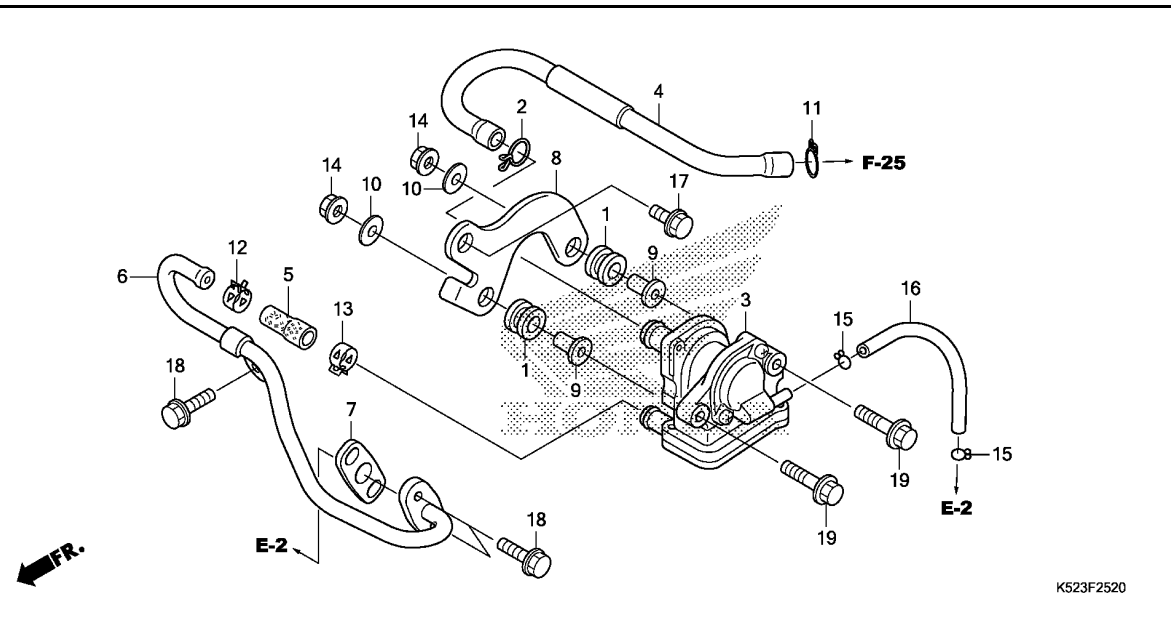


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	312105	(2) ELEMENT, AIR CLEANER	0.1
5	3121A5	CASE, AIR CLEANER	0.5
8	3121E8	CASE, SUB AIR CLEANER	0.4
9		(4)	
	312102	COVER, AIR CLEANER CASE	0.2
10	3121B6	TUBE, AIR CLEANER CONNECTING	0.5

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	17211-KVC-680	ELEMENT COMP., AIR CLEANER ..	1	1	
2	17214-KVX-600	SEAL, AIR CLEANER	2	2	
3	17215-KYY-900	SEAL, AIR CLEANER CASE	1	1	
4	17219-KYY-900	DUCT, AIR CLEANER	1	1	
5	17225-KYY-900	CASE SUB ASSY., AIR CLEANER ..	1	1	
6	17227-KYY-900	TUBE, VINYL, 11X15X40	1	1	
7	17234-KCC-941	TUBE, AIR CLEANER DRAIN	1	1	
8	17235-KYY-900	HOLDER SUB ASSY., AIR CLEANER	1	1	
9	17245-KYY-900	COVER SUB ASSY., AIR CLEANER	1	1	
10	17253-K52-B40	TUBE, AIR CLEANER CONNECTING	1	1	
11	17255-329-000	BAND A, AIR CLEANER CONNECTING TUBE	1	1	
12	17368-KYY-900	TUBE, BREATHER	1	1	
13	90111-162-000	BOLT, FLANGE, 6MM	1	1	
14	90311-KSH-900	NUT, CLIP, 6MM	1	1	
15	91406-KVX-600	CLAMP, TUBE(D14.5)	1	1	
16	93500-05025-0G	SCREW, PAN, 5X25	1	1	
17	93903-25380	SCREW, TAPPING, 5X16	6	6	
18	93903-25580	SCREW, TAPPING, 5X25	4	4	
19	95002-02130	CLIP, TUBE(B12.5)	3	3	

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AIR SUCTION VALVE



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	314130	VALVE, SECONDARY AIR CONTROL (7)	0.2
6	3111D1	PIPE, SECONDARY AIR	0.1

K523F2520

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	11344-MB0-000	GROMMET A, RR. COVER(8X16X6.6)	2	2	
2	15771-KV6-000	CLIP, OIL DRAIN TUBE	1	1	
3	18600-KYY-B61	VALVE ASSY., AIR SUCTION	1	1	----- 3LA,4LA,CL,PE
	18600-KYY-B31		1	1	----- 2LA,LA
4	18601-KYY-900	TUBE, SUCTION	1	1	
5	18602-KYY-900	HOSE, REED VALVE	1	1	
6	18640-KYY-900	PIPE COMP., AIR FEED	1	1	
7	18645-KPH-C00	GASKET, AIR FEED PIPE	1	1	
8	50535-KYY-900	BRACKET, AIR SUCTION VALVE	1	1	
9	83119-GT4-000	COLLAR, METER	2	2	
10	90450-ZA0-000	WASHER, PLAIN, 6X16	2	2	
11	90602-KJ9-670	CLIP, TUBE	1	1	
12	90678-KRF-B40	CLIP, FUEL HOSE	1	1	
13	91405-MF5-860	CLAMP, TUBE(D17)	1	1	
14	94050-06000	NUT, FLANGE, 6MM	2	2	
15	95002-02070	CLIP, TUBE(B7)	2	2	
16	95005-35195-20	TUBE, 3.5X195(95005-35001-20M)	1	1	
17	95701-06012-08	BOLT, FLANGE, 6X12	1	1	
18	95701-06020-00	BOLT, FLANGE, 6X20	3	3	
19	96001-06028-00	BOLT, FLANGE, 6X28	2	2	

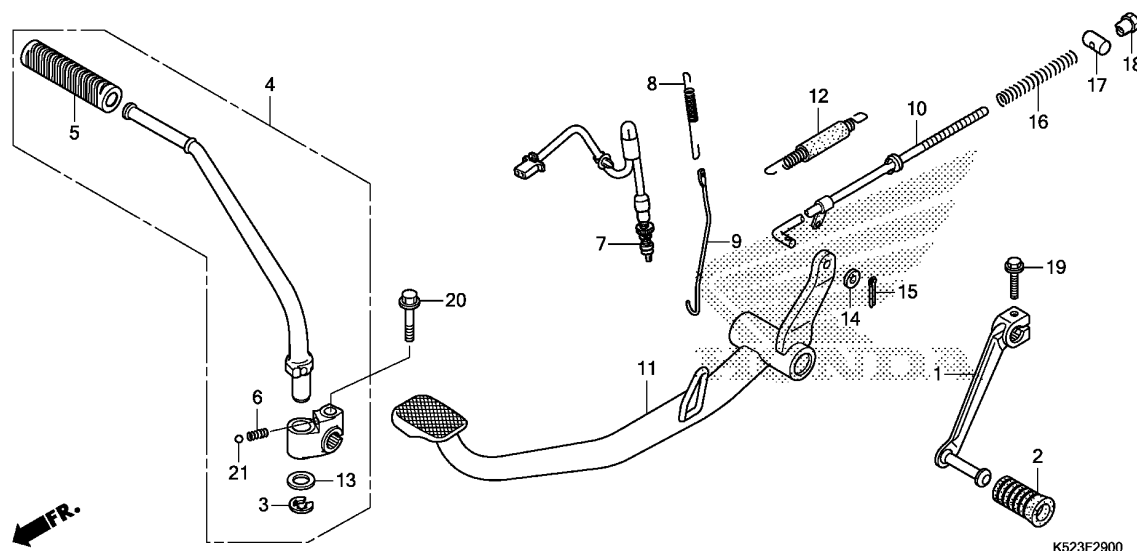
EXHAUST MUFFLER



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	18291-GE2-920	GASKET, EX. PIPE	1	1		
2	18293-MCA-A20	RUBBER, PROTECTOR PACKING ...	2	2		
3	18300-K52-900	MUFFLER COMP., EX.	1	1	-----	3LA,4LA,CL,PE
	18300-K52-920		1	1	-----	2LA,LA
4	18345-MBT-610	RUBBER, PROTECTOR MOUNTING ..	1	1		
5	18355-K52-900	COVER, MUFFLER	1	1		
6	18421-KVX-600	RUBBER, MUFFLER MOUNTING	1	1		
7	18442-KRC-900	COLLAR, MUFFLER MOUNTING	1	1		
8	90113-KVR-C00	SCREW, PAN, 6X12	1	1		
9	90305-KSP-900	NUT, EXHAUST PIPE, 8MM	2	2		
10	90501-K52-900	WASHER, PLAIN, 10MM	1	1		
11	94050-10000	NUT, FLANGE, 10MM	1	1		
12	95011-61000	RUBBER A, STAND STOPPER	1	1		
13	95801-10055-08	BOLT, FLANGE, 10X55	1	1		

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PEDAL/KICK STARTER

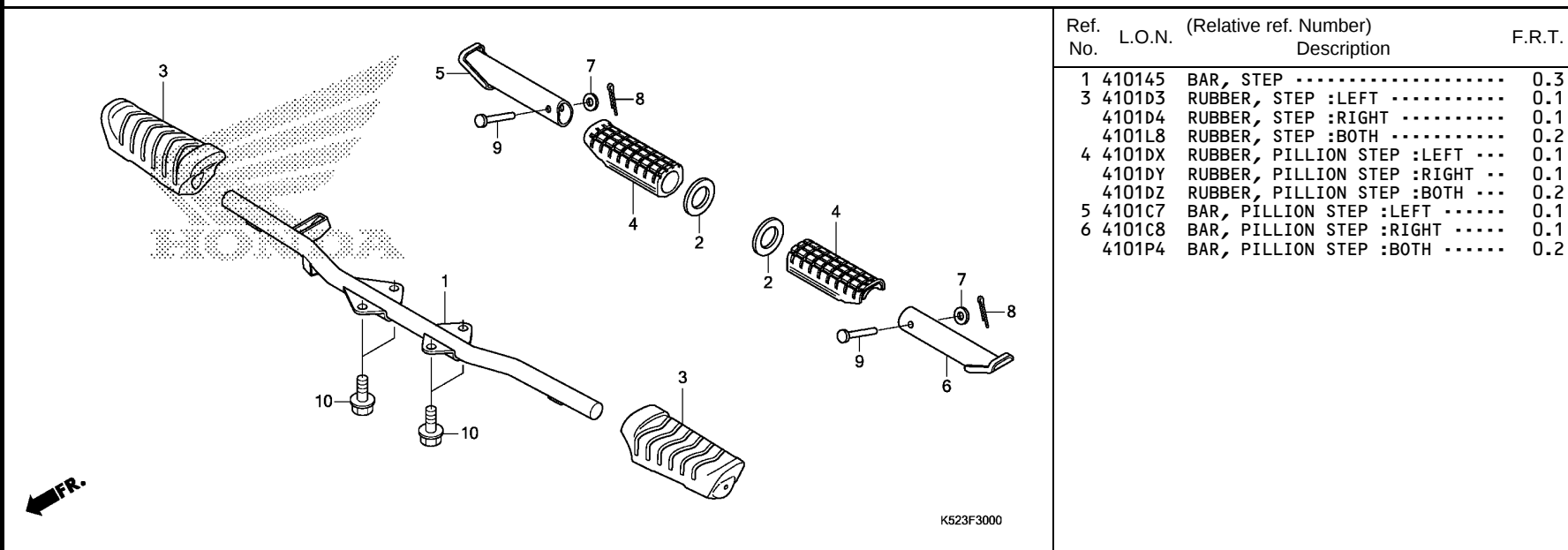


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4101A1	PEDAL, GEAR CHANGE	0.1
4	112107	ARM, KICK STARTER	0.1
7	6151B5	SWITCH, REAR STOP :PEDAL SIDE	0.4
10	811135	ROD, REAR BRAKE	0.4
11	810160	PEDAL, REAR BRAKE	0.4
12	8101A8	SPRING, BRAKE PEDAL	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	24701-KYY-900	PEDAL, GEAR CHANGE	1	1	
2	24781-KR3-770	RUBBER, GEAR CHANGE PEDAL ...	1	1	
3	28293-333-000	CLIP, KICK STARTER ARM	1	1	
4	28300-K52-900	ARM ASSY., KICK STARTER	1	1	
5	28311-KWS-900	RUBBER, KICK STARTER	1	1	
6	28333-KK0-000	SPRING, KICK STARTER	1	1	
7	35350-KYY-901	SWITCH ASSY., RR. STOP	1	1	
8	35357-KYY-900	SPRING, STOP SWITCH	1	1	
9	35358-KYY-900	ROD, STOP SWITCH	1	1	
10	43451-KYY-900	ROD COMP., RR. BRAKE	1	1	
11	46500-KYY-900	PEDAL COMP., BRAKE	1	1	
12	46510-KSP-900	SPRING SET, BRAKE PEDAL	1	1	
13	90505-KRM-860	WASHER, 15.5X22	1	1	
14	94101-05800	WASHER, PLAIN, 5MM	1	1	
15	94201-20150	PIN, SPLIT, 2.0X15	1	1	
16	95014-73100	SPRING A, BRAKE ROD	1	1	
17	95015-32001	JOINT B, BRAKE ARM	1	1	
18	95015-42000	NUT B, BRAKE ROD ADJUSTING ..	1	1	
19	95701-06020-08	BOLT, FLANGE, 6X20	1	1	
20	95701-08035-08	BOLT, FLANGE, 8X35	1	1	
21	96211-08000	BALL, STEEL, #8(1/4)	1	1	

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STEP

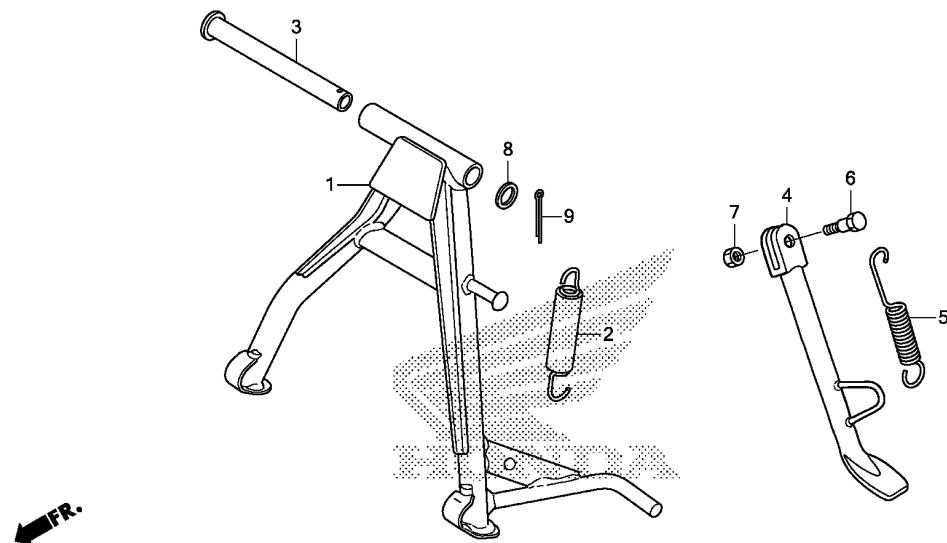


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	50610-K52-N70	BAR COMP., STEP	1	1		
2	50616-KYA-700	PLATE, MAIN STEP SIDE	2	2		
3	50661-K14-960	RUBBER, MAIN STEP	2	2		
4	50710-KE8-000	RUBBER, PILLION STEP	2	2		
5	50711-KYA-700	BAR, R. PILLION STEP	1	1		
6	50712-KYY-930	BAR, L. PILLION STEP	1	1		
7	94101-06000	WASHER, PLAIN, 6MM	2	2		
8	94201-16150	PIN, SPLIT, 1.6X15	2	2		
9	95015-81000	PIN A, PILLION STEP	2	2		
10	95701-08018-08	BOLT, FLANGE, 8X18	4	4		

3

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STAND



K523F3100

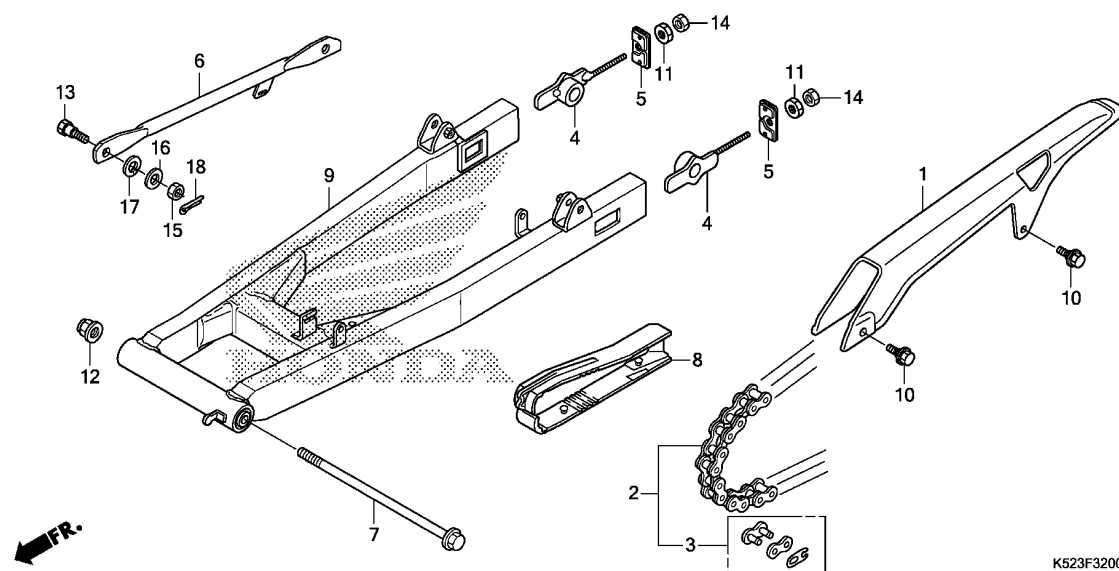
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	410175	(3) STAND, MAIN	0.4
2	410176	SPRING, MAIN STAND	0.2
4	410180	BAR, SIDE STAND	0.2
5	410182	SPRING, SIDE STAND	0.1

3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	50500-KYY-971	STAND COMP., MAIN	1	1	
2	50505-KPN-A00	SPRING ASSY., MAIN STAND	1	1	
3	50526-KYY-900	SHAFT, MAIN STAND PIVOT	1	1	
4	50530-KYY-900	BAR COMP., SIDE STAND	1	1	
5	50531-KVX-600	SPRING, SIDE STAND	1	1	
6	90109-KCW-870	SCREW, SIDE STAND PIVOT	1	1	
7	90304-VM0-770	NUT, U, 10MM	1	1	
8	90521-028-000	WASHER, 17X22	1	1	
9	94201-30250	PIN, SPLIT, 3.0X25	1	1	

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SWINGARM

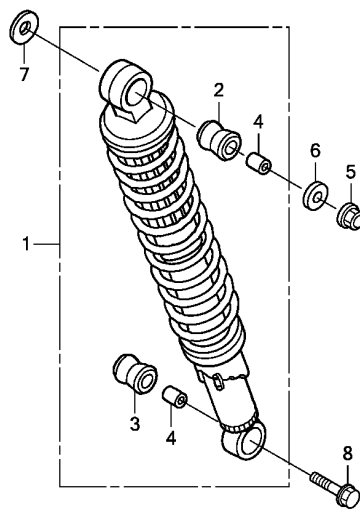
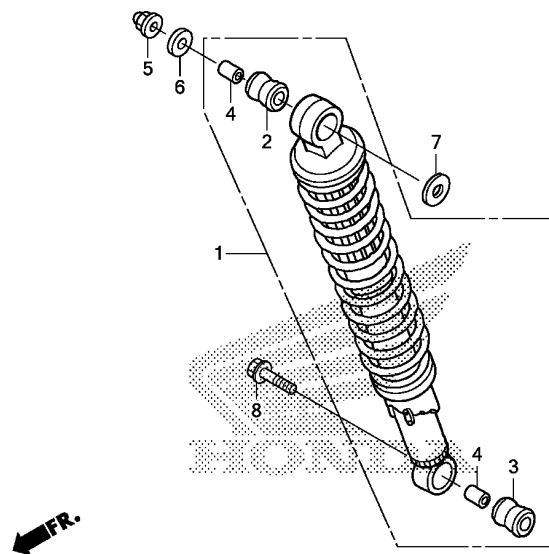


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	410195	CASE, DRIVE CHAIN	0.1
2	213165	CHAIN, DRIVE	0.2
6	7111H2	ARM, REAR BRAKE STOPPER	0.2
8	4101E5	SLIDER, CHAIN	0.2
9	5121B0	SWINGARM ASSEMBLY	0.8

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	40510-KYY-900	CASE, DRIVE CHAIN	1	1	
2	40530-KYY-901	CHAIN, DRIVE(KMC428DF-122L) ..	1	1	
3	40531-KYY-901	JOINT, DRIVE CHAIN(KMC)	1	1	
4	40543-KYY-901	ADJUSTER COMP., CHAIN	2	2	
5	40546-KYY-900	CAP, SWINGARM END	2	2	
6	43431-KYY-900	ARM COMP., RR. BRAKE STOPPER ..	1	1	
7	52101-KYY-900	BOLT, SWINGARM PIVOT	1	1	
8	52170-KYY-900	SLIDER, CHAIN	1	1	
9	52200-KYY-902	SWINGARM SUB ASSY., RR.	1	1	
10	90119-KTT-900	BOLT, FLANGE, 6MM	2	2	
11	90302-KRS-830	NUT, SPECIAL, 6MM	2	2	
12	90306-KYA-601	NUT, FLANGE, 12MM(PT)	1	1	
13	92812-10000	BOLT A, STOPPER ARM	1	1	
14	94001-06000-0S	NUT, HEX., 6MM	2	2	
15	94001-08080-0S	NUT, HEX., 8MM	1	1	
16	94101-08800	WASHER, PLAIN, 8MM	1	1	
17	94111-10800	WASHER, SPRING, 10MM	1	1	
18	94201-20150	PIN, SPLIT, 2.0X15	1	1	

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REAR CUSHION



K523F3300

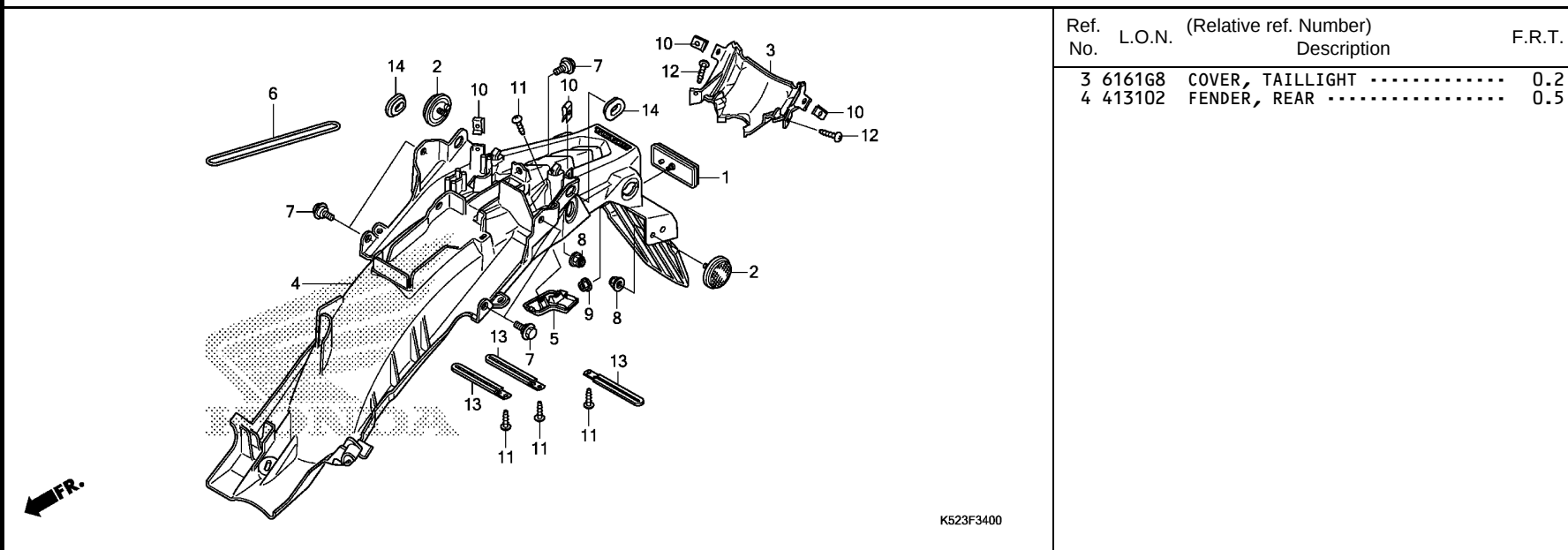
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	5121B6	CUSHION ASSY., REAR :LEFT	0.1
	5121B7	CUSHION ASSY., REAR :RIGHT ...	0.1
	5121B8	CUSHION ASSY., REAR :BOTH	0.2

3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	52400-KYY-951	CUSHION ASSY., RR. (BRIGHT STAR)	2	2	
2	52485-KYY-930	BUSH, RUBBER UPPER (BRIGHT STAR)	2	2	
3	52486-KYY-930	BUSH, RUBBER UNDER (BRIGHT STAR)	2	2	
4	52487-KYY-930	COLLAR, RUBBER BUSH UPPER (BRIGHT STAR)	4	4	
5	90301-KVX-600	NUT, FLANGE CAP, 10MM	2	2	
6	90502-KVX-600	WASHER, PLAIN, 10MM	2	2	
7	94102-12000	WASHER, PLAIN, 12MM	2	2	
8	95801-10035-08	BOLT, FLANGE, 10X35	2	2	

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REAR FENDER

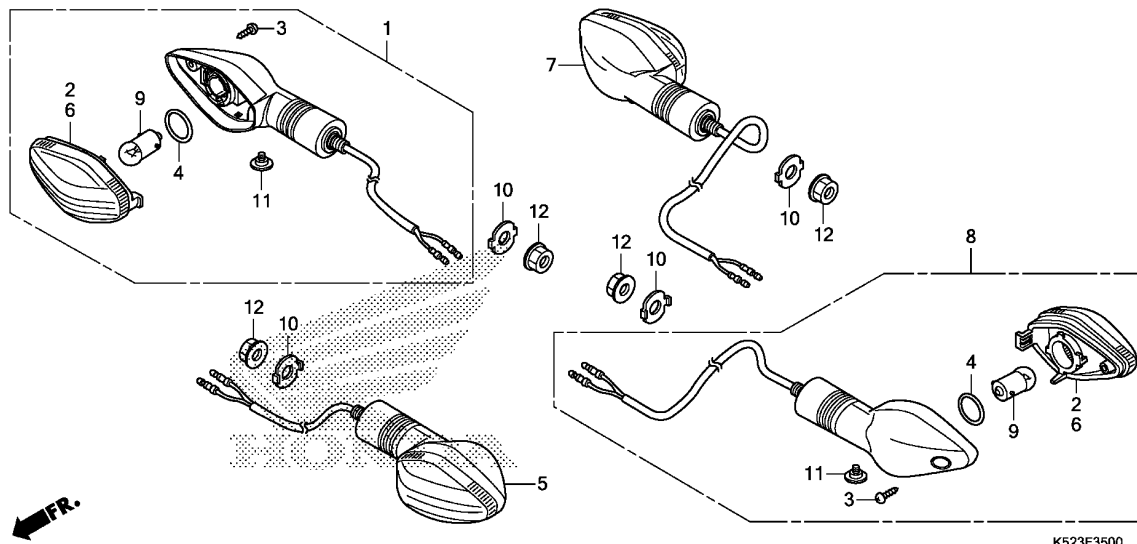


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	6161G8	COVER, TAILLIGHT	0.2
4	413102	FENDER, REAR	0.5

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	33741-KTT-951	REFLECTOR, RR. REFLEX	1	1	
2	33741-KYY-841	REFLECTOR, SIDE REFLEX(RED)	2	-	----- CL
3	80102-K52-900	COVER, TAILLIGHT	1	1	
4	80110-K52-900ZA	FENDER SET, RR.(WL)			
		TYPE1.....	1	1	----- 2LA,3LA,4LA,LA,PE
	80110-K52-910ZA	*TYPE1*.....	1	-	----- CL
5	80120-KVC-D50	COVER, KEY LOCK	1	1	
6	89012-KZL-930	BAND, TOOL	1	1	
7	90111-162-000	BOLT, FLANGE, 6MM	5	5	
8	90301-473-003	NUT, U, 6MM(FUSE RASHI)	2	-	----- CL
	90301-KEJ-900	NUT, SPECIAL, 6MM	2	-	----- CL
9	90301-GFM-890	NUT, SPECIAL, 5MM	1	1	
	90301-MG8-000	NUT, FLANGE, 5MM(FUSE RASHI)	1	1	
10	90303-GGL-J01	NUT, SPRING, 4MM	4	4	
11	93903-24320	SCREW, TAPPING, 4X12	4	4	
12	93903-24480	SCREW, TAPPING, 4X16	2	2	
13	94591-46000	CLIP, WIRE	3	3	
14	83551-GE2-000	GROMMET, AIR CLEANER CASE ...	2	2	

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WINKER



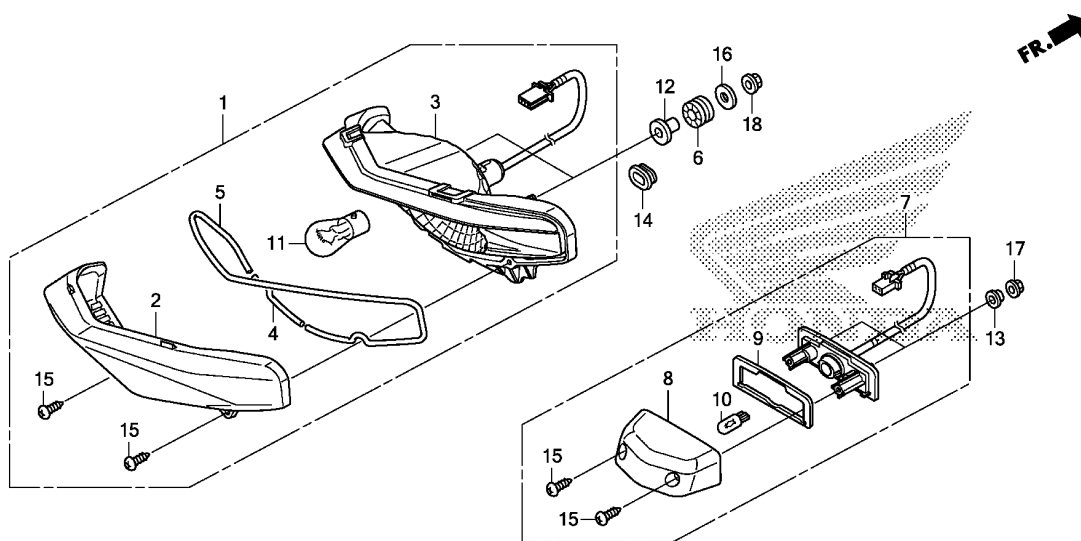
K523F3500

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161C4	WINKER :RIGHT FRONT	0.2
5	6161C3	WINKER :LEFT FRONT	0.2
	6161C5	WINKER :BOTH FRONT	0.2
7	6161C7	WINKER :RIGHT REAR	0.1
8	6161C6	WINKER :LEFT REAR	0.1
	6161C8	WINKER :BOTH REAR	0.1
9		(2,4,6)	
	616133	BULB, WINKER :FRONT	0.1
		.NOTE: Same time for two units	
	616139	BULB, WINKER :REAR	0.1
		.NOTE: Same time for two units	
	6161G0	BULB, WINKER :FOR 1 VEHICLE ..	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	33400-KPN-A71	WINKER ASSY., R. FR.(12V 10W)	1	1	
2	33403-KRH-601	LENS COMP., R.			
		(R. FR./L. RR.)	2	2	
3	33405-KRH-600	SCREW, TAPPING, 4X13	4	4	
4	33407-GGL-A01	PACKING	4	4	
5	33450-KPN-A71	WINKER ASSY., L. FR.(12V 10W)	1	1	
6	33453-KRH-601	LENS COMP., L.			
		(L. FR./R. RR.)	2	2	
7	33600-K52-901	WINKER ASSY., R. RR.(12V 10W)	1	1	
8	33650-K52-901	WINKER ASSY., L. RR.(12V 10W)	1	1	
9	34904-KPN-A71	BULB, WINKER LIGHT(12V 10W) -	4	4	
10	61315-KPN-A70	STAY, WINKER	4	4	
11	90380-MB2-000	SCREW, SPECIAL, 6X8	4	4	
12	94050-10000	NUT, FLANGE, 10MM	4	4	

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TAILLIGHT

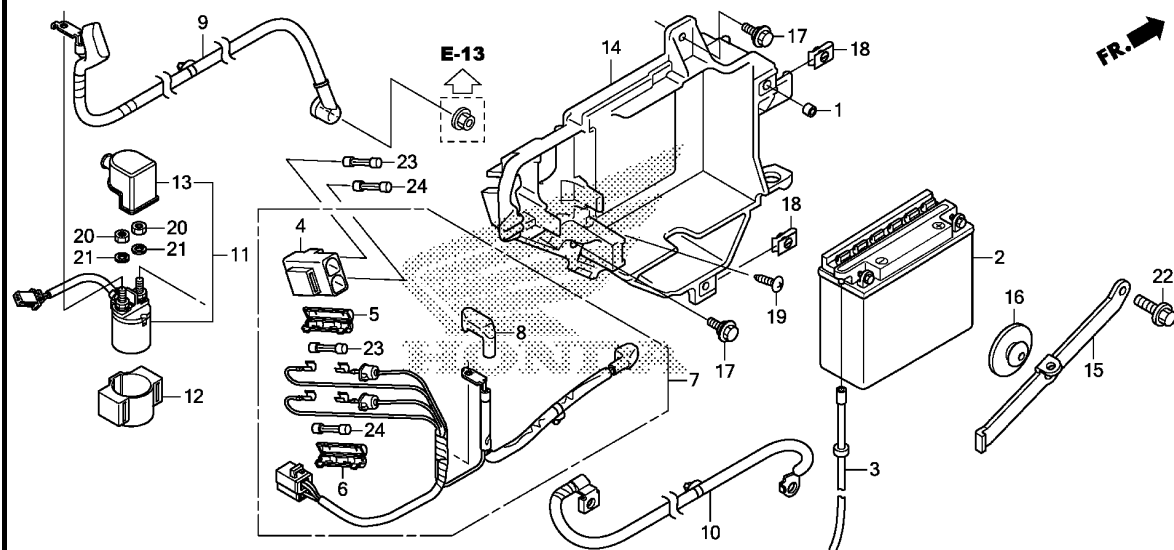


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161D5	TAILLIGHT UNIT	0.3
3	6161E2	BASE, TAILLIGHT	0.3
7	6161D8	LIGHT, LICENSE	0.1
10	(8,9)	BULB, LICENSE LIGHT	0.1
11	6161F3	(2,4,5)	0.1
	6161G1	BULB, TAILLIGHT	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	33701-KVC-D51	TAILLIGHT UNIT(12V 21/5W) ...	1	1	
2	33702-KVC-D51	LENS	1	1	
3	33703-KVC-D51	BASE COMP., TAILLIGHT	1	1	
4	33704-KVC-D51	RUBBER B, SEAL	1	1	
5	33705-KVC-D51	RUBBER A, SEAL	1	1	
6	33705-KW7-900	RUBBER A, TAILLIGHT MOUNTING	2	2	
7	33720-KVC-D51	LIGHT ASSY., LICENSE(12V 5W)	1	1	
8	33721-KVC-D51	COVER COMP., LICENSE	1	1	
9	33729-KVC-D51	PACKING, LENS	1	1	
10	34903-KVC-D51	BULB, POSITION LIGHT(12V 5W)	1	1	
11	34906-KVC-D51	BULB, TAIL & STOP LIGHT (12V 21/5W)	1	1	
12	61104-KPN-A70	COLLAR	2	2	
13	80202-KPH-970	COLLAR, LICENSE LIGHT	2	2	
14	83551-GE2-000	GROMMET, AIR CLEANER CASE ...	1	1	
15	90101-KVC-D51	SCREW, TAPPING, 4.2X13	4	4	
16	90401-KTJ-900	WASHER, 6.3X22X1.2	2	2	
17	94050-05000	NUT, FLANGE, 5MM	2	2	
18	94050-06000	NUT, FLANGE, 6MM	2	2	

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BATTERY



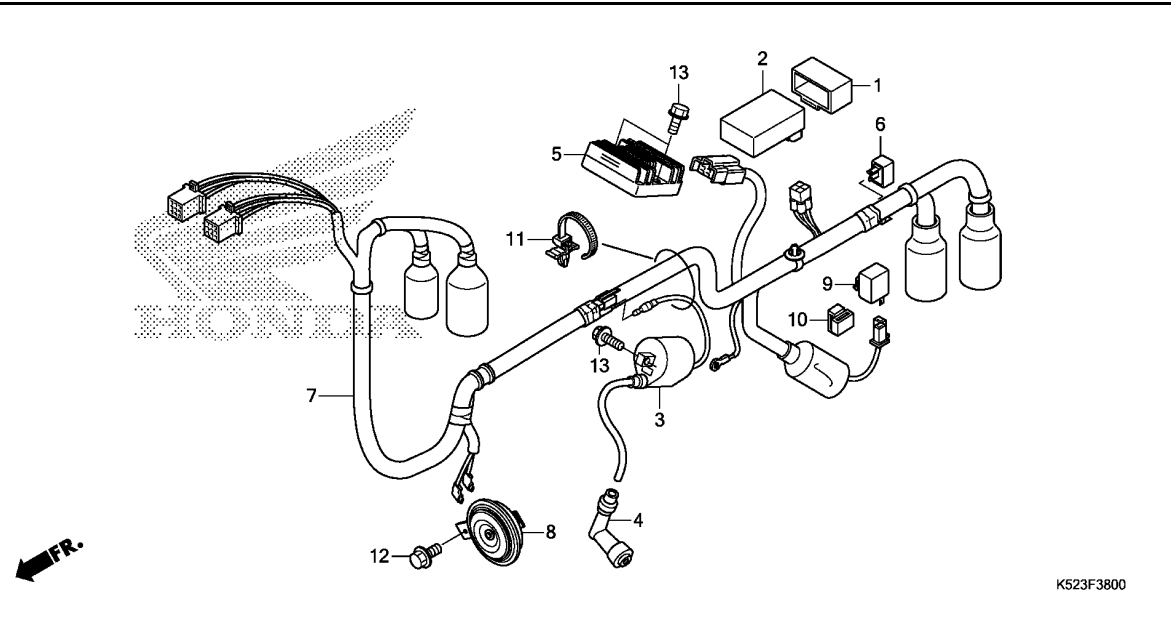
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	610100	BATTERY	0.2
7	610105	CABLE, POSITIVE BATTERY	0.2
9	612115	CABLE, STARTER MOTOR	0.4
10	610110	CABLE, NEGATIVE BATTERY	0.3
11	615113	SWITCH, STARTER MAGNETIC	0.3
14	410185	BOX, BATTERY	0.5

K523F3700

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	17223-KVX-600	COLLAR, AIR CLEANER	1	1	
2	31500-KYY-G01	BATTERY(12M7A-3A)(SPANISH) ..	1	1	
3	31502-K52-B40	TUBE, BATTERY BREATHER	1	1	
4	32106-KTT-900	SUSPENSION, FUSE	1	1	
5	32126-KYY-901	CASE, FUSE(15A)	1	1	
6	32127-KYY-901	CASE, FUSE(20A)	1	1	
7	32401-KYY-900	CABLE, STARTER MAGNETIC	1	1	
8	32406-KEH-660	COVER B, STARTER MAGNETIC	1	1	
9	32410-KYY-900	CABLE, STARTER MOTOR	1	1	
10	32601-KYY-900	CABLE, BATTERY EARTH	1	1	
11	35850-KWK-901	SWITCH ASSY., STARTER MAGNETIC ..	1	1	
12	35856-KYY-930	RUBBER A, SHOCK	1	1	
13	35857-KVX-601	RUBBER B, SHOCK	1	1	
14	50325-KYY-900	BOX, BATTERY	1	1	
15	50326-KYY-900	BAND, BATTERY	1	1	
16	83618-323-000	RUBBER, BATTERY BOX	1	1	
17	90111-162-000	BOLT, FLANGE, 6MM	2	2	
18	90311-KSH-900	NUT, CLIP, 6MM	2	2	
19	93903-25380	SCREW, TAPPING, 5X16	1	1	
20	94002-06080-0S	NUT, HEX., 6MM	2	2	
21	94111-06800	WASHER, SPRING, 6MM	2	2	
22	95701-06016-08	BOLT, FLANGE, 6X16	1	1	
23	98200-21500	FUSE B(15A)	2	2	
24	98200-22000	FUSE B(20A)	2	2	

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WIRE HARNESS

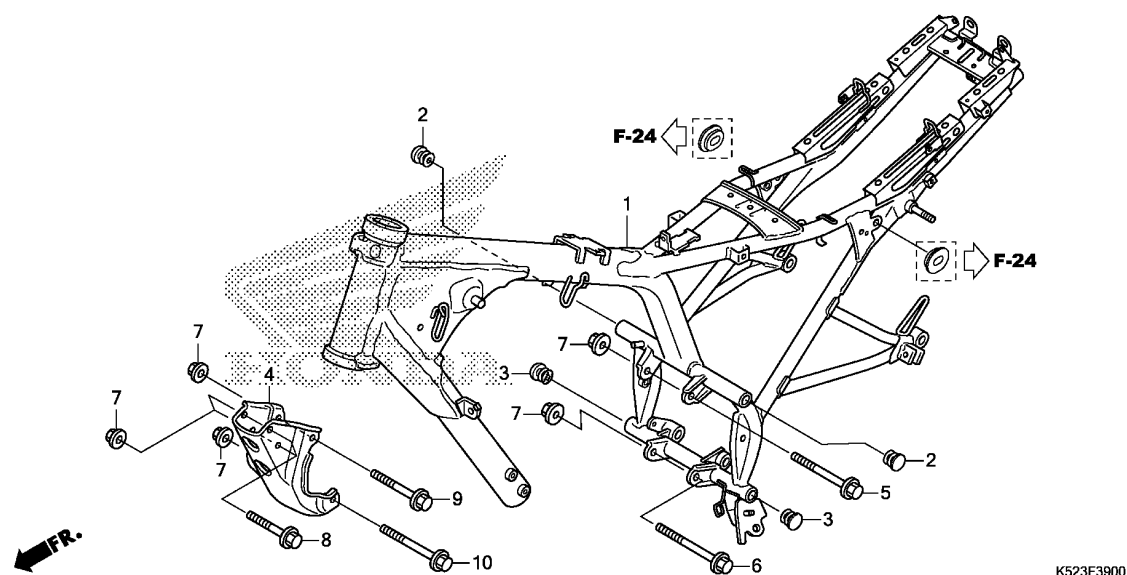


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	6141A1	IGNITION CONTROL MODULE	0.4
3	614105	COIL, IGNITION	0.3
5	6131B2	RECTIFIER, REGULATE	0.4
6	6131B3	RECTIFIER, SILICON	0.3
7	611100	HARNESS, WIRE	0.9
8	616169	HORN	0.1
9	6111C3	RELAY, WINKER	0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CBF125S J K		
1	30401-KYA-601	CUSHION, C.D.I. UNIT	1	1	
	30401-KYY-900	(DENSO)	1	1	3LA,4LA,CL,PE
2	30410-KYY-761	(SHINDENGEN)	1	1	
	C.D.I. UNIT COMP., DIGITAL ..				
	(DENSO)				3LA,4LA,CL,PE
	30410-KYY-901	(SHINDENGEN)	1	1	3LA,4LA,CL,PE
	30410-KYY-S01	C.D.I. UNIT(DC)	1	-	2LA,LA
	(DENSO)				
3	30500-KYY-901	COIL ASSY., IGNITION	1	1	
4	30700-KYY-901	CAP ASSY., NOISE SUPPRESSOR ..	1	1	
5	31600-KYY-S00	RECTIFIER ASSY., REGULATE ...	1	1	
6	31700-KVX-701	RECTIFIER ASSY., SILICON	1	1	
7	32100-K52-900	HARNESS, WIRE	1	1	2LA,3LA,PE
	32100-K52-910		1	-	4LA,CL,LA
8	38110-KYY-901	HORN COMP.(HIGH)	1	1	
9	38301-KVX-601	RELAY COMP., WINKER	1	1	
10	38306-KYY-S00	SUSPENSION, WINKER RELAY	1	1	
11	90113-GFC-J31	STRAP, CABLE	1	1	
12	95701-06012-07	BOLT, FLANGE, 6X12	1	1	
13	95701-06016-08	BOLT, FLANGE, 6X16	4	4	

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FRAME BODY



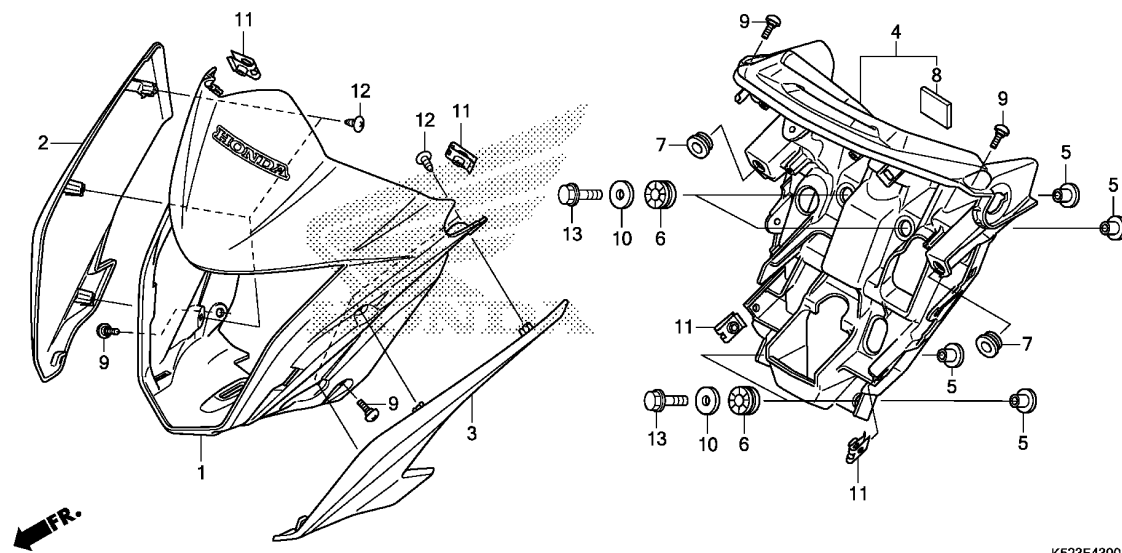
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	410100	BODY, FRAMEINCLUDES: Engine removal and installation	5.5
4	4101N0	PLATE, FRONT ENGINE HANGER ...	0.2

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Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	50100-K52-900	BODY COMP., FRAME	1	1		
2	50315-H06-000	CAP, PIPE END	2	2		
3	50315-KYY-900	CAP, PIPE END	2	2		
4	50351-KYY-900	PLATE, FR. ENGINE HANGER	1	1		
5	90019-399-010	BOLT, FLANGE, 10X110	1	1		
6	90132-KB5-920	BOLT, FLANGE, 10X130	1	1		
7	94050-10000	NUT, FLANGE, 10MM	6	6		
8	95801-10075-08	BOLT, FLANGE, 10X75	2	2		
9	95801-10085-08	BOLT, FLANGE, 10X85	1	1		
10	95801-10095-08	BOLT, FLANGE, 10X95	1	1		

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FRONT COWL

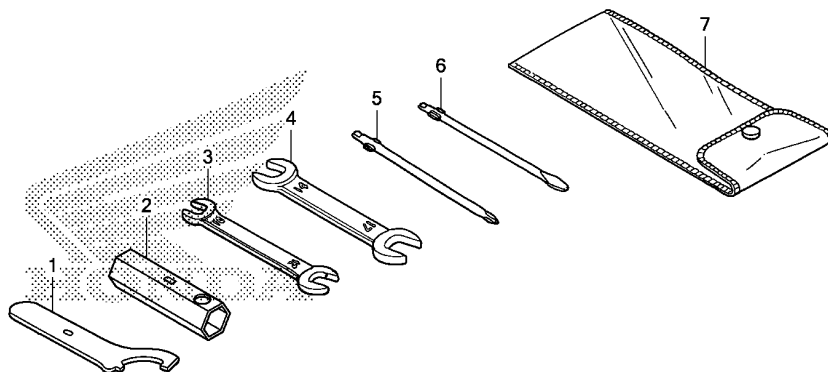


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4111L3	COWL, FRONT CENTER	0.3
2	4111AR	GARNISH, FRONT COVER :RIGHT ..	0.2
3	4111AQ	GARNISH, FRONT COVER :LEFT ...	0.2
	4111AS	GARNISH, FRONT COVER :BOTH ...	0.2
4	413135	COVER, HEADLIGHT	0.5

Ref. No.	Part No.	Description	Reqd. QTY CBF125S J K	Serial No.	Parts catalogue code
1	61300-K52-900ZA	COVER SET, FR.(WL) *NH303M*	1	1	
		MAT AXIS GRAY METALLIC			
2	61303-K52-900ZA	GARNISH, R. FR. *R356C*.CANDY SCINTILLATE RED	1	1	
	61303-K52-900ZB	*NH495P*...PEARL CANCER WHITE	1	1	
	61303-K52-900ZC	*NHA06P*...PEARL PROCYON BLACK	1	1	
	61303-K52-900ZD	*B225M*...WATER BLUE METALLIC	1	1	
3	61304-K52-900ZA	GARNISH, L. FR. *R356C*.CANDY SCINTILLATE RED	1	1	
	61304-K52-900ZB	*NH495P*...PEARL CANCER WHITE	1	1	
	61304-K52-900ZC	*NHA06P*...PEARL PROCYON BLACK	1	1	
	61304-K52-900ZD	*B225M*...WATER BLUE METALLIC	1	1	
4	61310-K52-900	COVER COMP., HEADLIGHT RR. ..	1	1	
5	61314-KYY-900	COLLAR, HEADLIGHT RR. COVER -	4	4	
6	64615-KR1-860	RUBBER, LOWER COWL MOUNTING -	4	4	
7	83504-GEO-000	GROMMET, RR. COVER	2	2	
8	86150-KYS-940	EMBLEM, PRODUCT(SHINKO ASIA)	1	1	
9	90115-KW7-900	SCREW, VISOR SPECIAL SETTING	4	4	
10	90502-KYY-900	WASHER, HEADLIGHT RR. COVER -	4	4	
11	90677-KWW-C00	NUT, CLIP, 5MM	4	4	
12	93903-24320	SCREW, TAPPING, 4X12	6	6	
13	95701-06022-08	BOLT, FLANGE, 6X22	4	4	

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TOOLS



K523F4800

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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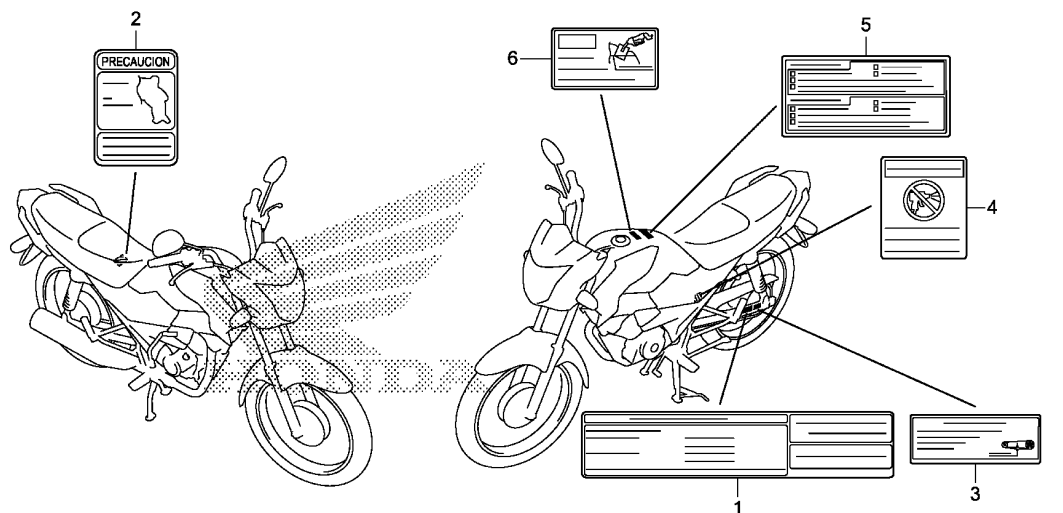
NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	89215-KSH-900	SPANNER, PIN	1	1		
2	89216-KRM-860	WRENCH, SPARK PLUG	1	1		
3	99001-10120	SPANNER, 10X12	1	1		
4	99001-14170	SPANNER, 14X17	1	1		
5	99003-10000	DRIVER 1, PLUS SCREW(NO.2) ..	1	1		
6	99003-30000	DRIVER 3, MINUS SCREW(NO.2) -	1	1		
7	99008-01600	BAG, TOOL, 160MM	1	1		

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CAUTION LABEL



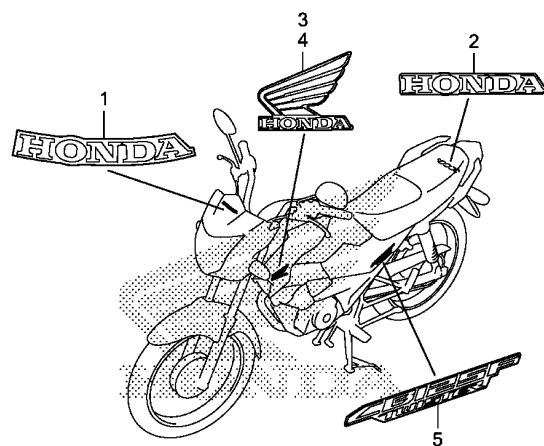
Ref. L.O.N. (Relative ref. Number)
No. Description F.R.T.

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	87505-K52-900	LABEL, TIRE (SPANISH)	1	1		
2	87506-KYY-630	MARK, BATTERY CAUTION (SPANISH)	1	1		
3	87507-MEE-761	LABEL, DRIVE CHAIN	1	1		
4	87509-KVR-600	LABEL, AIR CLEANER ELEMENT NOTICE (SPANISH)	1	1		
5	87560-KYY-600ZA	LABEL, DRIVE CAUTION (SPANISH/ENGLISH)				
		TYPE2	1	1		
	87560-KYY-600ZB	*TYPE1*	1	1		
6	87562-K70-L10	MARK, REFUEL CAUTION (SPANISH)	1	1		

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MARK



K523F5000

Ref. L.O.N. (Relative ref. Number)
No. Description F.R.T.

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CBF125S J	K		
1	86101-K52-900ZA	MARK, HONDA (80MM) *TYPE1*.....	1	1		
2	86102-K52-900ZA	MARK, HONDA (70MM) *TYPE1*.....	1	1		
3	86201-K52-900ZA	MARK, R. WING (80MM) *TYPE4*.....	1	1		
	86201-K52-900ZB	*TYPE3*.....	1	1		
	86201-K52-900ZC	*TYPE2*.....	1	1		
	86201-K52-900ZD	*TYPE1*.....	1	1		
4	86202-K52-900ZA	MARK, L. WING (80MM) *TYPE4*.....	1	1		
	86202-K52-900ZB	*TYPE3*.....	1	1		
	86202-K52-900ZC	*TYPE2*.....	1	1		
	86202-K52-900ZD	*TYPE1*.....	1	1		
5	86831-K52-900ZA	MARK, SIDE COVER *TYPE1*.....	2	2		

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06410-KSP-900	64	1	14502-KYY-901	32	4	16100-K52-921	48	14	18355-K52-900	73	5	24410-KTT-900	46	5	32100-K52-900	83	7
06430-KRF-B60	63	1	14531-KYY-900	32	5	16100-KYY-B32	48	14	18421-KVX-600	73	6	24430-KRM-B10	46	6	32100-K52-910	83	7
06430-KRF-B80	63	1	14532-KWS-900	32	6	16119-440-004	48	15	18442-KRC-900	73	7	24436-KRM-840	46	7	32106-KTT-900	82	4
06451-KSY-901	61	1	14541-GB4-681	32	7		50	14	18600-KYY-B31	72	3	24610-KYY-900	46	8	32126-KYY-901	82	5
06455-KYA-621	61	2	14550-KYY-900	32	8	16155-KRS-861	48	16	18600-KYY-B61	72	3	24651-KSP-910	46	9	32127-KYY-901	82	6
06530-KRF-H70	58	1	14566-086-030	32	9		50	15	18601-KYY-900	72	4	24652-KRM-840	46	10	32160-KYY-760	48	20
			14610-KYY-901	32	10	16163-KWS-901	48	17	18602-KYY-900	72	5	24701-KYY-900	74	1		50	19
			14615-KFL-850	32	11		50	16	18640-KYY-900	72	6	24781-KR3-770	74	2	32161-404-000	55	3
			14670-KYY-901	32	12	16165-KYY-901	48	18	18645-KPH-C00	72	7				32401-KYY-900	82	7
11000			14711-KWB-600	30	6		50	17				28000			32406-KEH-660	82	8
11100-KYY-950	42	1	14721-KVY-900	30	7	16173-KTT-900	66	1	22000			28111-KYY-901	37	1	32410-KYY-900	82	9
11200-KYY-H40	42	2	14751-GGC-900	30	8	16197-KYY-971	48	19				28120-K09-C01	37	2	32601-KYY-900	82	10
11218-KWS-900	42	3	14771-GB4-680	30	9		50	18	22100-KYY-B60	35	1	28120-KYA-901	37	2	32699-KYY-H00	42	4
11330-KYY-950	34	1	14775-KVY-900	30	10	16211-KYY-901	29	6	22100-KYY-D01	36	1	28128-KVC-900	37	3			
11341-KYY-950	38	1	14781-KSY-900	30	11	16217-KYY-900	29	7	22115-KWS-900	35	2	28131-KYY-900	37	4	33000		
11344-MB0-000	72	1				16950-KTT-900	66	2				28132-KWS-900	37	5	33117-KYY-901	52	1
11360-K52-B40	38	2	15000			16952-KTT-900	66	3	22120-KYY-B60	35	3	28132-KWS-900	37	5	33120-K52-901	52	2
11394-KWS-901	34	2				16953-KTT-900	66	4	22120-KYY-D01	36	3	28211-KWS-900	47	1	33122-KVX-601	52	3
11395-KWS-900	38	3	15100-KYY-900	41	2	16958-KTT-900	66	5	22201-K09-C01	35	4	28221-KWS-900	47	2	33130-K52-B61	52	4
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12209-GB4-681	30	1	15439-KWS-901	41	9	17115-KYY-D00	29	10	22361-K09-C01	35	7	28300-K52-900	74	4	33650-K52-901	80	8
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14401-KYY-901	32	2	16071-KPN-J01	48	11	17920-K52-B40	55	1	23911-KWS-900	44	13				35100-K52-901	57	2
14430-GGC-900	30	3															
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						18300-K52-900	73	3	24241-KPH-C00	46	3						
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35106-KVX-600	57	4							53178-KYY-900	55	12	77234-GN2-000	68	6	87560-KYY-600ZB	87	5
35121-KTT-890	57	5	43100-KYY-900ZA	63	3	50100-K52-900	84	1	53208-GFM-970	52	7	77235-K52-900	69	5	87562-K70-L10	87	6
35151-K52-B41	55	4	43141-KRV-900	63	4	50301-KCS-W60	58	2	53211-KCS-W60	58	3	77236-GW0-000	68	10			
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35330-KWK-901	55	6	43151-KCW-870	63	6	50315-KVC-D50ZA	69	1	53214-001-010	58	5	77250-KPN-A70	68	8			
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35341-K52-B50	56	2	43353-KSY-901	61	4	50325-KVC-D50ZA	69	2	53220-074-000	58	7	80000			88210-K70-601	54	2
35350-KYY-901	74	7	43410-KYY-900	63	7	50325-KYY-900	82	14	53230-KYY-930ZB	57	8				88220-K70-601	54	3
35357-KYY-900	74	8	43431-KYY-900	77	6	50326-KYY-900	82	15				80102-K52-900	79	3			
35358-KYY-900	74	9	43434-ME1-670	63	8	50351-KYY-900	84	4	61000			80110-K52-900ZA	79	4	89000		
35759-K52-B41	42	5	43451-KYY-900	74	10	50500-KYY-971	76	1				80110-K52-910ZA	79	4			
35850-KWK-901	82	11	44000			50505-KPN-A00	76	2	61100-K52-900ZA	59	5	80120-KVC-D50	79	5	89012-KZL-930	79	6
35856-KYY-930	82	12				50526-KYY-900	76	3	61100-K52-900ZB	59	5	80202-KPH-970	81	13	89215-KSH-900	86	1
35857-KVX-601	82	13				50530-KYY-900	76	4	61100-K52-900ZC	59	5				89216-KRM-860	86	2
			44301-KYY-900	62	2	50531-KVX-600	76	5	61100-K52-900ZD	59	5	83000					
37000			44302-KTT-950	62	3	50535-KYY-900	72	8	61102-K52-900	59	6				90000		
			44311-KTJ-900	62	4	50610-K52-N70	75	1	61102-KYY-900	59	7	83119-GT4-000	72	9			
37100-K52-901	53	3	44620-KRF-B40	62	5	50616-KYA-700	75	2	61103-KEJ-660	59	8	83504-GE0-000	67	5	90002-KRM-840	30	12
37120-K52-901	53	4	44650-K52-900ZB	62	6	50661-K14-960	75	3	61104-KEJ-660	59	9				90003-KVS-900	46	11
37214-KYY-H01	53	5	44680-410-000	62	7	50710-KE8-000	75	4	61104-KPN-A70	81	12	83520-K52-900ZA	70	1	90011-GFC-J31	42	6
37215-KR1-760	53	6	44711-K52-901	62	8	50711-KYA-700	75	5	61300-K52-900ZA	85	1	83542-KPN-900	67	6	90012-KYY-900	30	13
37220-K52-B61	53	7	44800-KYA-620ZC	62	9	50712-KYY-930	75	6	61303-K52-900ZA	85	2				90014-KYY-900	29	13
37224-K52-B61	53	8	44806-KEH-930	62	10				61303-K52-900ZB	85	2	83545-K52-900ZA	70	3	90019-399-010	84	5
37230-K52-B41	53	9	44808-KEH-930	62	11	51000			61303-K52-900ZC	85	2	83545-K52-900ZB	70	3	90022-KRM-840	46	12
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37800-K52-B41	66	14	45000			51401-KYY-931	60	2	61304-K52-900ZB	85	3	83551-376-000	67	7	90050-K09-C01	35	10
						51410-KYY-931	60	3	61304-K52-900ZC	85	3	83551-GE2-000	69	6	90050-KFL-850	36	11
38000			45107-KSY-901	61	5	51412-KYY-931	60	4	61304-K52-900ZD	85	3				90071-KYY-931	40	5
			45108-KSY-901	61	6	51413-KYY-931	60	5	61310-K52-900	85	4				90071-MB0-000	40	6
38110-KYY-901	83	8	45126-K52-B61	56	3	51414-KYY-931	60	6	61314-KYY-900	85	5	83618-323-000	82	16	90081-035-000	32	13
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38306-KYY-S00	83	10	45133-KSY-901	61	8	51432-KYY-931	60	8				83645-K52-900ZA	70	5	90084-KTT-900	38	4
			45134-250-000	63	9	51437-KYY-931	60	9	64000			83645-K52-900ZB	70	5	90085-KTC-920	37	6
40000			45155-K52-B60	56	4	51440-KYY-931	60	10				83645-K52-900ZC	70	5	90087-KRM-840	38	5
			45156-K52-B60	56	5	51490-KYY-931	60	11	64220-K52-900ZA	67	1	83645-K52-900ZD	70	5	90101-KSY-901	56	15
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40531-KYY-901	77	3	45250-KRF-C91	61	11				64220-K52-900ZD	67	1				90102-KZG-900	69	7
40543-KYY-901	77	4	45251-KVC-D61	62	12	52000			64225-K52-900	67	2	86101-K52-900ZA	88	1	90103-GFM-970	52	8
40546-KYY-900	77	5	45290-KRF-C91	61	12				64320-K52-900ZA	67	3	86102-K52-900ZA	88	2	90103-KSY-901	56	17
			45451-K52-N70	59	4	52101-KYY-900	77	7	64320-K52-900ZB	67	3	86150-KYS-940	85	8	90104-KPN-A70	70	6
41000			45504-KSY-901	56	6	52170-KYY-900	77	8	64320-K52-900ZC	67	3	86201-K52-900ZA	88	3	90104-MJ1-000	57	9
			45510-KRF-C91	56	7	52200-KYY-902	77	9	64320-K52-900ZD	67	3	86201-K52-900ZB	88	3	90105-MBB-000	62	13
41200-KVX-600	64	2	45512-KSY-901	56	8	52400-KYY-951	78	1	64325-K52-900	67	4	86201-K52-900ZC	88	3	90106-KY2-701	67	8
			45513-KSY-901	56	9	52485-KYY-930	78	2	64615-KR1-860	85	6	86201-K52-900ZD	88	3	90107-KYY-900	59	10
42000			45517-KSY-901	56	10	52486-KYY-930	78	3				86202-K52-900ZA	88	4	90108-KYY-900	59	11
			45520-KSY-901	56	11	52487-KYY-930	78	4	75000			86202-K52-900ZB	88	4	90109-KCW-870	76	6
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42303-KYY-900	64	4	45530-KRF-C91	56	13	53000			75581-GN8-920	68	1	86202-K52-900ZD	88	4		71	13
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42620-KYY-900	64	7	46500-KYY-900	74	11	53166-KTT-900	55	8	77205-286-000	68	3				90112-KZG-900	54	5
42650-K52-900ZB	64	8	46510-KSP-900	74	12	53169-K52-B41	55	9	77205-KPP-T00	68	4	87505-K52-900	87	1	90113-GFC-J31	83	11
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90301-GFM-890	79	9		64	12	91351-KYY-931	60	21	94101-06000	75	7	95801-10095-08	84	10			
90301-KEJ-900	59	12	90601-KYY-900	44	18	91352-KSP-900	65	16	94101-08800	77	16						
	79	8	90602-KJ9-670	72	11	91405-MF5-860	72	13	94102-12000	78	7	96000					
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90301-MG8-000	79	9	90651-KSY-901	56	22				94201-16150	75	8		32	21			
90302-KRS-830	77	11	90651-KYY-931	60	19	92000			94201-20150	63	16		42	15			
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90401-GFM-900	29	16	91000			93891-04012-00	53	14	95002-02130	71	19		36	15			
90401-KTJ-900	81	16				93892-04010-18	48	21	95002-02659	49	25	96211-08000	74	21			
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90412-KPH-900	44	15	91051-KPN-A71	62	16	93901-34120	41	15	95014-73100	74	16	98200-22000	82	24			
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	41	12	91052-KYY-902	64	13				95701-06012-00	68	9	99001-10120	86	3			
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ADJUSTER COMP., CHAIN	77	4		82	17	BOLT, STUD, 10X25	65	17
ARM ASSY., KICK STARTER	74	4	BOLT, FLANGE, 6X110	29	22	BOLT, STUD, 8X22	29	14
ARM COMP., CAM CHAIN TENSIONER	32	3	BOLT, FLANGE, 6X12	56	23	BOLT, SWINGARM PIVOT	77	7
ARM COMP., IN. VALVE ROCKER ..	30	3		68	9	BOOT B, BUSH	61	8
ARM COMP., RR. BRAKE STOPPER ..	77	6		72	17	BOOT COMP.	56	6
ARM, RR. BRAKE	63	7	BOLT, FLANGE, 6X14	83	12	BOX ASSY., SPEEDOMETER GEAR...	62	9
AXLE, FR. WHEEL	62	2		28	5	BOX, BATTERY	82	14
AXLE, RR. WHEEL	64	3		32	21	BRACKET SUB ASSY., R. FR.	61	12
				41	17	BRACKET, AIR SUCTION VALVE	72	8
				42	15	BRACKET, L. HANDLE LEVER	55	10
[B]			BOLT, FLANGE, 6X16	39	5	BRIDGE, FORK TOP	57	8
BAG, TOOL, 160MM	86	7		42	14	BRUSH SET, TERMINAL	40	2
BALL ASSY., STEEL, #6X21	58	1		82	22	BULB, HEADLIGHT	52	5
BALL, STEEL, #8	74	21	BOLT, FLANGE, 6X20	83	13	BULB, POSITION LIGHT	52	6
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TUBE	71	11	BOLT, FLANGE, 6X22	74	19	BULB, TAIL & STOP LIGHT	81	11
BAND B1, WIRE	55	3		29	19	BULB, WEDGE BASE	53	1
BAND, BATTERY	82	15		39	6			2
BAND, INSULATOR	29	7		55	17	BULB, WINKER LIGHT	80	9
BAND, TOOL	79	6		56	16	BUSH B	61	7
BAR COMP., SIDE STAND	76	4	BOLT, FLANGE, 6X25	85	13	BUSH, 15MM	44	3
BAR COMP., STEP	75	1		28	6	BUSH, RUBBER UNDER	78	3
BAR, L. PILLION STEP	75	6		29	21	BUSH, RUBBER UPPER	78	2
BAR, R. PILLION STEP	75	5		32	20			
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BATTERY	82	2		72	19	CABLE COMP., CLUTCH	55	2
BEARING, NEEDLE, 21X27X18	37	7	BOLT, FLANGE, 6X30	29	20	CABLE SET, THROTTLE	55	1
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BEARING, RADIAL BALL, 6004UU ..	65	14	BOLT, FLANGE, 6X35	34	13	CABLE, STARTER MAGNETIC		
BEARING, RADIAL BALL, 6200 ...	35	14		38	10	BATTERY	82	7
	36	15		41	18	CABLE, STARTER MOTOR	82	9
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BODY COMP., FRAME	84	1	BOLT, FLANGE, 8X19	57	9	CAP, 14MM	38	4
BOLT-WASHER, 8X22	32	14	BOLT, FLANGE, 8X25	61	13	CAP, 32MM	38	5
BOLT A, BRAKE STOPPER	63	14		69	12	CAP, AXLE NUT	62	3
BOLT A, STOPPER ARM	77	13	BOLT, FLANGE, 8X35	58	8	CAP, BLEEDER	61	4
BOLT, ADJUSTER	52	8		66	19	CAP, MASTER CYLINDER	56	9
BOLT, BRAKE DISK, 8X24	62	13		74	20	CAP, PIPE END	84	2
BOLT, CYLINDER STUD	42	7	BOLT, FR. FORK	60	15			3
BOLT, DRAIN PLUG, 12MM	42	13		16		CAP, SPECIAL	52	1
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BOLT, FLANGE, 10X55	73	13	BOLT, HEX., 6X20	46	11	CASE COMP., L. BOTTOM	60	13
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PARTS CATALOGUE NEWS

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PARTS CATALOGUE - CORRECTED

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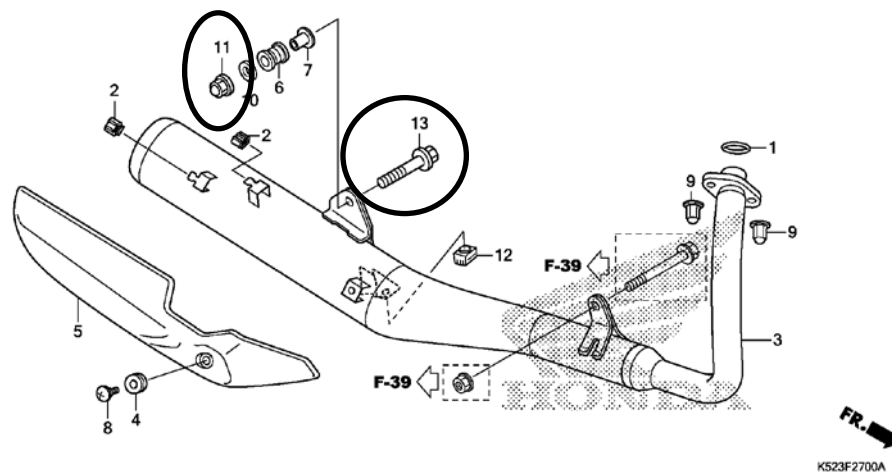
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PARTS CATALOGUE NEWS	CBF125S]CBF125SJ CBF125SK
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
					CBF125S J K		

F-27

EXHAUST MUFFLER

ILLUSTRATION-CORRECTED



F-27	11	E	94050-10000	*PART NO. DELETION			
		A	90301-KVX-600	NUT, FLANGE CAP, 10MM.	1	1	

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO. DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE